AUCTIONI

On The Premises With Simultaneous Web Cast!

CABINET INDUSTRIES, INC.

Large Late Model Panel Processing & Solid Wood Plant for Auction!

400 Railroad Street • Danville, PA

Thursday, November 10th 10:00 am

Preview: November 9th 9:00 am - 4:00 pm





Celaschi 400N Double End Tenoner



Weeke BP100 CNC Machining Center



Biesse Rover 30 S2 CNC Machining Center

PH: 717-854-0316



Holzma Optimat HPL11/43/16 Rear Load Panel Saw



Heian ZR-442P-R4D4-2616 Twin Table CNC Router



Butfering ST0213RC 2-Head 1350mm Wide Belt



Dodds SE-25CNC-TS CNC Dovetailer



FX: 717-843-7826

E-Mail: info@irsAuctions.com

Web: www.irsAuctions.com







Heian ZR-442P-R4D4-2616W Twin Table CNC Router (2002)



Heian ZR-442P-R4D4-2616 Twin Table CNC Router (2002)



Thermwood C42 Twin Table CNC Router (2002)



Thermwood C42 Twin Table CNC Router (2001)

CNC Routers

Heian ZR-442P-R4D4-2616W Twin Table CNC Router (2002)

(2) 102-1/2" x 63" tables, (4) Heian routers, each with a piggyback router, Each is 7.5kw, 200v, 30 amp, 17400rpm, Each piggyback is 3.7kw, 200v, 12 amp, 17400 rpm, (4) single drill spindles, (1) Mounted next to each router head, 75kw 200v, 4.5 amp, 2800 rpm, (2) 2600 x 1600mm tables, 600mm X axis, 1900mm Y axis, 250mm Z axis, 1900mm V axis, Max. rapid speed X axis 30,000mm/m, Y axis 24,000mm/m, Z axis 6,000mm/m, V axis 24,000mm/m, Arbor type BT35/MAS-II, Max. router speed 18,000 rpm, Chuck type 75TG. 20mm, (4) Inverters (4 Toshibe VFA5-2075P) for router spindles, Max. piggyback speed 18,000rpm, Chuck type HAC5, Max. diameter 13mm, (4) Inverters piggyback Toshiba VFA5-2037P drill spindles, Nose is drill chuck type max. 13mm, Controller Fanuc 18I-MA, (4) Controlled axis with ability to control all (4) axis at the same time, Free standing control pedestal w/built in monitor & alpha numeric keyboard, Fanuc pendant style hand control, s/n 2020578 H24012, DVT VMX0553KA1-00 vacuum pump (2002) Hour meter 1697, 40hp, 230/460v, s/n D16829

Heian ZR-442P-R4D4-2616 Twin Table CNC Router (2002)

(2) 102-1/2" x 63" tables, (4) Heian routers, each with a piggyback router, Each is 7.5kw, 200v, 30 amp, 17400rpm, Each piggyback is 3.7kw, 200v, 12 amp, 17400rpm, (4) single drill spindles, (1) Mounted next to each router head, .75kw 200v, 4.5 amp, 2800 rpm, (2) 2600 x 1600mm tables, 600mm X axis, 1900mm Y axis, 250mm Z axis, 1900mm V axis, Max. rapid speed X axis 30,000mm/m, Y axis 24,000mm/m, Z axis 6,000mm/m, V axis 24,000mm/m, Arbor type BT35/MAS-II, Max. router speed 18,000 rpm, Chuck type 75TG. 20mm, (4) Inverters (4 Toshibe VFA5-2075P) for router spindles, Max. piggyback speed 18,000rpm, Chuck type HAC5, Max. diameter 13mm, (4) Inverters piggyback Toshiba VFA5-2037P drill spindles, Nose is drill chuck type max. 13mm, Controller Fanuc 18I-MA, (4) Controlled axis with ability to control all (4) axis at the same time, Free standing control pedestal w/built in monitor & alpha numeric keyboard, Fanuc pendant style hand control, s/n 2030095 H25938, DVT VMX0553KA1-00 vacuum pump 40hp, 230/460v.

Thermwood C42 Twin Table CNC Router (2002)

Sold new for \$142,700 - Installed 2002 - Operating electricals 460v, 3ph, 48kva, (2) 60" x 60" tables, Moving table fixed gantry CNC router, 1500 IPM feed speed, Track ways, AC servers & ball screw drives, CNC programmable & controlled, (4) axis motion, (2) 8kw (10hp) 380v, 3ph router motors, Mounted next to each router head are (2) single spindle vertically mounted drill spindles .38hp, 180v dc, 3450rpm motor, Each drill spindle mounted with 3/8" Jacobs chuck, Router spindles have BT30 tool holders, Approx. 140" working cap. X axis, 60" working cap. in Y axis, 17-1/2" in Z axis & 60" in V axis, Can be operated singly or as one table via table tie on controller, Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM, Routers are HSD ES919 router heads, Controller 91000 super control, Freestanding w/color monitor, Alphanumeric keypad, Control box w/CD rom, (2) USB ports, network & modem ports, Includes optional turbo speed package which increases feed speed up to 3000 IPM per single axis & increases multi-axis speeds up to 4200 IPM, s/n C421310502, Travaini TR0500S-1A vacuum pump, 40hp, 230/460v, 3ph, hour meter 3520, s/n 13360-02, Square D 75kva transformer, high voltage 480, low voltage 240v.

Thermwood C42 Twin Table CNC Router (2001)

Sold new for \$142,700 - Installed 2002 - Operating electricals 460v, 3ph, 48kva, (2) 60" x 60" tables, Moving table fixed gantry CNC router, 1500 IPM feed speed, Track ways, AC servers & ball screw drives, CNC programmable & controlled, (4) axis motion, (2) 8kw (10hp) 380v, 3ph router motors, Mounted next to each router head are (2) single spindle vertically mounted drill spindles .38hp, 180v dc, 3450rpm motor, Each drill spindle mounted with 3/8" Jacobs chuck, Router spindles have BT30 tool holders, Approx. 140" working cap. X axis, 60" working cap. in Y axis, 17-1/2" in Z axis & 60" in V axis, Can be operated singly or as one table via table tie on controller, Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM, Routers are HSD ES919 router heads, Controller 91000 super control, Freestanding w/color monitor, Alphanumeric keypad, Control box w/CD rom, (2) USB ports, network & modem ports, Includes optional turbo speed package which increases feed speed up to 3000 IPM per single axis & increases multi-axis speeds up to 4200 IPM, s/n C421241201, Travaini TR0500S-1A vacuum pump, 40hp, 230/460v, 3ph, s/n 13359-02

Thermwood C40 Single Table CNC Router (2001)

60" x 60" moving table, Fixed gantry, CNC router, (1) 10hp, 460v, 3ph, 15,000 rpm motor, Mounted on side of router is 1/4hp, 180dc volt, 1.23 amp drill spindle motor, 3/8" max. tool diameter Jacobs chuck, Belt driven router spindle, Working Cap. X axis 70", Y axis 60", Z axis 6", Control system 91,000 super control, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C40308031, Year: 2001, (4) Position - Bar Style Tool Changer, Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM Includes a Becker Vacuum Pump, Type: VTLF 250SK , Serial# 1539372, 7.5kW, 230/460V, 3 Phase motor, Square D transformer, 30kva, high voltage 480, low voltage 240.

Thermwood C40 Single Table CNC Router (2000)

60" x 60" moving table, Fixed gantry, CNC router, (1) 10hp, 460v, 3ph, 15,000 rpm motor, Mounted on side of router is .67hp, 180dc volt, 3.27 amp drill motor, 3/8" max. tool diameter Jacobs chuck, Belt driven router spindle, Working Cap. X axis 70", Y axis 60", Z axis 6", Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multiaxes speeds up to 4,200 IPM, Control system 91,000 super control, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C402370200, Square D transformer, 45kva, high voltage 480, low voltage 240.

Thermwood C40 Single Table CNC Router (2000)

60" x 60" moving table, Fixed gantry, CNC router, (1) 10hp, 460v, 3ph, 15,000 rpm motor, Mounted on side of router is .9hp, 4700 rpm air drill, 3/8" max. tool diameter Jacobs chuck, Belt driven router spindle, Working Cap. X axis 70", Y axis 60", Z axis 6", Turbo Speed Package



Weeke BP100 CNC Machining Center (2000)



Biesse Rover 30 S2 CNC Machining Center (2000)



Thermwood C40 Single Table CNC Router (2001)



Heian NC-431P-2513 Single Table CNC Router

which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM, Includes Heian Vacuum Pump, 7.5kW, 200-220V, 3 Phase motor, Control system 91,000 super control, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C402380200, Square D transformer, 45kva, high voltage 480, low voltage 240.

Thermwood C40 Single Table CNC Router (1999)

60" x 60" vacuum table, Moving table fixed gantry style machine, (2) 10hp, 460v, 3ph router motors, (belt driven spindle) single pneumatic drill spindle attached to each router, BT30 tool holders, Router spindles up to 15,000 rpm, CNC programmable & controlled 3-axis motion, Max. feed speed up to 1500 IPM, 80" max. work field in X axis, 60" max. work field in Y axis, 6" vertical movement in Z axis, Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM, Control system is a Thermwood 91,000 super control operating w/the OS-2 operating system, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C401700399, GE 45kva, 60cy, 3ph transformer, Primary 480v, secondary, 240v, Gardner Denver/Thermwood vacuum pump, 40hp, 230/460v motor

Thermwood C40 Single Table CNC Router (1999)

60" x 60" moving table, Fixed gantry, CNC router, (1) 10hp, 460v, 3ph, 15,000 rpm motor, Mounted on side of router is .9hp, 4700 rpm air drill, 3/8" max. tool diameter Jacobs chuck, Belt driven router spindle, Working Cap. X axis 70', Y axis 60', Z axis 6", Turbo Speed Package which increases feed speed up to 3,000 IPM per single axis & increases multi-axes speeds up to 4,200 IPM, Control system 91,000 super control, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C401811299, Square D transformer, 45kva, high voltage 480, low voltage 240.

Thermwood C40 Single Table CNC Router (1999)

60" x 60" phenolic (vacuum) table, Fixed gantry, CNC router, (1) 10hp, 460v, 3ph, 15,000 rpm motor, Mounted on side of router is .9hp, 4700 rpm air drill, 3/8" max. tool diameter Jacobs chuck, Belt driven router spindle, Working Cap. X axis 70", Y axis 60", Z axis 6", Control system 91,000 super control, Free standing control cabinet, 14" color monitor, Alphanumeric keyboard, 6.4Gb hard disc drive, 3-1/2" 1.4Mb floppy disc drive, s/n C4019110799, Square D transformer, 45kva, high voltage 480, low voltage 240.

Heian NC-431P-2513 Single Table CNC Router

(4) Router heads each w/piggyback drill spindle, 5.5kw, 200v, 17,400 rpm router motor, 3ph induction motor, .75kw, 200v, 4amp, 3500 rpm drill spindle motors, 51-1/2" x 98-1/4" table, Moving table fixed gantry style, 2500mm x 1300mm table, Axis stroke X axis 2750, Y axis 1300mm, Z axis 250mm, Max. rapid speed x axis 24,000mm/m, Y axis 20,000mm/m, Z axis 6,000mm/m, Max. cutting speed X & Y axis 12,000mm/m, Z axis 6,000mm/m, Reversible router spindles max 18,000 rpm, (4) Saftronics GP5 AC drives, Fanuc OM-C controller, Control panel swivel mounted w/monitor & touch pad control, s/n 9000390 H23500, Vacuum pump 7.5kw, 200v, 3ph motor.

Heian NC-431P Single Table CNC Router

(4) Router heads, each with a piggyback single spindle drill, 5.5kw, 200v, 17,700 rpm router motors, 3ph induction motor.4kw, 200v, 3410rpm drill motors, Table 2500 x 1300mm, X axis 2750mm, Y axis 1300mm, Z axis 250mm, Max. rapid X & Y axis 15,000mm/m, Z axis 6,000mm/m, Max. cut speed X & Y 12,000mm/, Z axis 6,000mm/m, NC device Fanuc 11M-A, Swivel mount control panel w/CRT screen & alphanumeric touch pad, s/n 8006044-00, Vacuum pump .75kw, 200-208-220v, 3ph motor.

Traviani B-501 VIA-230 Vacuum Pump (2001)

40hp, 230/460v, 3PH, Oil Sealed (Dyna Seal) System TRS Pump, single stage with capacity to 2100 ACFM, max. vacuum 150 mbar, rated at medium vacuum, hour meter indicates 4,055 hours, s/n 11173-01 *See Page 14 for Photo

CNC Machining Centers

Biesse Rover 30 S2 CNC Machining Center (2000)

Power supply 20kw, 440v, 31a, 60hz, Vacuum table 134-3/4 x 60-1/2", Working field 120-1/2" x 52-1/2", 2-Zone operation, 7-Position tool changer, HSD router head, 8kw, 300v, 233.2hz, 6670 rpm, 24 amp, 10kw, 380v, 295hz, 8552rpm, 24 amp, 15kw, 380v, 666.7hz, 19300rpm 15 amp, Approx. 2hp drill spindle motor w/8 horizontal spindles, (1) spindle block in Y axis w/2 spindles & (3) spindle block in X axis w/each having (2) opposing spindles, (22) vertical spindles (11 are in X axis and 11 in Y axis), (12) Pneumatic pop-up stops (8 along X axis with 2 more at each end of the vacuum table), Free standing control cabinet housing the computer, monitor & keyboard, (2) Pedestal mounted controls (1 for each zone), s/n 05899, Travaini TRO500S-1A Vacuum Pump, 40hp, 230/460v, Hour meter 2715, s/n 10740-01.

Weeke BP100 CNC Machining Center (2000)

Set up to run one or two zone operations, (6) routing heads, a grooving saw & vertical & horiz. drill assemblies, (2) Perske 4.0kw, 350v, 3ph routing motors, Both drill assemblies & grooving saw 1.5kw, 3ph motor, Drill assembly has (6) horiz. drill spindles, (1) spindle block with opposed drills in the Y axis, (2) spindle blocks w/opposed drills in the X axis, (21) vertical spindles, (11) spindles in X axis, (10) in the Y axis (independent operation), Router spindle rotation clockwise/counterclock w/variable speed of 6,000 to 18,000rpm, (6) panel support bars each w/4 5-3/4" x 5-3/4" vacuum pods, Pods are adjustable along length of each panel support & panel supports are adjustable along the X avis, (1) end mounted pop up stop each end, Panel supports 43" long x 6-1/2" wide, Approx. work field 124" in X axis & approx. 46" in Y axis, Pendant style hand held control, Free standing control panel & elec. Box, Control cabinet houses 17" monitor, operating system & keyboard, Includes disc drive & CD Rom, includes pedestal mounted control box for (2) zones, Safety mat & enclosure, s/n 0-250-13-0611, Becker vacuum pump 7.5/8.3kw, 230/400v, 3ph motor.

2004!

Dodds SE-25CNC-TS CNC Dovetailer (2004)



Holzma Optimat HPL11/43/16 Rear Load CNC Panel Saw (2002)



Holzma HPL11/38/16 Rear Load CNC Panel Saw (1999)



Celaschi 400N Double End Tenoner (2001)

Dovetailer

Dodds SE-25CNC-TS CNC Dovetailer (2004)

25-Spindle programmable, Drawer height 1-3/4" x 25", Drawer width 8" x 48", Drawer depth 4-5/16" min., Drawer side thickness 3/8" to ¾", Front & back 7/16" to 1-1/4" thick, 7-1/2hp, 208-230/460v dovetailing motor, Allen-Bradley Panel View 600 touch screen CNC operation w/programmable memory for storage, Capable of count, touch screen allows select sides/front & back, edit, counters, change machine for set up, edit and run parts, includes (2) Accurate Pro-Scale digital readouts, s/n D04041-191-TS-B

CNC Panelsaws

Holzma Optimat HPL11/43/16 Rear Load CNC Panel Saw (2002)

Max. panel size 4300mm x 1600mm, Saw blade projection 125mm, Max. cut length 4300mm, Max. stack on lift table 680mm, Safety light barriers on table lift, Swinging safety curtain on exit side of saw line, 4-Column table lift, Micro feed, Programmable fence, Panel clamping, Lift device for clamp w/pusher bar & cams, Automatic aligning, Air cushioned outfeed tables, Software Cadmatic V-3.0, Windows NT-4 operating system, Ethernet network connection, 450mm dia. main saw blade, 21kw, 220/440v main motor, 2.2kw, 220-255/380-400v scoring saw motor, 1.5kw, 230/440v carriage motor, Saw speed 0-120m per min., Constant return speed 120m per min., Scoring saw dia. max. 180mm, (4) Outfeed tables 85" x 25-1/2" (air), 84" alignment fence, 172" long x 62" wide Prestage roller conveyor, motorized, 56" long x 4-1/4" dia. rollers, Features forward & reverse drive, 216" long x 65" wide lift table, Motorized roller conveyor mounted on top w/56" long x 4-1/4" rollers, Motorized 4-post lift system, (8) pneumatic grippers, (2) horizontal pushers, swivel mounted control console w/monitor & alphanumeric keyboard, s/n 0-240-15-2472

Holzma Optimat HPL-11/N/43/16 Rear Load CNC Panel Saw (2001)

Max. panel size 4300mm x 1600mm, Saw blade projection 125mm, Max. cut length 4300mm, Max. stack on lift table 680mm, Safety light barriers on table lift, Swinging safety curtain on exit side of saw line, 4-Column table lift, Micro feed, Programmable fence, Panel clamping, Lift device for clamp w/pusher bar & cams, Automatic aligning, Air cushioned outfeed tables, Software Cadmatic V-3.0, Windows NT-4 operating system, Ethernet network connection, 450mm dia. main saw blade, 21kw, 220/440v main motor, 2.2kw, 220-255/380-400v scoring saw motor, 1.5kw, 230/440v carriage motor, Saw speed 0-120m per min., Constant return speed 120m per min., Scoring saw dia. max. 180mm, (4) Outfeed tables 85" x 25-1/2" (air), 84" alignment fence, 172" long x 62" wide Prestage roller conveyor, motorized, 56" long x 4-1/4" dia. rollers, Features forward & reverse drive, 216" long x 65" wide lift table, Motorized roller conveyor mounted on top w/56" long x 4-1/4" rollers, Motorized 4-post lift system, (9) pneumatic grippers, (2) horizontal pushers, swivel mounted control console w/monitor & alphanumeric keyboard, s/n 0-240-06-4411

Holzma HPL11/38/16 Rear Load CNC Panel Saw (1999)

Max. panel size 3800mm x 1600mm, Saw blade projection 125mm, Max. cut length 3800mm, 18.0kw, 220/440v, 3ph main motor, 1.5kw, 230/400v, 3ph scoring motor, 2.2kw, 220-255/380-440v carriage motor, Controller Cadmatic V3.0 operating software system, MS-DOS-6.22 operating system network connection as Ethernet, 13' long x 63" wide Prestage motorized roller conveyor section, 200" Long x 64" wide motorized roller conveyor located behind saw mounted on 4-post lift system to index material into saw, Rollers 56" long x 4-1/2" diameter both sections, (2) Horizontal mount pneumatic pusher push panels toward saw line, (7) Pneumatic grippers, (2) pneumatic index automatic side alignment, (3) Outfeed tables air operated, (2) 85" x 25" (1) 110"-1/2" x 25", 84" alignment fence on right side, Swivel post mounted control console w/monitor & alphanumeric keyboard, s/n 0-240-15-0988

Tenoners

Celaschi 400N Double End Tenoner (2001)

Type: TSA-2B, Automatic double end tenoner with a 78" loadspace, 102" opening capacity, capable of machining workpieces from 25 to 1525mm in width, 254 to 2440mm in length and 7 to 50mm in thickness. Variable feed rate from 4 to 24 m/min. Equipped with left and right tilting cut-off saws, each with a 7.5kw, 230/400v, 3PH motor (mounted on front of first post), mounted to the back of the first post is a top & bottom, left & right scoring units (all tilting). Each is powered by a .4kw, 230/400v, 3PH motor. Mounted to the front of the second post is the tilting top & bottom, left & right tenoning units. Each is powered by a 5.5kw, 230/400v, 3PH motor. The last units are the left & right side copes. These are tilting and are mounted to the back of the second post. Each is powered by a 7.5kw, 230/400v, 3PH motor (belt driven). Arbor diameters on all units except the copes are 40mm with lengths of 62mm. The cope units are 11/4" diameter and have a length of 120mm. Maximum tooling on the cut-off saws is 300mm. All other units have a maximum of 250mm. All units are equipped with digital read-outs for vertical and horizontal movement, manual positioning on the vertical, horizontal and tilting movements. This tenoner has a LTTS numerical control that allows the operator to storing machining programs and start a production run. This control provides the operator with a choice of manual or automatic functions. A touch screen on the front of the control cabinet displays the functions as the operator performs the various set-up steps. It also performs a diagnostic routine to show the operator the nature of the problem and the procedure for correction. The stored programs operate the opening space and the opening height. Rubber padded feed belt with pop-up dogs on 15" centers, top mounted pressure beams with driven belts. Both the feed belt and the pressure belts are driven by a 3kw, 230/400v, 3PH motor. The traverse motor is a 1.8kw, 220/440v, 3PH motor. Includes (2) pendant style controls for forward/reverse of feed belt and in/out movement of opening. s/n OC1-100-0475911

Absentee Bidding Available!



Mereen Johnson 400-4 Double End Tenoner



Butfering ST0213RC 2-Head 1350mm Wide Belt Sander



Cemco 2000 Wide Belt Sander



Bacci TSG-2T European Tenoner



Ott AV12 Single Side Edgebander



Weinig U22N 7-Head With Universal Feed-Thru Moulder



Weinig U17AL 5-Head Feed-Thru Moulder

Mereen Johnson 400-4 Double End Tenoner

96" Cap. opening, 60" load space, (2) Center mounted panel support arms, 70" long alignment fence, 1st station top mounted cut off saw left side & right side, 10hp, 230/460v, 3ph tilting motors, 2nd station top & bottom tilting score right side & left side, 5hp, 230, 460v, 3ph motors each, 3rd station top & bottom tenon tilting right side & left side, 5hp, 230/460v, 3ph motor each, 4th station jump cope heads left side & right side, 10hp, 230/460v, 3ph motor each, Top mounted dado jump arbor 20hp, 230/460v, 3ph motor, Approx. 5hp, 230/460v, 3ph feed motor, Motorized open & close, LED readout for traverse, Motorized scrap conveyors both sides, 12" & 24" center rubber padded feed chain & hold down, (2) Pendant controls for stop/start feed chain, Stand alone control panel, Digital count with LED readout on jump cope, left & right hand cope in & out, jump dado up & down, lug spacing, s/n MJ3448

Mereen Johnson 400-4 Double End Tenoner

96" Cap. opening, 60" load space, (2) Center mounted panel support arms, 70" long alignment fence, 1st station top mounted cut off saw left side & right side, 10hp, 230/460v, 3ph tilting motors, 2nd station top & bottom tilting score right side & left side, 5hp, 230, 460v, 3ph motor each, 3rd station top & bottom tenon tilting right side & left side, 5hp, 230/460v, 3ph motor each, 4th station jump cope heads left side & right side, 10hp, 230/460v, 3ph motor each, Top mounted dado jump arbor 20hp, 230/460v, 3ph motor, Approx. 5hp, 230/460v, 3ph feed motor, Motorized open & close, LED readout for traverse, Motorized scrap conveyors both sides, 12" & 24" center rubber padded feed chain & hold down, (3) Pendant controls for stop/start feed chain, Stand alone control panel, Digital count with LED readout on jump cope, left & right hand cope in & out, jump dado up & down, lug spacing, Cope assembly removed, missing arbor, s/n MJ3186

Bacci TSG-2T European Tenoner

(2) tables 12" x 15" each, Designed for round or oval shape tenons, Independent height & tilt adjust., Pneu. actuation w/foot pedal, Each table (1) pneu. hold down, 3kw, 230/460v, 3ph motor, s/n 3183

Wide Belt Sanders

Butfering ST0213RC 2-Head 1350mm Wide Belt Sander (2003)

Sanding width 1350mm, Working height min. 750mm - max. 900mm, Max. work piece thickness 150mm, 1st. head grooved steel w/22kw, 380-480, 190-240v, 3ph motor, Combination 2nd head platen 18.5kw, 380-480, 190-240v, 3ph motor, Feed motor 1.1kw, Motorized height adjustment w/3.7kw motor, 14" load space, Butfering CPS electronic control console, Programmable & storage of sanding programs, Allows operator to call up existing program, prepare a new program, Adjust for thickness, Sander can be operated either as a drum/platen or drum/drum, Segmented platen (electronically controlled), s/n 78864

Cemco 2000 Wide Belt Sander

36" capacity, 2 head sander, 24" load space, head configuration: 1st grooved rubber contact, 30hp, 230/460v, 3ph. 2nd head platen, 20hp, 230/460v, 3ph. Feed motor 1hp, 230/460v, 3ph, variable speed feed, pneumatic tracking, motorized open/close - ½hp motor, 4-post construction, 6" max. Thickness capacity, load meters on each head, hour meter 3103, 37" x 75" belt cap.

Edgebanders

Ott AV12 Single Side Edgebander (New in 2002)

Turntable for coil feed, Pneumatic drawer back cylinder, Granular glue pot, (4) pressure rolls (1 is 7-1/2" dia. driven roll & 3 are3" dia. idler rollers), Front & back trim station .32, 230/400v motors, Top & bottom trim station .7kw, 230/400v, Top & bottom bevel trim station .3kw, 230/400v motors, Top & bottom buffing station .2kw, 230/400v motors, .55kw feed motor, Programmable control w/individual switching for each station, Can be programmed to store individual banding schedules, 30kva transformer, Rubber pad feed chain, Outboard panel support, Top mounted pressure beam w/motorized open/close, s/n C/62859

(2) Virutex EB10C Bench Style Edgebanders

220v, 1ph operation, adjustable tension, panel thickness 7mm to 65mm, used with pre-coated (glued) laminate or veneer, s/n 1662, s/n 3224

Manea Single Sided Edgebander

Coil & strip feed, Granular glue pot, Pneumatic guilatin, (6) pressure rollers, (1) 5" dia. driven roller & (5) 3-3/4" idler rollers, End trims .5kw, 220v motors, Top & bottom trim 2.2kw, 220v motors, Top & bottom beveling tilting motors .22kw, 220v, Manual top & bottom scraping station, Adjustable outboard panel support, Approx. 2hp feed motor, 19kwa frequency changer, Rubber covered feed track, Top mounted adjustable pressure beam, s/n 1271086

Moulders

Weinig U22N 7-Head With Universal Feed-Thru Moulder

Hopper feed, 90" infeed, Groove feed bed, 9" x 4-7/8" cap., Head configuration: 1st bottom 5.5kw, 230/460v, 2nd right 5.5kw, 208-230/460v, 3rd left 5.5kw, 230/460v, 4th right 5.5kw, 230/460v, 5th top 15hp, 230/460v, 6th bottom 15hp, 230/460v, 7th universal 15hp, 230/460v, 5.5kw, 230/460v feed motor, Variable feed speed 20 fpm to 118 fpm max., Outboard bearings 1st top head & 2nd bottom, 2nd right head is tilting, Stand alone electrical box, 1-13/16" spindle on all heads, bed oiler, Motorize raise & lower feed works, s/n 2784/7928

Weinig U17AL 5-Head Feed-Thru Moulder

Hopper feed, 60" infeed, 7" x 6" cap., Head configuration: 1st bottom 5.5kw, 230/460v, 2nd right 5.5kw, 230/460v, 3rd left 5.5kw, 230/460v, 4th top 9kw, 230/460v, 5th bottom 7.5kw, 230/460v, Feed motor 5.5kw, 230/460v, Variable speed feed 21-160 fpm, Bed oiler, 1-1/2" spindles on all heads, Motorize raise & lower feed works, s/n 1441-3479

Late!

Pinheiro AMA300 Gang Rip Saw



Mattison 404 Straight Line Rip Saw

Automatic V-Grooving, Gluing & Folding System



A & S 5X5.36G V-Groover



A & S 5X5 V-Groover



Clark CGC-25 Propane Forklift, 5000 Lb. Capacity



Clark CGC 25 Propane Forklift, 4625 lb. Capacity



Clark CGC 25 Propane Forklift, 4450 Lb. Capacity



Clark GCX- 25 Propane Forklift 4150 lb. Capacity

Gang Rip Saws

Pinheiro AMA300 Gang Rip Saw

12-3/4" arbor cap., 2.4kw, 220/440v feed mtr, 44kw, 220/440v saw mtr, .37kw raise & lower motor, (2) set kickback fingers, (3) sets hold down rollers top infeed & (3) sets outfeed side, Sliding adjustable locking fence, 14" max. blade cap., 2-3/4" bore, additional sleeve & spac-

Straight Line Rip Saw

Mattison 404 Straight Line Rip Saw

77" x 65-1/2" table, 20hp, 230/460v, 3ph saw motor, 2hp, 230v, 3ph feed motor, 4-speed feed, 14" blade cap., 1-1/2" bore, (1) set kickback fingers, Sliding quick lock fence, 24" throat, 4" thickness cap., s/n 24140

V-Grooving, Gluing & Folding

Automatic V-Grooving, Gluing & Folding System

Linear LVG-4SF V-Groover, (4) grooving spindles, each spindle is powered by a 5HP, 230/460v, 3PH motor, spindle diameter is 30mm, configured with (2) left side and (2) right side spindles, all spindles are adjustable both vertically and horizontally for width, capable of grooving boards from 3½" to 30" in width. Minimum workpiece length of 30" with unlimited maximum length, board thickness from 1/8" to 1", (2) top-mounted feed belts with a 1/2HP, 208-230/460v, 3PH feed motor. Capable of up to an 8" diameter cutter with a maximum width of 3". Includes left & right side alignment fences. The gluer & folder, used for single edge folding with a capacity to handle from 1/8" to 1" board thickness and up to 12' in length, board width from 31/2" to 30". Mounted on the infeed side is a chain-driven 4" wide brush head that is used to clean out the groove before glueing. An adjustable holder for a pneumatic blow-off line is located behind the brush to assist with clean-out. Top-mounted adjustable holddown belt, rubber padded feed belt (chain driven) feeds workpiece through both the glue application and folding processes, multiple glue applicators may set up to dispense holt melt glue onto the folds. A Nordson HM Hot Melt Glue Unit is mounted in the base of the folder. After glue application, the workpiece is fed to a series of adjustable folding rollers that will fold the piece into the desired shape. Drive motor is approx. 2HP, 230/460v, 3PH, s/n B4177

A & S 5X5.36G V-Groover

10HP, 208-230/460v, 3ph grooving motor, 72" x 35" infeed table, rear alignment fence and flipstops, 84" x 24" infeed table w/adjustable stop fence, hydraulic stroke, 3hp, 230/460v, 3ph, variable stroke speed, 48" head stroke, all hydraulic movement, 36" cut, 11/4" depth of cut, 10" max tool diameter with 11/2" bore, s/n 5102

A & S 5X5 V-Groover

10HP, 208-230/460v, 3ph grooving motor, 66" x 24" infeed table w/ rear alignment fence with flipstops, 61" x 24" infeed table w/ adjustable stop fence, hydraulic movement w/ 3hp, 208-230/460v, 3ph hydraulic motor, 48" head stroke capacity, variable stroke speed, 36" cut, 11/4" depth of cut, 10" max tool diameter with 11/2" bore, s/n 10249G

Automatic V-Groover; Lineal & Cross V-Groove

10hp, 208-230/460v, 3ph grooving motor, 48" grooving cap., Hydraulic feed w/approx. 1-1/2hp hyd. motor, Depth movements (pneumatic), (2) 58-1/2" x 20" feed table, Lineal groove is manual.

A & S Machinery 5X536G Cross V-Groover

10hp, 208-230/460v, 3ph grooving motor, 53" x 24" infeed table w/alignment fence, Second infeed table 71" x 24" w/alignment fence, 48" head stroke, Variable stroke speed, Hydraulic stroke 3hp, 230/460v, 3ph, All hydraulic movement, 36" cut, 1-1/2" depth of cut, 10" maximum tool diameter with 1-1/2" bore, s/n 32797

Forklifts & Pallet Trucks

Clark CGC-25 Propane Forklift

5000 lb. capacity, solid rubber tires, 48" long x 4" wide forks, equipped with hydraulic system to attach box forks or other attachments, triple mast construction, 189" raised height, 83" lowered mast height, hour meter reads 6425 hours, s/n C365L-0799-9393FB

Clark CGC 25 Propane Forklift

4625 lb. capacity, solid rubber tires, equipped with a cascade box fork attachment (48" long x 48" height), side shift, triple mast Construction, 189" Raised Height, 83" Lowered Height, Hour Meter Reads 6747 Hours, s/n C365-0149-9393FB

Clark CGC 25 Propane Forklift

4450 lb. capacity, solid rubber tires, side shift, 48" long x 4" wide forks, triple mast construction, 189" raised height, lowered height of mast 83", equipped with hydraulic hook-ups for box fork attachment, hour meter indicates 1006 hours, s/n C365I-0317-9467.

Clark CGC-25 Propane Forklift

4625 lb. capacity, solid rubber tires, 48" long x 4" wide forks, side shift, triple mast construction, 189" raised height, 83" lowered mast height, hour meter reads 3512 hours, s/n C365L-0088-9393FB

Clark GCX- 25 Propane Forklift

4150 lb. capacity, solid rubber tires, equipped with a cascade box fork attachment (48" long \boldsymbol{x} 48" height), side shift, triple mast construction, 188" raised height, 83" lowered height, hour meter reads 8350 hours, s/n GX230E-1524-9372FB



Mitsubishi FGC45K-C Propane Forklift, 10,000 Lb. Capacity, (Purchased New 2000)



Daewoo GC32E-3 Propane Forklift, 5950 Lb. Capacity



Linde H20CT-600-03 Propane Forklift 4500 Lb. Capacity



Large Selection of Pallet Jacks, Various Capacities!



Multiton ELE-35-27X48 Electric Pallet Trucks (2000), 3500 Lb. Cap.



Clark GCX-25E, 2750 lb. Capacity



Clark TW40, 3750 Lb. Capacity



Clark TW35B Forklift, 3500 Lb. Capacity



Crown 60PE-27-3, 6000 Lb. Capacity



Big Joe PTW-40, 4000 Lb. Capacity



Misc. Pallet Jacks



Crown PE-4000-60 Electric Pallet Truck, 6000 Lb. Capacity

Mitsubishi FGC45K-C Propane Forklift (Purchased New 2000)

10,000 lb. capacity, solid rubber tires, 60" long x 6" wide forks, triple mast construction, 189" raised height, 92" lowered mast height, hour meter reads 997 hours, s/n AF8700564

Clark TW40 Electric Forklift

3750 Lb. capacity, solid rubber tires, 35" long x 4" wide forks, triple mast construction, 170" raised height, 76½" lowered mast height, hour meter 2325 hours, s/n TW235-0171-4867FA1184. Includes a Hertner 3TF18-775 battery charger, operates on 220/440v, 36DC volt output, s/n 80620-MW

Clark TW35B Electric Forklift

3500 lb, capacity, solid rubber tires, 41" long x 4" wide forks, double mast construction, raised height 118", lowered mast height 76", hour meter reads 506 hours, s/n TW235-0268-745FA. Includes a Hertner 3TF18-775 battery charger, operates on 220/440v, 36DC volt output, 3PH, s/n HB-10176

Clark GCX-25E Propane Forklift

2750 lb. capacity, solid rubber tires, equipped with a cascade box fork attachment (48" long x 48" height), side shift, triple mast construction, raised height 188", 82" lowered mast height, hour meter reads 687 hours, s/n GX230-121-9371-FB

Clark Box Fork Attachment (Squeeze Forks)

Clamp-less arms, 48" long x 47" high jaws, grooved rubber pads mounted on inside of jaws for gripping, threaded coupling disconnects on hydraulic lines, opening capacity 68", closing capacity 24", s/n 1799481-128

Clark PWD-30 Electric Pallet Truck (Walk Along)

6000 lb. capacity, 48" long x 9" wide forks, maximum lift height of 7", battery powered with a built-in charging system that plugs into any 110/120v, 1PH outlet, walk-along design, 24v system, 2-speed travel, s/n PWD567-0958-6891FG

Clark GPS-25MC Propane Forklift

4000 lb. capacity, pneumatic tires, 42" long x $5\frac{1}{2}$ " wide forks, 3-stage mast with max. height of 188" and lowered mast of 83". Hour meter indicates 1137 hours. s/n GP138MC-00395533FA

Daewoo GC32E-3 Propane Forklift

5950 lb. capacity, solid rubber tires, side-shift, 47" x 4¾" wide forks, triple mast construction, 185" raised height, 82" lowered mast height, 1363 hours on meter, s/n CV-02486

Linde H20CT-600-03 Propane Forklift

4500 lb. capacity, solid rubber tires, equipped with a cascade box fork attachment, (48" long x 48" height), side shift, triple mast construction, 189" raised height, 85" lowered mast height, hour meter reads 1200 hours, hydrostatic brake/transmission, designed to handle steep incline/ramp situations, s/n H2X350L0032320

Cascade 35D-CC-35Q Box Fork Attachment (Squeeze Forks)

Capacity rating, 3500 lb., 48" long x 46" high jaws, grooved rubber pads mounted on inside of jaws for gripping, quick disconnect hydraulic lines, opening capacity 78", closing capacity 22", s/n 208937-00145P

Cascade 20D-CCS-35Q Box Fork Attachment (Squeeze Forks)

Capacity rating, 2000 lb., 48" long x 48" high jaws, grooved rubber pads mounted on inside of jaws for gripping, quick disconnect hydraulic lines, opening capacity 78", closing capacity 22", s/n 678858-T225

Crown PE-4000-60 Electric Pallet Truck (Ride Along Design)

Battery powered, 6000 lb. capacity, 48" long x 9" wide forks, lift height 9", dual raise/lower & horn controls, equipped with ride-along platform & load back rest option, 24v DC. s/n 2748-W-C POBD. Includes GNB Ferro Charger GTC 12-600SI battery charger, s/n 89H4913, 208-240/480v, 1ph

Crown 60PE-22-3 Electric Pallet Truck (Ride Along)

6000 lb. capacity, 48" long x 9" wide forks, maximum lift height of 9", battery powered, ridealong design, 2-speed travel, s/n W-41719. Includes a Hertner Model 3SF12-450 24v battery charger that operates on 220/440v, 1PH, s/n MB1041

Crown 60PE-27-3 Electric Pallet Truck (Ride Along)

6000 lb. capacity, 48" long x 9" wide forks, maximum lift height of 9", battery powered ride-along design, 2-speed travel, dual raise/lower controls, s/n 6A120454. Includes Hertner Auto1000 battery charger, model MT16477, 24v, operates on 208-240/480v, 3PH, s/n HR 32180-1-01-NB

Crown 60PE-27-3 Electric Pallet Truck (Ride Along)

6000 lb. capacity, battery operated, 48" long x 8½" wide forks, maximum lift height of 7", twist grip forward/reverse hand control, dual raise/lower & horn controls, 2-speed forward movement. s/n 6A121993. Includes a Hertner Model 3SF12-450 24v battery charger that operates on 220/440v/1PH, 24v DC operation. s/n MB1040

(3) Multiton ELE-35-27X48 Electric Pallet Trucks (2000)

3500 lb. capacity, 47" long x 6" wide forks, battery powered with built-in charging system that plugs into any 110/120v, 1PH outlet, maximum lift height of 7", walk along design, 2-travel speeds, 24v system. s/n 0282271662100, s/n 0282271666100, s/n 0282271669100

Big Joe PTW-40 Electric Pallet Truck

Battery powered with built in charging system, plugs into 115v, 1ph outlet, 4000 lb. capacity, 48" long x 7" wide forks, lift height 9" high/low speed range, 24 volt battery, s/n 364314



Prime Mover PMX45 Electric Pallet Truck, 4500 Lb. Capacity



Crown 60PE-27-3 , Electric Pallet Truck, 6000 Lb. Capacity



Large Qty of Lift Rite Skid Lifts



Yale Pallet Jacks



Yale Electric Forklift, 3000 Lb. Capacity



Lift Rite Skid Lifts



Big Joe PTR-40, 4000 Lb. Capacity

(4) Big Joe PTW-40 Electric Pallet Trucks

4000 lb. capacity, 48" long x 7" wide forks, maximum lift height of 7", battery powered with built-in charging system that plugs into any 110/120v, 1PH outlet, walk-along design, high/low travel speed, 24v system, s/n 364196, s/n 363039, s/n 364074

Big Joe PTW-40 Electric Pallet Truck

Battery powered with built in charging system, plugs into 115v, 1ph outlet, 4000 lb. capacity, 48" long x 7" wide forks, lift height 9" high/low speed range, 24 volt battery, s/n 364309

Prime Mover PMX45 Electric Pallet Truck

Battery powered with built-in charging system, plugs into 115v, 1ph outlet, 4500 lb. capacity, 48" long x 7" wide forks, lift height 9", 24 volt battery, s/n PMX4532232005

Yale ESC25G4S071 Electric Forklift (Stand Up)

3000 lb. capacity, 36" long x 4" wide forks, double mast construction, 108" maximum height, lowered mast height of 71", cage height of 84", stand-up rider design, battery operated 24v system, solid rubber tires, s/n S234189. Requires a battery charger that is not included.

(2) Yale Electric Pallet Trucks

Approx. 3000 lb. capacity, 47" long x 6½" wide forks, maximum lift height of 7", battery powered with built-in charger that plugs into any 110/120v, 1PH outlet, walk-along design, 24v system, ID# CI-PT-01E, flip up/down skid adaptor, ID# CI-PT-02E

Huge Quantity of Scissor Lifting Pallet Jacks

(20) Lift-Rite RGER30EA48 Ergonomic 3000 Skid Lifter (Purchased New 2002)

3000 lb. lift capacity, electric battery and manual operation on the raise/lower, 32" maximum lift height, forks are 48" long x 7" wide with a 13" center distance, push button mounted on handle operates the raise function and fingertop trigger for lowering the forks, 12 volt battery operating system, built-in 120v ac charging system, plug into any 110/220v, 1ph outlet, battery charge level indicator built into back of skid lifter, rear outrigging mounted on base for stability and to top of base from rolling.

(12) Lift-Rite RG30E Ergonomic 3000 Skid Lifter (2002)

3000 lb. lift capacity, electric battery and manual operation on the raise/lower, 32" maximum lift height, forks are 48" long x 7" wide with a 13" center distance, push button mounted on handle operates the raise function and fingertop trigger for lowering the forks, 12 volt battery operating system, built-in 120v ac charging system, plug into any 110/220v, 1ph outlet, battery charge level indicator built into back of skid lifter, rear outrigging mounted on base for stability and to top of base from rolling.

(15) Lift-Rite Ergonomic 3000 Skid Lifter

3000 lb. lift capacity, electric battery and manual operation on the raise/lower, 32" maximum lift height, forks are 48" long x 7" wide with a 13" center distance, push button mounted on handle operates the raise function and fingertop trigger for lowering the forks, 12 volt battery operating system, built-in 120v ac charging system, plug into any 110/220v, 1ph outlet, battery charge level indicator built into back of skid lifter, rear outrigging mounted on base for stability and to top of base from rolling.

Huge Selection of Lift-Rite Skid Lifters!



Lift Rite Skid Lifts

Leroi B50SS Air Compressor, 40hp



Quincy QSI750ANA31SE Rotary Screw Compressor, 150hp



Hankison HPRP750-460 Air Dryer



JBI 108-87 Spray Booth

Air Compressors & Air Dryers

Leroi B50SS Air Compressor

40hp, 230/460v, 3ph motor, Rotary screw design, Modine heat exchanger, Approx. 3hp, 230/460v motor, Gauges, Air press, Inlet temperature, Service indicators for oil filter & separator, 10,544 hours on meter, s/n 4046X79.

Quincy QSI750ANA31SE Rotary Screw Compressor

150hp, 560v, 3ph motor, Heat exchanger w/5hp, 230/460v motor, Control panel w/gauges for air pressure, Disch. Temp., Load cap. 110PSIG full load, Hour meter 8,515, 125 PSIG maximum pressure, s/n 91660J

Quincy 740 Rotary Screw Air Compressor

150hp, 460v, 3ph motor. Equipped with an oil/water separator, heat exchanger with a 7½hp, 208-230/460v, 3ph fan motor, gauges for PSI, oil filter, oil inlet temperatures and load capacity. Hour meter indicates 7,925 hours, also has auto-dual control for operation either continuously or in auto mode. It will start/stop unattended and load or idle automatically, s/n SI07WNW3PA

Zeks 600HSBA400 Air Dryer

440V, 3ph operation, (2) compressors (1hp, 3hp), LRA: 35.0. RLA: 6.2. Refrigerant: R-22. Gauges for air outlet pressure, air inlet pressure, exchange temperature, refrigerant analyzer.

Schramm Rotary Screw Air Compressor

100hp, 480v, 3ph motor, approx. 7½hp fan motor on the heat exchanger, gauges for oil separator, oil filter, oil temperature & air pressure. Hour meter reads 6,715 hours.

Hankison HPRP750-460 Air Dryer

8347 Hours, Rated cap. 750 scfm @ 100PSIG @ 100°F, Max. working press 200PSIG, Max. in temp. 120°F, 460v, 3ph, 60cy, Refrig. Type charge R-134A 200 Oz., High side low side 186/86 PSIG, RLA 9.9, s/n H750A4600104045

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Dixie 13-5-360-10 Dust Collection System



Dustek M2000 Interior Dust Collector (2000)



Powermatic 075-1 Interior

Dust Collector



Mikropul Dust Collection Systems #1 & #2



Cyclone Dust Collection System



Filtration System



Blower for Cyclone





Hytrol/CHL Systems Conveyor & Return System

Dust Collectors

Dixie 13-5-360-10 Dust Collection System

Pull system design with a 150hp, 480v, 3ph fan motor, 360 filter bags, bags are 10' long x 6" diameter, rotary air lock, baghouse has sprinkler system, system currently has a direct drop debris pipe mounted below airlock, i-beam supports are included with the collector, air pulse bag cleaning. S/N N/A

Mikropul Dust Collection Systems #1 & #2

(3) section, linear design (18' long x 8' wide), each section houses (80) filter bags, bags are 8' long x 6" diameter, air pulse bag cleaning system (timed), 60" diameter fan assembly powered by a 75hp, 480v, 3ph motor, koger rotary air lock, auger system mounted on lower portion, moves debris to the air lock, sprinkler system inside baghouse, warm air return. (Note: System #1 does not include the horizontal i-beam bridge below collector. The I-beam support frame and 18' long catwalk section are included, no access ladder. System #2 this unit does not include the horizontal i-beam bridge below collector. the I-beam support frame and 18' long catwalk section are included, includes access ladder)

Dustek M2000 Interior Dust Collector (2000)

20hp, 230/460v, 3ph, 3600 rpm motor, (4) upper filter bags 96" long x 22" diameter, (4) Lower dust collection barrels, 14" inlet diameter, Approx. 160 sq. ft. of filter area, approx. 7,000cfm air volume, s/n M2000-00-169

Cyclone Dust Collection System

6' Diameter, approximately 12' in height, New York blower size 294bp, fan series 30gi, blower powered by a 40hp, 230/460v, 3ph motor, includes a Koger rotary air lock. note: currently shares (2) of the i-beam frame supports with a Dixie dust collector. buyer only gets the (2) front i-beam supports.

Powermatic 075-1 Interior Dust Collector

3hp, 230v, 1PH motor, (2) upper filter bags with (2) lower storage units. Equipped with a 9" inlet and a 3-machine inlet adaptor, mounted on casters for mobility, storage units have see-thru side panels to gauge fullness of storage bags, Stock # 1791071, s/n 04047510561

Northern Air Corporation Air Filtration System

Model: AR-5000 Auto Roll, 1HP, 208V, Single Phase operation, Airflow: 5,000 CFM of free air, Features disposable pre filters and final filters, automatically changes the filter and rolls it for disposal, filters can be matched to specific applications, non-electrostatic, adjustable exhaust louvers, 2 speed blower control

Aget Dustkop #80N70-D1 Blower

Approx. 10hp, 220/440, approx. 28" dia. fan, 15" dia. opening, s/n 966

Finishing Equipment

Hytrol/CHL CFC-3200-126 Systems Conveyor & Return System

Hytrol gravity roller conveyor line mounted above a chl systems motorized pallet return line. the hytrol conveyor has a total length of 120', this includes (2) 90° turns that create a "s" shape, width is 34" with a 30½" long x 1.9" diameter rollers, rollers are on 4½" centers. the chl return conveyor is 125' long powered by a 1hp, 230/460v, 3ph motor, maximum size of pallet is 27" in width and 36" in length. the motor drives (2) parallel plastic feed chains that are mounted inside phenolic type channels, pneumatic cylinder mounted to a section of roller conveyor that drops down and slides the pallet onto the return chains. this system also has a scissor lift located at the start of the line. scissor lift has ½hp, 3ph motor, 42" x 18' platform with a 50" x 24" wide section of gravity conveyor mounted on top, s/n 040337033001.

Hytrol/CHL CFC-3200-24 Systems Roller Conveyor & Return System

Hytrol gravity roller conveyor line mounted above a chl systems motorized pallet return line. the hytrol conveyor has a total length of 95', this includes (2) 90° turns that create a "s" shape, width is 34" with a 30½" long x 1.9" diameter rollers, rollers are on 4%" centers. the chl return conveyor is 125' long powered by a 1hp, 230/460v, 3ph motor, maximum size of pallet is 27" in width and 36" in length. the motor drives (2) parallel plastic feed chains that are mounted inside phenolic type channels, pneumatic cylinder mounted to a section of roller conveyor that drops down and slides the pallet onto the return chains. this system also has a scissor lift located at the start of the line. scissor lift has %hp, 3ph motor, 42" x 18' platform with a 50" x 24" wide section of gravity conveyor mounted on top, s/n 12-02-36358.

JBI 108-87 Spray Booth (Mfg March 2001)

96" wide x 36" depth capacity, 84" height, overall depth of 72" (including filter section), 30" diameter exhaust port, $1\frac{1}{2}$ hp, 208-230/460v, 3ph fan motor, explosion proof light fixture with (2) tube capacity, (16) filter design (20" x 20" grid size). Includes Binks filter & gauges and Dwyer Model 25 Manometer, s/n 34710.

JBI 108-87 Spray Booth (Mfg Jan. 2001)

96" width x 36" depth with an additional 36" depth set up for thru-feed finishing, 84" height, overall depth 108" (Including filter section and thru-feed area), 30" diameter exhaust port, 1½hp, 208-230/460v, 3ph fan motor, explosion proof light fixture with (2) tube capacity, (16) filter design (20" x 20" grid size). Includes Devilbiss filter & gauges and Dwyer Model 25 Manometer, s/n 33927

Custom Built Drying Shed w/ Lennox Furnace

96" wide x 96" deep x 84" in height, barn door design, Lennox E12Q2-10-2 electric furnace, 208/240v, 1ph operation, 1/4 blower motor, adjustable temperature control (60° to 170°F)

Dubois Print & Coating Line



(4) Jet 18" JWBS-18 Bandsaws



Grizzly G9966 26-1/2" Bandsaw (2001)



Powermatic #81 20" Bandsaw



Centauro SC-C0900 36" Bandsaw



Bandsaw



Oliver 217 30" Bandsaw

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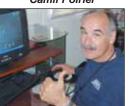


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Dubois Print & Coating Line

Dubois SB-24 Scuff Sander & Panel Brush

Maximum panel width 28", maximum sanding width 27", maximum workpiece height 3", 27" wide x 6' diameter. Sanding roller scuffs and preps surface of workpiece, 27" wide x 6" diameter panel cleaning brush head cleans up workpiece prior to first coating application, manual handwheels for sander & panel brush height, 48" long x 27" wide motorized belt conveyor feeds panel/workpiece through sander/brush. Conveyor motor 3/4hp, 208-230/460/3ph. Sanding roller motor 3hp, 230/460v, 3PH. Brush head motor 3/hp, 230/460v, 3ph. Exhaust/dust port mounted over sander & brush, top mounted pinch roller holddowns, s/n 1944

Dubois TP-27 Single Roller Printer/Coater

27" wide x 3" high maximum capacity, horizontal rubber application roll (29" wide x 8" diameter), knurled cylinder/roller, (29" wide x 9" diameter), doctor blades mounted above both cylinders, hand wheel adjustment, pneumatic actuated adjustment on doctor blades and pneumatic adjustment on the knurled roller, stainless steel recovery pan for coating material, material pump and lines, motorized belt conveyor 84" long x 25" wide, top mounted exhaust hood and panel brush assembly (brush head is 27" wide x 6" diameter). Includes small fan unit on exhaust hood. Conveyor applicator roller and knurled roller are powered by a 3/4hp, 230/460v, 3ph motor using a chain drive system, the brush head is powered by a 3/4p, 230/460v, 3ph motor, controls for adjusting pressure on the doctor blades, knurled roller and pump, s/n 1943

Dubois IR-32-ID Infrared Drying Oven and Conveyor

96" long x 25" wide, conveyor has a chain drive with a 3/4hp, 208-230/460v, 3ph motor. Infrared oven mounted over the conveyor has a width capacity of 27" x 4" in height, (8) Westinghouse #1600-T3 lamps are located 5" above the conveyor line (18" long lamps). The last section is the fan section, this has an impeller style fan that circulates air over the workpiece and helps to vent fumes to the exhaust port mounted over the infrared section. Fan motor is 11/2hp, 230/460v, 3ph, s/n 1958

Dubois TP-27 Single Roller Printer/Coater

27" wide x 3" high maximum capacity, horizontal rubber application roll (29" wide x 8" diameter), knurled cylinder/roller, (29" wide x 9" diameter), doctor blades mounted above both cylinders, hand wheel adjustment, pneumatic actuated adjustment on doctor blades and pneumatic adjustment on the knurled roller, stainless steel recovery pan for coating material, material pump and lines, motorized belt conveyor 84" long x 25" wide. Conveyor applicator roller and knurled roller are powered by a 3/4hp, 230/460v, 3ph motor using a chain drive system. s/n 2365

Dubois IR-32-DM Double Section Infrared Drying Oven & Conveyor

Conveyor is 180" long x 25" wide, chain drive with 3/4hp, 230/460v, 3ph motor. (2) Infrared oven sections are mounted above conveyor. A fan section separates the oven section. Oven capacities 27" x 4" in height, each section has (8) 18" long infrared lamp holders. Note: the second section is missing (3) lamps. Fan section has impeller style fan and is powered by a 11/2hp, 230/460v, 3ph motor, s/n 4956.

Dubois QTP-27 4-Section (4 Print Roll) Printer/Coater

Consists of (4) single roller print/coating application roller units, all are mounted over a 21' long x 25" wide motorized belt conveyor. Each of the (4) units has a horizontal 29" wide x 9" diameter rubber application roller. A 29" wide x 9" diameter stainless steel print/coating roller, (2) doctor blades mounted above the rollers, hand wheel height adjustment on rollers, pneumatic actuation and adjustment on doctor blades and print/coater roller, stainless steel recovery pans for coating materials, conveyor application and print rollers are all powered by a 34hp, 230/460v, 3ph motor, each section has controls for adjusting pressure on doctor blades, print roller and coating pump. Note: machine is missing the chain to drive conveyor, (1) rubber application roller and the coating pump and tank, s/n 1946.

Dubois IR-32-DM Double Section Infrared Drying Oven & Conveyor

Conveyor is 180" long x 25" wide, chain drive with 34hp, 230/460v, 3ph motor. (2) Infrared oven sections are mounted above conveyor. A fan section separates the oven section. Oven capacities 27" x 4" in height, each section has (8) 18" long infrared lamp holders. Note: missing drive motor on conveyor, missing (13) infrared lamps, missing (5) of the (16) lamp holders, s/n 1955.

Dubois TP-27 Single Roller Printer/Coater

27" wide x 3" high maximum capacity, horizontal rubber application roll (29" wide x 8" diameter), knurled cylinder/roller, (29" wide x 9" diameter), doctor blades mounted above both cylinders, hand wheel adjustment, pneumatic actuated adjustment on doctor blades and pneumatic adjustment on the knurled roller, stainless steel recovery pan for coating material, material pump and lines, motorized belt conveyor 84" long x 25" wide. Conveyor applicator roller and knurled roller are powered by a 3/4hp, 230/460v, 3ph motor using a chain drive system. Note: missing material tank, missing chain that drives conveyor and rollers, s/n 1947

Dubois DIR-27 Infrared Drying Oven with Flash Off Section & Conveyor

Belt conveyor is 144" long x 25" wide with a chain drive for driving the feed belt, flash-off section is mounted above and below conveyor and has an expanded metal bed to allow air movement, flash-off section is 60" long x 30" width capacity, a 2hp, 230/460v, 3ph motor powers the fan assembly mounted below the conveyor, a 115v, 1ph exhaust fan is mounted on the hood above the conveyor. After passing through the flash-off section, the workpiece enters the infrared oven section for drying. Infrared section is 48" long x 30" width capacity. There are (2) sets of 18" long bulbs mounted on the ceiling of the infrared unit, each set has (8) lamps on 4" centers for a total of (16) lamps, s/n 2364.

**40+ applicator and print rollers are being sold after the print line. Various woodgrain patterns including pecan, pine & others.

Simultaneous Web Cast!



Pistorius HM1 Hauncher



JKO HM-4 Hauncher



EMA K3-1600 Sliding Tablesaw W/Steff Feeder



Industrial 500RH Upcut Saw



Tannewitz U Tablesaw with Steff 4-Roll Feeder



Tannewitz U Table Saw with Steff Feeder



Powermatic 66 Tablesaw



Delta Unisaw



Delta Rockwell Unisaw

www.irsAuctions.com

Haunchers

Pistorius HM1 Hauncher

5" arbor cap., 7.5hp, 208-230/460v, 3ph motor, 24" x 25" table, (1) Pneumatic hold down, Palm switch activation, s/n 213293

JKO HM-4 Hauncher

5HP, 220/440V, 3 Phase motor, Pneumatic holddown and foot treadle

Upcut Saw

Industrial 500RH Upcut Saw

Approx. 14" dia. blade, approx. 2" x 12" cap., 4" x 6" cap., 3" x 10" cap. Roller infeed table 24" x 8' w/ fence, outfeed table 12" x 60" w/ Tannewitz stop bar, (7) stops, 81" capacity

Sliding Table Saws & Table Saws

EMA K3-1600 Sliding Tablesaw W/Steff Feeder

16" blade capacity, 80" long adjustable fence. Includes Steff 2048 (4) Roll Feeder. 46" x 27½" main table, 63" x 14½" sliding table, 36" x 19¾" rear table, 6.6kw, 220/440v 3ph main saw motor, .6kw scoring motor, 48"L panel support, 60" stroke, tilting arbor and scoring, s/n 90-68-061. Steff Maggi 2048 4-roll feeder .75kw, 230v, 3ph motor, 8-speed feeder from 2 to 99 fpm.

Tannewitz U Tablesaw with Steff 4-Roll Feeder

5hp, 220/440v, 3ph arbor motor, 18" blade capacity, tilting arbor, 50" x 43" main table, (2) t slots, 21" x 43" table extension, sliding quick lock fence, (2) miter gauges, steff/maggi model 2044 feeder, 1hp, 230v, 3ph motor, (4) speeds from 12 to 66 fpm, s/n 11223

Tannewitz U Table Saw W/Steff Feeder

18" blade cap., 37" x 42-1/2" main table, 40" x 42-1/2" table extension, 5hp, 208-220/440v, 3ph motor, Tilting arbor, (2) T-slots, (1) Miter gauge, s/n 76072, Steff Magi 2044 4-Roll Feeder, 4-speed from 12 to 66 fpm, .75kw, 230v, 3ph motor.

Powermatic 66 Tilting Arbor Table Saw W/Steff 2048 Feeder

38-1/2" x 28" main table, 28" x 28" extension table, Main table (2) T-slots, 5hp, 208-230/460v, 3ph saw motor, 12" max. dia. blade, 5/8" bore, (2) Powermatic sliding quick lock fences, Mounted on 82" rail, miter gauge, Overarm blade safety guard w/dust collection port, s/n 98662385, Steff Magi 4-Roll Feeder, .75kw, 230v, 3ph motor, 8-speed, 2 to 99 fpm, s/n 3700404.

Powermatic 66 Tablesaw

Tilting arbor tablesaw with a 5hp, 230/460v, 3ph motor, 10" blade capacity, 5/8" bore, $29\frac{1}{2}$ " x 28" table with a 36" x 28" table extension, (2) t slots, miter gauge, sliding quick lock fence, excalibur overhead blade guard, s/n 98661128

Delta Unisaw

Dark green, tilting arbor, 10" tablesaw, 1½hp, 220/440v, 3ph motor, 5/8" arbor, 36" x 27" main table, 36" x 27" table extension, (2) miter gauges, sliding quick lock fence, safety guard

Delta Rockwell Unisaw

10" tilting arbor saw, gray in color, 2hp, 230/460v, 3ph, 5/8" bore, 36" x 27" table, 32" x 27" table extension, (2) t slots, biesemeyer fence and blade guard, (1) miter gauge

Delta 10" Unisaw

27" x 36" top, approx. 1hp, 3ph, (2) Biesemeyer rip fences, 60" rip capacity, miter gauge

Bandsaws

Centauro SC-C0900 36" Bandsaw

46" x 31-1/4" tilting table, 35" throat, 36" wheels, Max. cut height 550mm, Max. cut width 880mm, 1-3/4" max. blade width, 6.8kw, 220/440v, 3ph motor, Sliding quick lock fence, miter gauge, s/n 01/904

(4) Jet 18" JWBS-18 Bandsaws

 $1\frac{1}{2}$ hp, 115v, 1ph motor, 19" x 19" tilting table, 10" height under guides, 18" throat, s/n 11191-1, s/n 1108758, s/n 1119101

Powermatic #81 20" Bandsaw

 $12\%" \ under \ guide, \ 24" \ x \ 24" \ tilting \ table, \ approx. \ 1\%hp, \ 220/440v, \ 3PH, \ s/n \ 10812268$

Grizzly G9966 26-1/2" Bandsaw (2001)

7.5hp, 220/440v, 3ph motor, 39-1/2" x 27-1/2" table, 26-1/2" throat, 18" height under guides, Sliding fence, Mechanical brake, Max. 3" blade width, Table tilts 45° to right, s/n 07759

Grizzly G7212 24" Bandsaw

7-1/2hp, 230/460v, 3ph, 26" x 21-1/2" table, Miter gauge, Max. blade 1-1/4" width, 24" throat, 14" under guides, Table tilts 10° left & 45° right, s/n B539

Delta 28254 14" Bandsaw

Approx. 3/4hp, 115v, 1ph, 14" x 14" tilting table, Adjustable fence, Miter gauge, 14" throat, 8" height under guide, Mounted on Delta rolling platform for mobility, s/n 99K74800

Oliver 217 30" Bandsaw

3hp, 220/440v motor, 28" x 26-1/2" tilting main table, 13-3/4" x 16" rear table, 30" diameter wheels, 30" throat, 10" height under guides, s/n 53431

Root CXH Multiple Spindle Vertical Borer



Root CXH Multiple Spindle Vertical Borer



SCMI FMA-3T 32MM Vertical/Horizontal Borer



Root CXH Multiple Spindle Vertical Borer



Nichols Multiple Spindle Vertical Borer



Scheer DB4 32mm Horizontal/Vertical Borer



Root D200 Horizontal Borer



Powermatic 180 Planer



Craftsman 34" Drill Press



Clausing 1688 Drill Press



Clausing 1688 Drill Press

Borers/Drill Presses

Root CXH Multiple Spindle Vertical Borer

56%" x 25%" table with 84" x 30" wood overlay (4) spring loaded holddowns, 10hp, 208/220-440v, 3ph spindle motor, upper spindle assembly mounted in two rows, hydraulic table activation, 1%hp, 220/440v, 3ph motor, s/n 7275

Root CXH Multiple Spindle Vertical Borer

57 x 25½" table with 90" x 30" wooden overlay, two-row spindle configuration with (20) upper spindle assembly, with (15) lower spindle, assemblies mounted on machine, (5) not attached, 15hp, 230/460v, 3ph spindle motor, 1½hp, 230/460v, 3ph hydraulic motor for table movement, (4) spring loaded holddowns, s/n 8112

Root CXH Multiple Spindle Vertical Borer

Two row spindle configuration, (19) upper spindle assembly, (15) lower spindle assembly mounted on machine, (1) lower spindle assembly included with machine, $57" \times 25"$ table w/ $90" \times 30"$ overlay, 15hp, 230/460v, 3ph spindle motor, $1\frac{1}{2}hp$, 230/460v, 3ph hydraulic motor for table movement, (3) spring loaded holddowns, s/n 7980

Root CXH Multiple Spindle Vertical Borer

(16) upper spindle assemblies with (11) lower assemblies mounted on machine, (5) additional lower spindle assemblies included, 2-row spindle configuration, 57" x 25" table w/ 84" x 30" overlay, 10hp, 220/440v spindle motor, 1½hp, 220/440v hydraulic motor for table movement, (4) spring loaded holddowns, s/n 8669

SCMI FMA-3T 32MM Vertical/Horizontal Borer

(57) spindles, (36) vertical spindles, (21) horizontal spindles, vertical spindles divided into (4) 9 spindle blocks, powered by (2) 2½hp, 220/440, 3ph, horizontal spindles 2½hp, 220/440, 3ph motor, adjustable center distance between vertical spindle rows, pneumatic holddowns, manula and semi auto cycle, maximum work piece thickness: 90mm (3½"), maximum boring depth: 85mm (3½"), REF# PZB000056, s/n 229112

Root D200 Horizontal Borer

80" x 15½" Table, (6) adjustable horizontal spindles motors, (2) single spindle straight drives, (4) single spindle radial heads, 1hp, 220/440v, 3ph each, 6" manual height adjustment on table, approx. 7" stroke, hydraulic stroke with 1½hp, 230/460v, 3ph hydraulic motor, variable stroke speed, s/n 8135

Nichols Multiple Spindle Vertical Borer

(8) spindles, 1hp, 208-230/460v, 3ph motors each, 60" x 15" table, (8) spring loaded guards, foot pedal activated, pneumatic over oil table stroke, jacobs 33ba-½-20 chucks, s/n 35-232

Nichols Multiple Spindle Vertical Borer

(8) spindles 1½hp, 230/460v, 3ph motor each

 60° x 15" table, (8) spring loaded guards, foot pedal activated, pneumatic over oil table stroke, jacobs 33ba-½-20 chucks, 4" stroke, 1½" minimum center distance, s/n 35-235

Nichols Multi Spindle Vertical Borer

ID# 35-231, (8) spindles, 1hp, 208-220/460v, 3ph motor each, $60" \times 15"$ table, air over hydraulic feed, jacobs $33ba-\frac{1}{2}-20-\frac{1}{2}"$ chucks, (7) spring mounted guards, foot activated

Scheer DB4 32mm Horizontal/Vertical Borer

(25) Vertical & (25) Horizon. spindles, Each spindle block 2.6kw, 230/460v motor, 24" x 30-1/2" main table, 22" x 29-1/2" rear table, Left & right adj. fences, Pneumatic holddown, Pneumatic activation on spindle stroke, s/n 81986

(2) Clausing 1688 Drill Presses

15" capacity, pneumatic stroke option for automatic semi-open, $\frac{3}{15}$ /n, 115/230v, 1ph motor, 18½ x 16" table, multiple spindle speed 330 to 4000 rpm, max. Stroke: 4", jacobs 34-33c 33 taper ½" chuck, s/n 15-536207, s/n 15-536155

Clausing 1617 Floor Model Drill Press

 $\frac{1}{2}$ " key chuck, 5" depth off cut, 14" x 10" tilting table, hand crank for table, pneumatic movement on spindle, $\frac{3}{2}$ hp, 115/230v, 1ph, s/n 004813

Craftsman 34" Drill Press

Bench model, ½" key chuck, 2/3hp, 1ph

Walker-Turner 15" Bench Model Drill Press

Approx. 1/2hp, Forest City type adjustable 2-speed head

Planer

Powermatic 180 Planer

18" capacity, 18" width x 6" thickness max., 5hp, 208-230/440v, 3ph motor, 3-knife cutter head, sectional infeed roller (top mounted), sectional chip breaker top mounted), smooth steel outfeed roller (top mounted), (2) idler rollers in bed, 32" x 18" bed, variable speed feed, includes grinder and grinding bar, s/n 8380137

Absentee Bidding Available!
Call 717.854.0316
Web Cast Bidding On Larger Items
Don't Wait! Set Up Your Account Today!



Nichols Cleat Block Machine



Nichols Cleat Block Machine ID#2



Nichols Cleat Block Machine ID#3



Bell 24-B Trim & Bore



Handy Revolving Frame Clamp



Northfield 16HD Jointer



Genie Z-30/N Articulated Man Lift/Boom Lift



Huge Qty Scissor Lifts!



Dump Hoppers



Cousins HP2100 Rotary Stretch Wrapper



Wulftex WHP-200 Rotary Stretch Wrapper (2001)

Chair Equipment

(2) Nichols Cleat Block Machines

Hopper feed 66" long, Pneumatic indexing, 1.5hp, 230/460v, 3ph saw motor, (8) drill spindle assemblies (adjustable), Mounted on 32" ways, Belt driven drill spindles, (2) 1.5hp, 230/460v motors, Red Lion controls, LED readout counter, Controls for L & R banks of drills, Manual & auto cycle, (2) Pneumatic hold downs, ID #26-249, ID #Cleat Block #2,

Nichols Cleat Block Machine

Hopper feed 54" long, 1.5hp, 208-220/440v saw motor, (2) drill spindle motors 1hp, 208-230/460v, (2) Drill spindle assemblies, (2) Pneumatic hold downs, ID #Cleat Block #3

Nichols Corner Block Machine

3hp, 208-230/460v saw motor (cuts, miter, edge) (2) 1hp, 208-230/460v drill motors, Each with single spindle drill assembly, (1) vert. & (1) horiz. pneumatic hold down, Foot pedal pneumatic activation, Max. 2-1/2" square stock.

Bell 24-B Trim & Bore

(2) Trim saw 3hp, 220/440v motors, 16" blade cap., (2) 3hp, 230/460v bore motors, Each side has a 3-spindle drill assembly, $\frac{3}{4}$ " centers, 72" opening cap., s/n 126260

Clamp

Handy Revolving Frame Clamp

(9) section, motorized turn frame clamp, clamping capacity of 60" x 36" per section with (2) manual adjust side pressure clamps and (1) top/bottom manual adjust clamp, jaws are 68" long x 3" high, 3/hp, 208-220/440v, 3ph motor powers the turning with a foot pedal control, ID# 711

Jointer

Northfield 16HD Jointer

5hp, 208/220/440v, 3ph direct drive motor, 97" x 20¾" bed, 3-knife round cutter head, 52" x 5¼" adjustable tilting fence, spring mounted cutter guard, 4¼" cutting circle, s/n 654798K

Material Handling

CM Lodestar Chain Hoist and Gravity Stand

1000 Lb. capacity, 120v, 1PH motor, handheld control, mounted on a 12' high x 12' wide gantry style stand, hoist has a 6' range of motion left/right and has 9' of height under hook.

(3) Hytrol Motorized Belt Conveyors

10', ½hp, 115/230v, 1ph motor each, 18"w x 120"l, on/off switch, s/n 452166/452167/452168

Genie Z-30/N Articulated Man Lift/Boom Lift

Battery powered self contained plug-in charging system, Max. load 500 lb., Max. platform height 30', Max. platform reach 21', Solid rubber tires, 45" x 28" platform, 44" high safety rail, Multiple boom function speed, Control console mounted on platform, s/n 327

A & B Air Flotation Table

100L-AJ1E685; w/ blower & approx. 1hp, 220/440v motor, 48" x 48" table

Skid Wheel Conveyor

250' in length x 22" wide, plus (3) 10' long 90° turns, adjustable height from 18" to 36" in height.

Roller Conveyor

240' in length x 211½" wide. 210' is on 3" centers, 30' is on 5" centers. Plus (3) 6' long 90° turns, (2) motorized belt conveyors 20" wide (one is 10' long, one is 15' long). Each is powered by a $\frac{1}{2}$ HP. 208-230/460v. 3PH motor

Large Quantity of Dump Hoppers - Various Sizes

Very Large Quantity of American, Southworth, & Bishamon Scissor Lifts Various sizes and capacities

Stretch Wrapping & Strapping

Cousins HP2100 Rotary Stretch Wrapper

115v, 1ph, 6' Rotary table, High profile wrapper, Handles stretch up to 1.2 mils thickness, Uses 10" in roll diameter, 20" in height, Cap. up to 4,000 lb. turning & 10,000 static, Max. wrapping height 84", Variable turn table speed 0-15 rpm, Variable tensioning, s/n 040800-2H-2750

Wulftex WHP-200 Rotary Stretch Wrapper (2001)

15 amp, 120v, 1ph, 72" diameter table, capable of handling up to 20" high rolls of stretch wrap, max. wrap height of 90", separate controls for film tension, carriage speed, rotation speed, equipped with automatic height control and switching for manual rotation, reinforcing wrap, spiral rotation mode, adjustable top & bottom wrap control to vary wrap from 0 to 90 wraps at base and top sections, s/n 2701-1-0901

(2) Signode MCD-710 Strapping Machines

51½ x 76" opening, ¾hp

Mima Accu-Stretch LP21 Rotary Stretch Wrap Machine

6' rotary table, 59" height capacity, (2) 21" high opposing rollers, 110v, 1ph, 25 amp

Té scrii

SCMI R9 Pin Router



C.R Onsrud 3025 Inverted Router



C.R Onsrud 36210 Inverted Router



Oakley Stroke Sander



Crouch Ritter CR3553 Spindle Sander



Oakley H672 Dbl. Sided Edge Sander



Omga 70/7 FMUS Radial Arm Saw (2002)



Whitney 91 Dbl. Spindle Shaper W/Steff Feeder



State B-4 Spindle Sander



Dewalt 3521 Radial Arm Saw



Whirlwind 700 Spindle Sander (Mould Sander)



Receiving Office Shed



Shipping Office Shed



Eagle FM 1947 Flammable Fire Cabinets

Manual Routers

SCMI R9 Pin Router

36" throat 36" x 30" tilting table, manual release and lower, 6.6kw, 440v, 3ph, 2 speed (10,000 & 20,000 rpm) foot pedal activation, s/n AA70584

SCMI R9 Pin Router

36" throat, 9hp, 575/220v, 3ph, 35½" x 30" table, (2) 39" x 12" table extensions, hydraulic stroke, 2 speed (10,000 & 20,000 rpm), foot pedal activation, federal pacific transformer, 15 kva, high volt 480, low volt 240, s/n A.1150378

SCMI R9N Pin Router

36" throat, 9hp, 440v, 3ph, 35½" x 30" tilting table, manual raise and lower, 2 speed (10,000 & 20,000 rpm), foot pedal activation, vertical stroke of spindle 4½", s/n AA.120783

C.R Onsrud 3025 Inverted Router (Mfg 1995)

30" throat, 5hp, 230v, 3ph, 47 % x 26" table, 20,000 rpm, foot pedal activation, variable plunge speed, s/n 30950904

C.R Onsrud 36210 Inverted Router

36" throat, 10hp, 230/460v, 3ph, 43½" x 31" x 2" table, pneumatic activation, variable plunge speed, 25,000 rpm, s/n 9436829

Sanders

Oakley Stroke Sander

7-1/2hp, 230/460v, 3ph motor, 81-1/2" x 32" sliding table

Oakley H672 Dbl. Sided Edge Sander

10hp, 230/460v, 3ph motor, Oscillating sander, (2) 74" x 11-1/2" tilting side tables, Each w/72" x 9" high platens, (1) 20" x 26" tilting end table, 8" wide belt cap., Approx. 1hp oscillating motor, s/n 5084

Whirlwind 700 Spindle Sander (Mould Sander)

1hp, 90/100/50f volt, 1750 rpm dc motor, variable speed control, operates on 120v, 27" x 25" tabletop, tilting arbor, s/n 300177

Crouch Ritter CR3553 Spindle Sander (Oct. 2004)

2hp, 230v, 3ph motor, 30" x 36" table, tilting arbor (4" long x 1¼" dia.), baldor smart motor w/ programmable control, tilts 90° forward & 20° backward, s/n 119

State B-4 Spindle Sander

 $20" \times 24"$ tilting table, 1/2hp, 208-220/440v, 3ph motor, Additional arbors & paper, 9" spindle height cap., Up to 5" dia. spindles, s/n 1170

Ecco 18 Flap Sander

1hp, 220/440v, 3ph motor, 9" cap. arbor, 1" diameter, s/n n/a

Vonnegut Head Double Sided Moulding Sander

(2) 1hp, 208-230/460, 3ph

Radial Arm Saws

Omga 70/7 FMUS Radial Arm Saw (2002)

5.1kw, 230/460v, 3ph saw motor, 16" blade capacity, 27" stroke cross cut capacity, pneumatic feed on stroke, compound miter capable, 47" x 36½" table w/ rear mounted alignment fence, (2) pneumatic holddowns, 4½" depth of cut, 35" rip capacity, s/n 01-285397

Omga 700/7 FMUS Radial Arm Saw (2002)

5.1kw, 230/460v, 3ph saw motor, 16" blade capacity, 27" stroke cross cut capacity, pneumatic feed on stroke, compound miter capable, 47" x 36½" table w/ rear mounted alignment fence, (1) pneumatic holddowns, 4½" depth of cut, 35" rip capacity, s/n 01283705

Dewalt 3521 Radial Arm Saw

5hp, 230/460v, 3ph, 12" blade cap., 18" stroke, 44" x 25" table base, 49" x 30" overlay

Craftsman 10" Radial Arm Saw

Approx. 1hp, 1ph

Shapers

Whitney 91 Double Spindle Shaper

(2) 7½hp, 208-220/440v, 3ph motors, belt driven spindles, 1½" spindles, 66" x 42" table, 30" center distance between spindle, max. 8" under nut, s/n 17793

Whitney 91 Dbl. Spindle Shaper W/Steff Feeder

66" x 42" table, 30" center distance between spindles, (2) 7-1/2hp, 208-220/440v spindle motors, belt driven, s/n 17792, Steff 2048 4-roll Feeder, .75kw, 230v, 3ph, 8-speed feed, 1/7 to 99 fpm.

Web Cast Bidding Available For This Auction!



Traviani B-501 VIA-230 Vacuum Pump (2001) See Specs on Page 2



Plymouth Voyager SE Van



GMC 1500SL Pick-Up Truck



Mack Road Tractor



Freightliner FLD Road Tractor (1990)



International Tractor (1996)

Fletcher FM-82 Flat Line Foil Surface Laminator



Maggi 4-Roll Feeders

Maggi 3-Roll Feeders



Lincoln Arc Welder





Bench Grinder

Hand Tools, Wrenches, Clamps, Calipers, Drills, Pneumatic Tools, Hand Routers, Shaper Cutters, V-Grooving Cutters, Moulder Heads! Many More Items - Too Numerous To List!













Vehicles/Tractors/Trailers

Plymouth Voyager SE Van

6-cylinder gas engine, automatic transmission, power steering, brakes, windows & locks. Air conditioning, cassette player with AM/FM radio, 3 row seating, cloth seats. 79,700 miles on the odometer, Mfg 1999, VIN# 2P4GP45G1XR134101

GMC 1500SL Pick-Up Truck

1/2 Ton rating, 350 CI V-8 gasoline engine, Air conditioning, Automatic Transmission, AM/FM Radio, Power Steering & Brakes, 8' Bed, 100.070 miles on odometer, Mfg. 1995, Vin# 050593902290443-001

International Tractor (1996)

80,000 GVW. Road tractor, sleeper, 787,000 miles, 440 Cummins diesel engine, Eaton-Fuller Roadranger 10-speed transmission, air-ride driver's seat, air conditioning, power mirrors, windows & steering, cruise control, air suspension, AM/FM cassette radio, 22.5" rear wheels. VIN#2HSFHAMR4TCO52561

Freightliner FLD Road Tractor (1990)

56,000 GVW. Over the road tractor with sleeper, 749,220 miles, Eaton Fuller Roadranger 8speed transmission, Detroit diesel Series 60 diesel engine, air conditioning, power steering, AM/FM cassette radio, air ride driver's seat, 22.5" rear wheels, 24.5 front wheels. VIN# 1FUY-DCXB6LP390414

Mack Road Tractor (1993)

80,000 GVW. Over the road tractor with sleeper, 650,000 miles, 28,262 hours, Eaton-Fuller 10speed transmission, Cummins 440 diesel, air conditioning, power steering, AM/FM cassette radio. 24.5" front wheels, 24.5" rear wheels. VIN# 1M1AA14Y3PW025800

International S-2200 Road Tractor (1988)

Over the road tractor, 392,450 miles, Eaton-Fuller 10-speed transmission, Cummins L-10 diesel engine, air conditioning, power steering, air-ride driver's seat, 22.5" front wheels, 22.5" rear wheels, VIN# 1HSZDGGN7KH657699.

Dorsey FPDT-84 48' Trailer (Mfg 1984)

67,470 lbs. GVWR, 108" inside height, 993/4" inside width, barn door style, VIN# 1DTV14X26FA168124

Dorsey 45' Trailer (1983)

65,000 lb. GVW, 108" inside height, 99" inside width, barn door style, VIN# 1DTV14W24DA159825

(2) Dorsey 48' FPDT-82 Trailers (Mfg 1983)

68,000 lb. GVW, 1081/2" inside height, 993/4" inside width, bard door style, VIN# 1DTV14X24EA163213, VIN#1DTV14X26EA163214

Dorsey 45' FPDT-282 Trailer (Mfg 1982)

66,120 lb. GVW, 107-7/8" inside height, 933/4" inside width, bard door style, VIN#1DTV14W22DA15982

Dorsev 45' FPDT-276 Trailer (Mfg 1977)

66,120 lb. GVW, 1083/4" inside height, 933/4" inside width, bard door style, VIN#125327

Laminator

Fletcher FM-82 Flat Line Foil Surface Laminator; 25" capacity. Laminator is a hot rod laminator that applies paper on foil to particle board or fiber board. Hard rubber 20" feeding belt, variable rate of feed, high temperature resistance rubber ball transfers stock through the nip rollers and discharges the foiler panel at the outfeed end. (2) heated upper nip rollers, foil applied at beginning of feed & overhead, panel cleaning brush on back end

Miscellaneous & Support

Hydraulic 12 Ton Arbor Press • (15) Eagle FM Model 1947 Flammable Fire Cabinets; 2-door, 45 gallon cap, 40" x 62" inside • (2) Eagle FM Flammable Fire Cabinet; 2-door, 42" wide x 41" inside height, approx. 35 gallon • HD 8" Pedestal Grinder; approx. 1hp, 3ph, on cast iron stand • Detecto-Gram 523F692 Scale; s/n 00821 • (3) Triad Pneu. Inc. Auto Screw Feeding System (Yadkinville, NC); Hopper feed bowl feed • Desonitter Pneu. Screw Gun; SD055-AB-R4Q, mounted on portable cart • Aro SA053-B-17 Screw Driver • Keller Hacksaw w/ Vise; 1/4 hp, 115v • Lincoln AC/DC 225/125 Electric Arc Welder; code 9221-108, on portable cart • Metal Working Lathe; 8" dia. swing, 1/3hp, 1ph, compound assembly. Note: no tail stock center • Millers Falls 6" Pedestal Grinder; ½hp, 1ph, on cast iron stand • Oster HD Pipe Threader "435"; s/n WP-131 • Router Table; 24" x 36" table, w/ Porter Cable approx. 11/2hp motor • Maggi 3-Roll Feeder w/ Universal Stand; Steff 2038, Type 12800600, 110/230, 1ph • Maggi 4-Roll Feeder w/ Universal Stand; Steff 2048, approx. 1hp, 1ph • Shipping Office Shed; Includes shed & contents, Desks, Chairs, Cabinets, Copier, Excludes file storage cabinet, phone, radio • Receiving Office Shed; Includes shed & contents, Contents include File Cabinets, Desks, Chairs, Computer & Monitor, Printer, Excludes Time Clock Scanner system

Boiler

Weil-McLain EGH-125-PIN Gas Fired Boiler; Series #4, natural gas, input, BTU/hour: 550,000. MAWP, steam: 15 PSI. MAWP, water: 50 PSI. Maximum water temperature: 250°F. Boiler system is equipped with a Safeguard low water cut-off system and a VXT programmable water feeder.

AUCTIONI

Cabinet Industries, Inc. ~ Danville, PA ~ November 10th 10:00 am

TERMS OF SALE

REGISTRATION & DEPOSIT:

A minimum, refundable **deposit of \$200.00** paid in cash or check will be mandatory in order to receive a bidder's paddle. All checks (blank or otherwise) must be made payable to Industrial Recovery Services Inc. and accompanied by a Bank Letter of Guarantee. **A deposit of 25% must be maintained throughout the sale. All purchases must be paid for at the end of the auction day.** No lots will be removed until payment is made in full. NO EXCEPTIONS! All purchases are subject to PA State Sales Tax. If you are exempt, you must provide proper exemption documents.

PAYMENT:

Only Cash, Certified or Cashier's check payable to Industrial Recovery Services will be accepted. Company or Personal Checks (blank or otherwise) payable to the auctioneer will be accepted only if accompanied by a Bank Letter of Guarantee made payable to the auctioneer showing a statement of limits and dated for the day of the sale. Your Bank Letter of Guarantee must be good for 10 days beyond the sale date and must be similar to the following:

Mr. "Customer's Name" on account #_____ is a customer of this bank. This bank will guarantee unqualified payment to Industrial Recovery Services, Inc. up to the amount of \$____. This letter is for purchases made at the Cabinet Industries, Inc. auction being held on November 10°, 2005, in Danville, PA. This letter is valid until November 20°, 2005.

Payments made by wire transfer will be only be accepted if arrangements have been made (2) days prior to the auction with our auction office.

BUYER'S PREMIUM:

A 10% Buyer's Premium will be applied to all on-location purchases. A 13% Buyer's Premium will be applied to all Web-Cast purchases.

ABSENTEE BIDDING:

If you have a problem attending the auction and would like the auctioneer to bid on you behalf, please call and ask us to explain our proxy bidding process. All proxy bids must be received two days prior to the auction and accompanied by a 25% deposit. The above mentioned standard 10% Buyer's Premium will be applied to all absentee purchases.

INTERNET BIDDING / WEB-CAST:

Simultaneous, real-time Internet bidding will be available on major equipment. Please contact our office (no less then three days prior to the auction) to set up your web-cast account. A 13% Buyer's Premium will be added to all Web-Cast purchases. Web-Cast participation will be for large items only. Visit us at www.irsAuctions.com for details on internet bidding.

IMPORTANT NOTICE:

The Buyer acknowledges that he/she or an agent has inspected all the assets upon which he/she will be bidding on and/or does purchase. Buyer agrees to accept assets purchased "as is", "where is", "in place", with all faults", and without any warranty of merchantability or fitness for particular purpose. The Buyer expressively waives any claim in respect to any possible future use of any asset purchased for any purposes whatsoever. The Buyer does hereby assume and does agree to indemnify, defend and hold the Auctioneer and Seller harmless for any future claim which shall pertain to the fitness, merchantability, suitability for any particular purpose, or use of that asset as being purchased. Neither the Auctioneer nor the Seller assumes any liability for errors, omissions and/or accuracy in this listing. All assets will be offered subject to prior sale. Everything will be offered to the highest bidder for cash in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises. Sale subject to other terms announced the day of the sale.

INSPECTION DAY:

Wednesday, November 9th from 9:00 a.m. to 4:00 p.m. and morning of the sale.

Due to insurance reasons & disruption of sale, there will be no removal of any large non-hand carriable items during the day of the auction!



Directions

From the North (Scranton, Wilkes-Barre, Binghamton NY)

Interstate 80 (I-80) West to Pennsylvania Exit #224 - Danville Keep right at exit, merge onto Route 54 East toward Danville. Stay on Route 54 East for approximately 3 miles. Turn left onto Route 11 North (1st traffic signal, Wendy's on the left). Stay on Route 11 North to the 4th traffic signal (Railroad Street). Turn right onto Railroad Street (Dunkin' Donuts on the left). Stay on Railroad Street for about 1 block (past Washies Fire Station). Turn left into Cabinet Industries (yellow building, flag pole in front). Continue slowly up driveway, jogging left around loading docks. Visitor parking located opposite green awning over entrance.

From the South (Harrisburg, Baltimore)

Interstate 83 (I-83) North towards Harrisburg, PA. Join Route 322 West/Interstate 81 (I-81) South. Cross Susquehanna River, follow signs for Route 11 North. Stay on Route 11 North (through split from Route 15) for 13 miles. Enter Danville (Burger King on left), follow Route 11 North. At 3rd traffic signal (Derry St.) be in far right lane, follow Rte 11 North. Stay on Route 11 North for two traffic signals (Railroad Street). Turn right onto Railroad Street (Dunkin' Donuts on the left). Stay on Railroad Street for about 1 block (past Washies Fire Station). Turn left into Cabinet Industries (yellow building, flag pole in front). Continue slowly up driveway, jogging left around loading docks. Visitor parking located opposite green awning over entrance.

Hampton Inn, Danville

97 Valley School Road Danville, PA 17821 (570) 271-2500

Accommodations

Red Roof, Danville 300 Red Roof Inn Road Danville, PA 17821 (570) 275-7600 Quality Inn & Suites

15 Valley West Road Danville, PA 17821 (570) 275-5100



INDUSTRIAL RECOVERY SERVICES P.O. Box 5086 • York, PA 17405 RETURN SERVICE REQUESTED

PLEASE FORWARD TO MACHINERY BUYER