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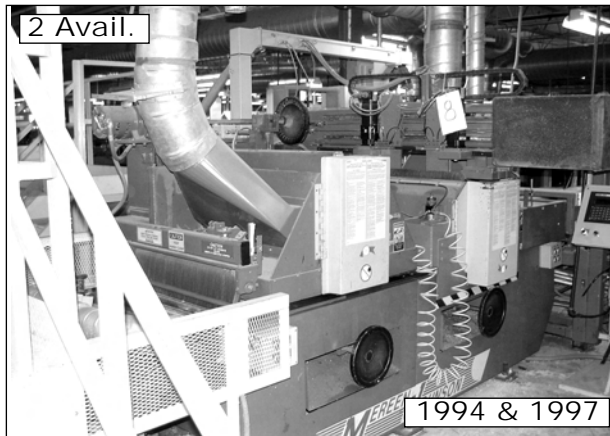
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Bassett Furniture Industries, Inc.

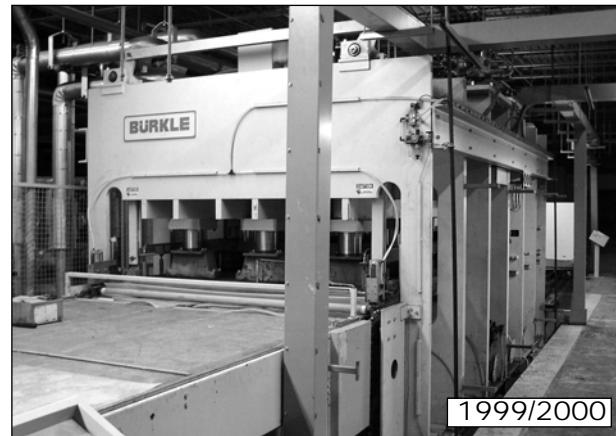
Assets no longer required for continuing operations of Bassett Furniture Industries ~ Bassett, Virginia



1998
Ultimizer Optimizing Lines



2 Avail.
1994 & 1997
Merein Johnson 424-DDC/SR-2 Dip Chain
24" Cap. Dbl. Arbor Gang Rip Saw



1999/2000
Burkle Short Cycle Thru Feed Laminating Press Line

LAMINATING PRESS LINE

Burkle Short Cycle Thru Feed Laminating Press Line (Approx. 1999/2000), Consisting Of Dbl. Sided Vacuum Loading Device W/Angular Transfer & Feeding Roller Tracks, Panel Cleaning Brush, (2) Glue Spreaders, Board Lay Up Device, Infeed Belt Conveyors Feeding To Buerkle Press, Outfeed Conveyors & Stacking Equipment At The End Of The Press Line • **Burkle ODW 2255/120 Laminating Press**, Mylar belt feed thru, width approx. 84", Specific pressure on the max. pressing area: 120 N/cm² /160 psi, Total pressure: 12,342 Kn, Operating voltage: 480v, 60cy, Heiza DAMPF WTO 4800 Heat Exchanger - steam to hot oil (1998), s/n 6839. • Dbl. Sided Vacuum Loading Device w/angular transfer & feeding roll tracks • **Burkle Tansverse DM2300 Brushing Machine** (1998), Max. working width: 2,300mm / 90-1/2". • **Burkle CAK2200 Glue Spreading Machine** (1998), Max. working width: 2,200mm /86-5/8". • **Burkle CAK2000 Top & Bottom Glue Spreader** (1999) • Board Lay Up Device • Heat Exchanger • Buerkle Stacker at end of the line.

13799, Infeed belt conveyor to the planer, 30" wide x 17' long, hydraulic drive, Outfeed belt conveyor, 30" wide x 22' long, hydraulic drive.

HOGS & GRINDERS

Mellott 140 Guillotine Hyd. Waste Chopper (1998) & Conveyor, 12" blade length, 20hp, 3ph, 575v, s/n 140082, Mellott Scrap Vibrating Infeed Conveyor, Leading out of the Mellott chopper, 20' long, Trough width 12", 3hp, 575v.
Suddreth Fletcher GS-4042-15 Top Feed Wood Grinder W/Blower, 5' x 5' vertical opening on top, 10" dia. x 5/8" screen on bottom, 40hp, 220/460v motor, Koger AR3071 Blower Size 13 (1997), 10" inlet, 12" outlet, 15hp, 230/460v.
Williams Hammer Hog, Vertical feed, Infeed chute 30" x 44", Opening to hammers 16" x 18", Discharge chute 13" diameter, 50hp, 230/460v, 3ph, s/n 16749

STACKER & GRADING LINE

Moore Stacker, Infeed, 3 chains 48/60/60, overall wide= 10', overall length = 55' 11 outside /44 inside, 20hp/220-440 • Incline w/ dogs (45% incline), 7 chains 2' spacing, overall 15' wide/ 10' long, 5hp/260-440 • Incline/ waterfall, 3 sections with 4' bar 52"/52"/52", overall 15' wide/ 15' long, 7.5hp/440 • Transfer w/ 2 off feed belts to grading stations, 8 chains 2' spacing, overall 14' long/ 16' wide, 5hp/440 • (2) transfer belts to grading stations, 2 belt conveyors 2' wide/ 18' long, 3hp/440 • (2) Grading stations, 7 chains 24/24/32/32/36, 14' wide/13' long, 3hp/220-440, & 14' wide/ 16' long, 5hp/230-460 • Transfer to Stacker, 8 chain slots/ w 5 chains 2' centers, overall 53' long/ 15' wide, 5hp/230-460 • Transfer to Stacker, 8 roof top chains 2' centers, overall 15' wide/ 20' long, 5hp/550-440 • Hydraulic Lift, vertical lift 11', 10hp/230-460, lumber deck = 17' long / 88" wide, 9 slots for sticks on 2' centers. • Outfeed w/ idle and live 8" rollers, idle 7 rolls 14' long / +/- 10' wide, driven 9 rolls 20' long, idle 6 rolls 18' long, 3hp/ 230-460

AIR COMPRESSORS

Joy TA030BAN4B Compressor; 9,760 hours, 30hp/230-460, s/n 111383.
Platex Corporation 50DA Compressor; 19,253 hours, 50hp/230-460, s/n 94C042

TURNING LATHES & SANDERS

Mattison 55F 30" Auto. Lathe W/Manual Rock In Feed, 2-5/8" arbor, 10hp, 220/440v motor, (2) Steady rests, Double end drive, s/n 19687
Mattison 69 42" Auto. Turning Lathe W/Manual Rock In Feed, Dbl. end drive, 2-5/8" arbor, 15hp, 550v motor, (2) Steady rests, s/n 20670
Mattison 69 42" Auto. Turning Lathe W/Manual Rock In Feed, Dbl. end drive, 2-5/8" arbor, 15hp, 550v motor, (2) Steady rests, s/n 20666
Mattison 55F Turning Lathe; 32" shaft, s/n 19689
Nash 50-72 10-Spindle Turning Sander, 72" Chucking cap., 5-Stage oscillating sanding rack, 575v motor, s/n 582373.
Nash 50-56 Turning Sander; 52" length w/ 10 positions, 208-220-440v, s/n 572291
Nash 50 Turning Sander 50" length w/ 10 positions, 208-230-440v, s/n 582372
Mattison 55F Turning Lathe 32" shaft, 550v, s/n 19686
Mattison 55F Turning Lathe 32" shaft, 220/440v, s/n 19690

MISCELLANEOUS EQUIPMENT

Tannewitz R-1 42" Bandsaw, Main table 36" x 36" tilting, Auxiliary table 22" x 16", 15hp, 220/440v motor, s/n 10678
Bell B-100 Horiz./Vert. Front & Back Post Hyd. Borer, (4) Horiz. boring heads, (4) Vert. boring heads, (4) Holddown clamps, Table 10' x 15", s/n B100-528-82

Bell 120B Horiz/Vert Front & Back Post Borer, (3) Horiz. boring motors, (3) Vert. boring motors, 15" x 5' table, Approx. 1hp, 230v, s/n 138110.
Dysys Camera System W/Control Console & (6) Cameras
Timesaver B24 Drum Sander for Curved Components, 24" drum w/ counterbalance holddown roller, 220v, 20" wide x 4" high capacity ENCO 450A Tool& Cutter (1993), 6" Tool Grinder w/ coolant w/ 30" x 7" table, 0.5hp/220/3, s/n ENCO121-1750
Weinig R 920 3-head Pattern Grinder w/ diamond wheels, 9" long shaft for head; s/n 700/102
United Tool 50 2-head Cutter Grinder w/ coolant pump, 480v, 10" dia wheels; Manuals Included, s/n 1281
Custom 10" Double Shaft Sander. 1.25" dia, s/n NA
Custom 8" Double Shaft Sander, s/n NA
Custom 10" Double Shaft Sander, 220v
Custom 9" Double Shaft / Double Motor Sander, 220/440
Benco 884 Profile Planer 2.5" dia. Arbor/ 44" wide, 20hp/230-460v, s/n 884-6
Sullair Corporation RSVS-10-10AC Vacuum Pump w/ 9,706 hours, 10hp/230-460, s/n 003-V82189
Black Brothers 44" reverse roll coater, 230-460v, s/n 113329

MATERIAL HANDLING

(2) Creative Automation WI54405 Panel Flipper/Turners, 8' x 4', 4" opening, 1-1/2hp, 230/460v motor, s/n 10953799 & s/n 10952799.
Cutom Made Hydraulic Lift Platform, Used for lifting lumber up to the Newman Whitney planer, Cap. 7' wide x 17' long x approx. 9' vertical lift, 30hp, 575v, 3ph motor
Pedestal control box.
Rooftop Chain Conveyor W/6 Chains, 14' wide x 21' long, Chains spaced 32", 24", 24", 44" & 44", From ground surface to top of chain 7' high, 2hp, 575v motor.
Rooftop Chain Conveyor W/5 Chains, 13' wide x 24' long, Chains spaced 46", 34", 44" & 30", From ground surface to top of chain 6' high, 2hp, 575v motor.
Rooftop Chain Conveyor W/5 Chains, 12' wide x 23' long, Chains spaced 44", 24", 24" & 32", From ground surface to top of chain 6' high, 2hp, 575v motor, Pneumatic flip stop.
Belt Conveyor, 36' long - width approx. 24"/28", From ground surface to top of conveyor 6' high, 3hp, 575v motor.
Motorized Roller Conveyor, 18' long - width 38", Approx. 4" dia. rollers spaced 12" centers, From ground surface to top of conveyor 5' high, 3hp, 575v motor.
Hytrol Belt Conveyor W/Idler Drum Hold Down On Top, 30" wide x 5' long, Idler drum diameter 12" x 30", From ground surface to top of conveyor 5' high, 575v, 3ph, s/n 259206.
Hytrol Belt Conveyor, Approx. 30" w x 16' long, From ground surface to top of conveyor 3' high, 2hp, 575v motor.
Hytrol Belt Conveyor W/Idler Drum Hold Down On Top, Approx. 30" wide x 15' long, Idler drum 30" x 12", 1hp, 575v motor.
Belt Conveyor W/Idler Drum Hold Down On Top, Approx. 30" wide x 11' long, From ground surface to top of conveyor 3' high, Idler drum 12" x 30", Pneumatic cylinder on roll, 575v, 3ph.
(8) Belt Conveyor, Running Under Sorting Station For Ultimizer Cut Off Saws, 36" wide x 42' long, From ground surface to top of conveyor 43" high, 2hp, 575v motor.
Scrap Belt Conveyor, Approx. 25" wide x 50' long, 2hp, 575v, 3ph motor.
Motorized Chain Deck W/6 Chains, 14' wide x 68' long, Chains spaced 32", 24", 24", 44" & 44", 3hp, 575v, 3ph motor, Note: This chain deck feeds under the marking stations for the Ultimizer cut off saws.
Belt Conveyor, 20" wide x 27' long, 2hp, 575v

ULTIMIZER OPTIMIZATION SAW

Ultimizer 800B-212 Left Hand Optimizing CNC Cut Off Saw Line (1998)
2-Man marking station, Infeed belt conveyor leading to the optimizing cut off saw, Ultimizer 800B-212 Left Hand Optimizing CNC Cut Off Saw (1998), 10hp, 575v motor, 19" dia. blade size, pneumatically operated, AC digital servo motor, Scan method LUT3-8, Namco scanner, Sorting system - 54' long x 10' w belt conveyor (8) pneu. diverters. s/n 800B-212
(4) Ultimizer 14B Left Hand Optimizing CNC Cut Off Saw Lines (1994), 2-Man marking station 18' 5" long x 5' wide - (2) marker reverse wide transfer - Auto. roller inspection table used for marking boards on right side & left side & infeed auto roller conveyor which feeds the wood to the optimizing cut off saw, Infeed belt conveyor leading to the optimizing cut off saw, Ultimizer 14B Left Hand Optimizing CNC Cut Off Saw (1994), 7-1/2hp, 575v, 3ph motor, 19" dia. blade size, pneu. operated, Indramat digital "C" servo motor system, Scan method LUT 1-4 Top Mark, Namco laser scanner, Sorting system - 54' long x 10' w belt conveyor, (8) blow off diverters, s/n 14B-125, 14B-122, 14B-135 & 14B-136

DIP CHAIN GANG RIP SAWS & DYSYS GROUP 7 INFEED SYSTEMS

(2) Merein Johnson 424-DDC/SR-2 Dip Chain 24" Cap. Dbl. Arbor Gang Rip Saws (1994 & 1997) W/Chain Deck & Conveyors, 1st infeed arbor w/1 left hand & 1 right hand select saw w/rack & pinion adjustment to edge trim hog. 75hp, 575v, 2nd arbor, 75hp, 3600rpm, 575v used for standard gang ripping, s/n 5474 & 5475, Variable speed feed rate w/5hp motor from 30-150fpm, Cap. 1" thickness w/12" dia. saws, 2" thickness w/14" dia. saws, 3" thickness w/16" dia. saws & 3-1/2" thickness w/17" dia. saws. These machines were re-worked by Merein Johnson in 1997 and brought up to 1997 standards. **Dysys Group 7 System**; Chain conveyor approx. 14' w x 32' long w/6 chains, spaced 44", 44", 24", 24" & 32" which feeds into the Dysys Group 7 System, Dysys Group 7 System w/6-chain infeed deck, 18' long x 14' wide, spaced 44"x 44"x 24", 24" & 32" - overhead camera system & CNC control console, Canted roll infeed 4" dia. x 17' long feeding to Merein Johnson 424-DDC/SR-2 gang rip system.

ROUGHING PLANER

Newman Whitney S-382 Dbl. Sided Hyd. Roughing Planer W/Newman Quiet Cut Helical Carbide Heads W/Conveyors, 30" x 6" cap., Top head 75hp, 3600rpm, 550v. Bottom head 40hp, 3600rpm, 550v, infinitely variable feed rate from 80 to 300 fpm w/hydraulic motor 25hp, Air operated release top head chipbreaker, Anti lap device, All grinding equipment, s/n

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