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Lea Industries, Plant #4 & #5

1125 E. First North Street, Morristown, TN 37814

March 22nd, 2005

Sale On The Premises & Simultaneous Web Cast!

Leading manufacturer of moderately-priced youth furniture closes its Morristown manufacturing plants. A nice selection of woodworking machinery!



This Large Sale Is On The Premises & Two Locations:

32MM CNC ROUTING, BORING & DOWEL EQUIPMENT

Biesse Rover 322 CNC Point To Point, Routing, Bore & Groove Machine

Biesse Rover 30 CNC Point To Point, Routing & Bore

Machine
(2) Biesse Technologic Dbl. End Feed Thru 32mm Boring
Machines W/Horiz. & Vert. Bore Heads

(1999 & 1995) Biesse Techno SVBL/J Dbl End Bore & Dowel Inserter (1995)

EDGEBANDERS, FOILING & EDGING

MACHINES

Homag KF062 Combination Edgebander; Double Sided W/Cut Off & Tenoning Stations & Edgebanding Homag Single Side Rail Edge Bander Fletcher Trim, Shape, Sand and Foil Fletcher FM200D Trim Shape and Sand Fletcher FM200D Trim, Shape, Sand & Foil (2) Fletcher FM-85 Random Contour Foiler; Double Sided Trim, Shape, Sand & Foil Voorwood L78 Bluff Cut and Foil Machine Fletcher FM 200D High Freq. Dbl. Sided Panel Rimmer

PUST COLLECTING
Pneumafil Baghouse; #1 53,000 CFM System Design, 13.5
Pneumafil Baghouse; Retro-Fitted Carter Day, #2 45,000
CFM System Design, 13.5
Pneumafil Baghouse; #3 63,400 CFM System Design, 13.5
Pneumfil 13.5-448-8 Baghouse Air Filter # 1 & RVB 4614
sq.ft. filter area

.ft. filter area umafil 13.5-460-10 Baghouse Air Filter # 2 & RVE,

5922 sq.ft. filter area Pneumafil 8.5-159-8 Baghouse Air Filter # 4 & RVD, 1607 sq.ft. filter area

Peerless Royal Hvd. Dust Bin Large Quantity Of Koeger & Phelps Blowers & Fans

Onsrud FM23 Single Spindle Boring Machine Dayton Tradesman 20" Drill Press

CLAMPS

Lancaster 110-E-61 Case Clamp Lancaster 1100-D Case Clamp (3) Carlson D2084 Drawer Clamps Ferrari Drawer Guide Clamp

DOVETAILERS(3) Tyler French Dovetailers

EMBOSSING PRESS

man 800 Ton Embossing Press

FINISHING EQUIPMENT
Koch - Finishing Oven/Dryer
Monorail Tracks and Hooks
Pneu-Mech Monorail Finish Oven (4) Spray Booths (7) Spray Finishing Booth TÉC - Finishing Oven/Dryer

HOGS Lamb Wood Hog 100HP Wood Hog Transfer Fan

(4) Irvington Moore - 50,000 bd. ft Cap. Each

MAINTENANCE EQUIPMENT & BOILERS

Superior Oil Fired Boiler; 700HP
Dake Hydraulic Press
ABCO HRT Boiler, Wood Waste
Clever Brooks Fire Tube Boiler, Gas Fired
Metal Work Bench and Vise

MATERIAL HANDLING

Homag TD31/25/12 Panel Turi Wood Hog Conveyor & Dump Dead Roller Conveyor Turner

MISCELLANEOUS

(2) Marschke Stand Grinders Chair Leg Leveling Machine Onsrud W1136 Pin Router (2) Porter Pin Routers Orion H66-12 Stretch Wrap Machine Powermate MNU Milling Machine Dom/Car Hog Magnet 8" Buffer unit Greenline - Drying Line Melpa Mat 1500 Drill

SANDERS. MISCELLANEOUS

Heeseman Sander Mold Sander - Molsander 101 Mold Sander - WAHL Co. Side Stroke Sander Critz 200 Single Edge Shape Sander

SAWS, MISCELLANEOUS

Yates American 36" Verticle Bandsaw Wilton 5Z412 Metal Band Saw

SAWS, PANEL

Holzma HPP11 CNC Panel Saw Schelling FP430 CNC Panel Saw (Rear Load)

SAWS, SLIDING TOP TABLE

Altendorf F90 Sliding Top Table Saw SCMI S116 Sliding Top Table Saw

SHAPERS

ofile Shape Onsrud Profile Shaper (2) Onsrud Rotary Table Shapers

Freightliner Road Tractor (1987) International Box Truck; 20' Can Body (1994)

AIR COMPRESSORS & DRYERS

Centurian Champion Air Compressor Sullair 25-150L Air Compressor, 150 HP Sullair Air Compressor Van-Air Air Dryer; 87-05-005

CONVEYORS

Large Quantity Of Slat Bed Assembly Conveyors -Over 1,000 Ft.

Terms: See Terms of Auction At Bottom of Page



Ian Liebgott #00004724 Industrial Recovery Services #00003933

AUGTION Kincaid Furniture Company, Inc., closes one of its Hudson plants. This 170,000 sq. ft. plant is





furniture company, inc.

348 Shasta Lane, Hudson, NC 28638 (Plant #6)

TENONERS

(2) Fletcher 200D Tenoner & Sand
Balestrini 3 Nova CNC; Dbl. Sided, Hopper Feed, European
Challoner C2456X-358-83 Double End Tenoner
Fletcher FM-200d Dbl. End Tenoner, Cut Off, T & B Score, T &
B Tenon, High Speed Cope & Dado.
Mereen Johnson 300 Dbl. End Tenoner; Cut Off
Fletcher FT-200D w/Cut Off, T & B Score, T & B Tenon, High
Speed Cope, Dado & Vonnegut Head Brush On Back
Fletcher Dbl. End Tenoner W/Cut Off, Score, High Speed
Copes, (2) Sand On Each Side

DOVETAIL EQUIPMENT

Dodds SE25 CNC-TS CNC Dovetailer (4) Dodds Dovetail Gluers Tyler French Dovetail

MOULDERS

WOULDERS
Weinig 23EL Unimat (1999) CNC, 8-3/4" x 5" Cap., 7 Hds.,
Hopper Feed, Groove Bed, Outboard Bearings On Horiz. Hds.
lida CNC Feed Thru Moulder, Approx. 7 Hds., Hopper Feed
Weinig Set Up Stand For Moulder Heads
Large Quantity Of Weinig Moulder Heads

CNC ROUTERS

Shoda NC-516P CNC Router; (2) 63" x 102-1/2" Shuttle Tables, (5) Router Hds., (4) Piggy Back Hds., 15m Computer

Shoda NCW-516,1648 CNC Router, (2) 63" x 82-1/2" Tables, (4) Router Heads, (4) Piggy Back Hds.

Shoda W516, 1646 CNC Router; (2) 63" x 83" Tables, (4) Router Hds., (4) Piggy Back Hds., 15M Computer

GANG RIP SAWS

Mereen Johnson 424 Gang Rip Saw Ogam PO280 Dip Chain Gang Rip Saw; 12" Cap

AIR COMPRESSORS & DRYERS
Air Compressor/Humid
Curtis 10hp Air Compressor
Ingersoll-Rand Air Compressor; 200HP
Sullair Air Compressor
Ingersoll-Rand Hydraguard Air Dryer
Pure Air Compressor Dryer

BANDSAWS/RESAWS

Northfield 36" Bandsaw, S/N 74676-0 Tannewitz PH 30" Bandsaw (5) Tannewitz GH 36" Bandsaws Tannewitz 42" Bandsaw Wadkin Ltd Bandsaw: 36" Cap Tyler 36" Resaw

BORERS

Castle Pocket Borer Cestic Focket Botel
Cemco Hyd. Horiz. 8-Spindle Borer
(2) Cemco Hyd. Vert. 7-Spindle Borer
Root CFH Spindle Borer

CLAMPS

CLAMPS
(4) Dodds Clamps
Handy Clamp 48" X 84
Lancaster 1816 1-Way Easel Clamp
(2) Lancaster Case Clamps
Lancaster 1200 Clamp
Lancaster Drawer Clamp

CLAMP CARRIERS

Taylor 80-Section Clamp Carrier; 10' Cap., Hyd. Auto. (1997) Taylor 80-Section Clamp Carier; 8' Cap., Auto. (1995)

HOGS

Jeffries 200hp

Sale On The Premises & Simultaneous Web Cast!

DUST COLLECTION

(5) Pneumafil Filters And (8) Blowers 11.5 Dust Collections System

known for its production of fine solid wood furniture. Don't miss this auction!

packed full of woodworking machinery and accessories. This is a nice, clean looking plant,

March 23rd, 2005

FINISHING EQUIPMENT

Cefla UV Oven Sorbini 2-Head Roller Coater UV Oven, Cure Oven Finish Room Booths Glaze Spray Booth (3) Spray Booths

GLUE SPREADERS Black Bros Glue Spreader

(2) Taylor Slat Type Glue Spreaders

MATERIAL HANDLING

800+ Lineberry Factory Trucks • (3) Azeta 304 Feeders • Carton Lay-Back Machine • (2) Caterpillar Pallet Jacks • Plastic Strapper Machine • (3) Scissor Lifts • (6) Southworth Scissor Lifts • Silo Unloader • Sonar Unit For Silo

MORTISERS & SLOT MORTISERS

Comec Horiz. 18-Spindle Slot Mortise Bell 180 Multi Head Mortise Machine

NAILERS (2) Brevetti Nailers

DROFII FR

Onsrud WT2-1284 Tandem Head Profiler; 12" Stroke, 2 Hds., Hydraulic

ROUTERS
Onsrud Mdl W1136A Router
Ekstrom Carlson Router
SCM R-9 Router
(2) 40hp Sullair Vacuum Pumps

EDGE SANDERS

Crouch Heavy Duty Edge Sander (3) Oakley LD Edge Sanders (2) Oakley H-5 Oscillating Edge Sanders

WIDE BELT SANDERS/PLANERS aver 343-340 3-Hd. Wide Belt Sander: 43" Cap.

(2) Drums & (1) Platen avers 200 Orbital Sander: 2 Hd., Feed Thru.

aver T352-6 KABT Top & Btm. Planer/Sander ; Newman Whitney Planer Hd. & Wide Belt, inecting Conveyor

SANDERS, MISCELLANEOUS

(2) Boligney Molsanders
(2) Oakley R-9 Mould Sanders
Fludder Sander
(2) Ft-40 Double Spool Sanders
G & P Pump Sander
Oakley D8 18 In. Sander
(2) Stuhr 600 Sanders

SHAPERS

Rve Speed Max Shaper

Ian Liebgott #6288 Industrial Recovery Services #6525

If you can't attend these auctions in person, simultaneous, real-time internet bidding will be available on major equipment. Please contact our office (no less then three days prior to the auction) to set up your web-cast account.



INDUSTRIAL RECOVERY SERVICES, INC.

P.O. Box 5086 • York, PA 17405

www.irsAuctions.com

Terms: 10% Buyer's Premium. Full payment day of auction, strictly cash or cashiers check. Personal or company checks ONLY with an irrevocable verifiable bank letter of Guarantee with statement of limits. Full payment must be made before leaving premises. Equipment is offered "As is – where is" with no expressed or implied warranties. Some equipment subject to prior sale. Other terms will be posted at the auction site.

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