

AUCTION!

2 Days! 2 Auctions!

Lea Industries
Plant #5 & #4

Lea
The Bedroom People

1725 W. First North Street
Morristown, TN 37814

March 22nd, 2005 10:00 am EST

Preview: Monday, March 21 from 9:00 am to 4:00 pm and morning of sale.

Leading manufacturer of moderately-priced youth furniture closes its Morristown manufacturing plants. A nice selection of woodworking machinery!

Both Sales On The Premises With Simultaneous Web Cast!

KINCAID[®]
furniture company, inc.

348 Shasta Lane, Hudson, NC 28638 (Plant #6)

Preview: Monday, March 21 from 9:00 am to 4:00 pm and morning of sale.

March 23rd, 2005 10:00 am EST

Kincaid Furniture Company, Inc., closes one of its Hudson plants. This 170,000 sq. ft. plant is packed full of woodworking machinery and accessories. This is a nice, clean looking plant, known for its production of fine solid wood furniture. Don't miss this auction!



P.O. Box 5086
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PH: 717-854-0316
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E-Mail: info@irsauctions.com

Web: www.irsauctions.com



Holzma HPP11/38 CNC Front Loading Panel Saw

1999!



Biesse Rover 30-12 CNC Point To Point

2000!



Timesavers 352-6 KABT Top & Btm. Planer/Sander

1999!



Weinig U23EL/025 CNC Feed Thru Moulder

1999!



Dodds SE-25 CNC-TS-B Dovetailer

2003!

REGISTRATION & DEPOSIT:

A minimum, refundable deposit of \$200.00 paid in cash or check will be mandatory in order to receive a bidder's paddle. All checks (blank or otherwise) must be made payable to Industrial Recovery Services Inc. and accompanied by a Bank Letter of Guarantee. **Separate registration & deposits will be required for both Lee Industries and Kincaid Furniture auctions. A deposit of 25% must be maintained throughout the sale. All purchases must be paid for at the end of each auction day.** No lots will be removed until payment is made in full. **NO EXCEPTIONS!** All purchases are subject to TN & NC State Sales Tax. If you are exempt, you must provide proper exemption documents.

PAYMENT:

Only Cash, Certified or Cashier's check payable to Industrial Recovery Services will be accepted. Company or Personal Checks (blank or otherwise) payable to the auctioneer will be accepted only if accompanied by a Bank Letter of Guarantee made payable to the auctioneer showing a statement of limits and dated for the day of the sale. **A separate bank letter and payment check will be required for both Lee Industries and Kincaid Furniture auctions.** Your Bank Letter of Guarantee must be good for 10 days beyond sale dates & should be similar to the following:

Mr. "Customer's Name" on account # _____ is a customer of this bank. This bank will guarantee unqualified payment to Industrial Recovery Services, Inc. up to the amount of \$ _____. This letter is for purchases made at the Lea Industries auction being held on March 22, 2005 in Morristown, TN. This letter is valid until April 1, 2005.

Mr. "Customer's Name" on account # _____ is a customer of this bank. This bank will guarantee unqualified payment to Industrial Recovery Services, Inc. up to the amount of \$ _____. This letter is for purchases made at the Kincaid Furniture Company, Inc. auction being held on March 23, 2005 in Hudson, NC. This letter is valid until April 2, 2005.

Payments made by wire transfer will be only be accepted if arrangements have been made (2) days prior to the auction with our auction office.

BUYER'S PREMIUM:

A 10% Buyer's Premium will be applied to all on-site purchases.
A 13% Buyer's Premium will be applied to all Web-Cast purchases.

ABSENTEE BIDDING:

If you have a problem attending the auction and would like the auctioneer to bid on your behalf, please call and ask us to explain our proxy bidding process. All proxy bids must be received two days prior to the auction and accompanied by a 25% deposit. The above mentioned standard 10% Buyer's Premium will be applied to all absentee purchases.

INTERNET BIDDING / WEB-CAST:

Simultaneous, real-time Internet bidding will be available on major equipment. Please contact our office (no less than three days prior to the auction) to set up your web-cast account. A 13% Buyer's Premium will be added to all Web-Cast purchases. Web-Cast participation will be for large items only. Visit us at www.irsAuctions.com for details on internet bidding.

IMPORTANT NOTICE:

The Buyer acknowledges that he/she or an agent has inspected all the assets upon which he/she will be bidding on and/or does purchase. Buyer agrees to accept assets purchased "as is", "where is", "in place", and "with all faults". The Buyer expressly waives any claim in respect to any possible future use of any asset purchased for any purposes whatsoever. The Buyer does hereby assume and does agree to indemnify, defend and hold the Auctioneer and Seller harmless for any future claim which shall pertain to the fitness, merchantability, suitability for any particular purpose, or use of that asset as being purchased. Neither the Auctioneer nor the Seller assumes any liability for errors, omissions and/or accuracy in this listing. All assets will be offered subject to prior sale. Everything will be offered to the highest bidder for cash in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises. Sale subject to other terms announced the day of the sale.

INSPECTION DAYS:

Lea Industries Inc., Monday, March 21 from 9:00 a.m. to 4:00 p.m. and morning of the sale. **Registration office for Lea Industries Auction will be in Plant #5.**

Kincaid Furniture Company Inc., Tuesday, March 22, from 9:00 a.m. to 4:00 p.m. and morning of the sale.

Tennessee Licenses:

Ian Liebgott #00004724
 Industrial Recovery Services #00003933
North Carolina Licenses:
 Ian Liebgott #6288
 Industrial Recovery Services #6525



2 Avail!

1994!

Fletcher FM200D Double Sided Cut Off; Sand & Foil Machine



Voorwood L78 (Plough) Buff Type Foil Machine



Fletcher FM-80 G Roll Grinder



2 Avail!

Fletcher FM-85 Contour Foiler

FOIL EQUIPMENT

Fletcher FM200D Double Sided Cut Off; Sand & Foil Machine; (1994), Approx. 72" Open Cap. x 54" Loading Space, Top & Bottom Scoring & Cut Off Saws Approx. 5HP Right Side & Left Side, Shaping Or Cope High Speed Motor Tilting Type 7 1/2 HP, 230/460V Right Side & Left Side, (2) Belt Sanding 3HP, 230/460V Right Side & Left Side, (1) Sanding Wheel Tilting 2 HP Right Side & Left Side, (1) Pneu. Panel Cleaning Brush Right Side & Left Side, (4) Foiling Stations Right Side & Left Side, Dado Arbor 15HP, 208/230/460V, (Note: No Dado Arbor Supplied), 15 HP Hyd. Pump Motor For Feed, Hyd. Variable Rate Of Feed, Electric Console, s/n 94-200D-7

Fletcher FM200D Double Sided Cut Off; Sand & Foil Machine; (1992), Approx. 72" Open Cap. x 54" Loading Space, Top & Bottom Scoring & Cut Off Saws Approx. 5HP Right Side & Left Side, Shaping Or Cope High Speed Motor Tilting Type 7 1/2 HP, 230/460V Right Side & Left Side, (2) Belt Sanding 3HP, 230/460V Right Side & Left Side, (1) Sanding Wheel Tilting 2 HP Right Side & Left Side, (4) Foiling Stations Right Side & Left Side, Hyd. Variable Rate Of Feed, Electric Console, s/n 92200-D-5 (Plant #4)

Voorwood L78 (Plough) Buff Type Foil Machine; 440V, 3PH, (2) Score Heads 2HP, 208/220/440V, (2) Shape Heads 2HP, 208/220/440V, (2) Sanding Heads 2HP, 208/220/440, Shop # 6078

Fletcher FM-80 G Application Roll Grinder For Grinding Form Blocks For Foiler, 1 HP 208-230/460V, s/n 9180-2

Fletcher FM-85 Contour Foiler; (1995), 45" x 92", s/n 9585-1

Fletcher FM-85 Contour Foiler; (1987) 45" x 92", s/n 8785-15

Vorwood L85 Vinyl Or Foil Laminator; 21" Wide, Flat Belt Feed Thru 21" Wide, Roller Temperature Heat, 1/2 HP, 208/220/440V *See photo on pg 5



Homag KLO 74/DA/20 Single Sided Edgebander (1994)



Homag KF 62/06/20/0A/2 Double Sided Combination Edgebander



Futura Biesse Expert 820 Single Sided Edgebander w/ pre-milling

EDGE BANDERS

Homag KLO 74/DA/20 Single Sided Edgebander; (1994) 230/460V, 60HZ, SE 9400, PVC Attachment, Hot Melt Glue System & Pressure Roller & Pressure Shoes, Cut Off, Top & Bottom Trim, Top & Bottom Super Finish Tilting, Top & Bottom Buffing, Variable Speed Feed, s/n 0-200-08-1687

Homag KF 62/06/20/0A/2 Double Sided Combination Edgebander; 480V, 60HZ, Approx. 72" Opening x 60" Loading Space, Equipped With The Following Stations Right Side & Left Side: Scoring & Hogging Or Cut Off, PVC Feeding Station, Hot Melt Pellet Type Gluing & Roll Press, Milling Or Cut Off Station, Top & Bottom Trim W/Digital Scales, Top & Bottom Super Finish W/Digital Scales Tilting, Grooving Stations Tilting, Edge Sanding, Top & Bottom Buffing, All Above Stations On Right Side & Left Side Of Machine, Variable Speed Feed, Frequency Changer, Complete Electric Panel & Control Station, s/n 0.20.2.07.0471

Futura Biesse Expert 820 Single Sided Edgebander; 31kw, 460V, (2) Pre-milling Shaper-Head. Hot Melt Glue Pot and Pressure Rollers, End Trim, Top & Bottom Trim, Top & Bottom Super, Double Corner Rounding, Scraping & Buffing, Variable Speed Feed, s/n 93/8195



1994!

Heian ZR-442PF-R4-1616W CNC Router



New in 2000!

Biesse Rover 30-12 CNC Point To Point Machining Center

Web-Cast Bidding Available On Large Items!



1998!

Biesse Rover 346 Pallet Changer CNC Point To Point, Machining Center



1995!

Biesse Rover 322 CNC Point To Point Machine

CNC ROUTER

Heian ZR-442PF-R4-1616W CNC Router, (1994), (2) 63" x 63" Tables, 1600 MM x 1600 MM, (4) Router HDS, 7.5/8.8 KW, 18,000 RPM Max, (4) M9104, Piggy Back Routers 2.2 KW, 18,000 PRM Max, (2) BS-65 Heian Vacuum Pumps 7.5 KW, Fancu Series 15-M, Set up Stand & Horizontal Routing Aggregate, X = 4000 MM, Y = 1850 MM, Z = 250 MM, V = 1850 MM, Arbor Size, BT 35/MAS-II, Transformer, 19 KVA, s/n 940/322, H25253

CNC POINT TO POINT MACHINING CENTERS

Biesse Rover 322 CNC Point To Point Machine; (1995) 23 KW, 600 V, 22A, 60 HZ, RT 480 Controller, Approx. 9' x 4' Work Area, Vacuum Pump, X Axis -(14) Boring Spindles Vertical, Y Axis (12) Boring Spindles Vertical, X Axis (6) Boring Spindles Horizontal, Y Axis (2) Boring Spindles Horizontal, (2) Routers Vertical 9 HP, (5) Tool Changers, 2-Zone Machine, (6) Benches, w/3 Vacuum Pods each, 3/3.45 KW Vacuum Pump, s/n 43314

Biesse Rover 346 Pallet Changer CNC Point To Point, Machining Center; (1998), 14 KW 440, 60 HZ, Approx. 125" X Axis & 55" Y Axis Working Cap, Vacuum Pump, 4-Station Tool Charger, Approx. (32) Vert. Boring Spindles (12 In X Axis & (20 In Y Axis), (1) Scoring Blade, (4) Horiz. Boring Spindles In Y Axis, (6) Horiz. Boring Spindles In X Axis, (2) Vert. Router Heads, (8) Support Tables w/4 Vacuum Hold Down Pads Per Support, Biesse Computer Station & Screen, (10) Pop-up Position Stops, 2-Zone Machine, s/n 82515

Biesse Rover 30-12 CNC Point To Point Machining Center; (2000) 20KW, 440V, 60HZ, Pneu. Supply 7 Min. Bar, Suction Air Speed 30 M/1, Approx. Cap 62 1/2" Y Axis x 173" X Axis, (8) Support Tables w/Approx. 3-4 Air Hold Down Pads, (11) Pop up Position Stops, 4-Zone Machine, Biesse Computer & Screen; Router Head w/7 Rotary Tool Changer That Travels w/Router Head & Carriage & (2) Horiz. Boring Head Aggregate Type, (10) Vertical Boring Spindles In X Axis, (10) Vertical Boring Spindles In Y Axis, (6) Horiz. Boring Spindles In Y Axis, (2) Horiz. Boring Spindles In X Axis, (1) Additional Router Head, 13" Flat Belt Running Under Support Tables From Left to Right, (4) Pneu. Foot Treadles, s/n 96053



New in 2001!

Fletcher FM-200D Double End Panel Rimmer W/HF Generator

FLETCHER HIGH FREQUENCY PANEL RIMMER

Fletcher FM-200D Double End Panel Rimmer W/HF Generator, (New In Approx., 2001), 72" Opening x 78" Cap. Loading Space, Milling Station W/Jump Scoring Saw Approx. 10HP, Horiz. Hogging Saw 30HP W/Digital Scales Right Side & Left Side, Gluing Stations Right Side & Left Side, Hopper For Strip Wood Parts 8' Long W/Pneu. Pressure Right Side & Left Side, High Freq. Area & Pressure Caterpillar Feed System W/Spring Loaded Wooden Shoes Right Side & Left Side, (2) Rosenquist High Freq. Generator Model 6-10 s/n 201-1225-245 & 201-1226-246-12, Input Voltage 480, Input Current 31A, 5HP Motor For Auto Open & Close, (2) Top & Bottom Hold Up & Down Pressure Shoes Approx. 8' Long, Note: s/n 01200D-3



1999!

Holzma HPP11/38 CNC Front Loading Panel Saw & Feeding System



1999!

Schelling FP430 Rear Loading Panel Saw

PANELSAWS

Holzma HPP11/38 CNC Front Loading Panel Saw W/Scoring; (1999), 220V, 60HZ, Approx. 152" (12') Cutting Cap, 12' On Pusher Fence, (3) 24" x 84" Air Flotation Tables, (1) 24" x 67" Air Flotation Table, s/n 0-240-15-0802. Auto Side Loading From Front HEE38-16 (1998), Motorized Infeed Rolls; 58 1/2 Wide x 188" Long W/Push Off Assembly With 45" Lift Cap, Rack & Pinion Pusher Fence With/8 Pneu. Grippers, Panel Aligning Device pneumatic On Both Sides Of Cut, Approx. 6" Depth Of Cut Under Gripper, Holzma Cadmatic CNC Controller & Screen, s/n 0-243-15-0590

Schelling FP430 Rear Loading Panel Saw; (1994), Schelling Computer & Screen, Approx. 14' x 14' Cap., Rack and Pinion Pusher Fence W/Pneu 9 Gripper Approx. 3 1/2" Depth of Cut, (4) 23" x 79 1/2" Air Flotation Tables, (1) 26" x 16" Air Flotation Table, Power Roller Infeed Conveyor On Back Side, 58" Wide To Hyd Lifting Platform, 440V Power & Elec. Panel, s/n 3163



1994!



Absentee Bidding Available!
Call 717.854.0316



5 Available!



Web-C Biddi Availab Large It

Pneumafil 13.5-460-10 Dust Collector

Pneumafil 13.5-460-10 Dust Collector

Peerless Dust Bin w/ Cyclone

DUST COLLECTION

Pneumafil 13.5-460-10 Dust Collector (W2); 13.5 dia., (460) Filter Bags, 10' Long Bags, Auto Bag Shaker, 5922 Sq. Ft Of Filter Bags, Mounted On Steel Structure, Ladder Going To Top & Platform, Rotary Air Lock, Koger Blower 60HP, 230/460V, Size 26 KAF-929, Koger Blower 125HP, 230/460V

Cyclone w/Rotary Air Lock On Bottom; Blower 100HP, 230/440V That Blows Into Silo (2) More Various Blowers

Pneumafil 8.5-159-8 Dust Collector; (Filter 4), 8.5 Dia., (159) Filter Bags 8' Longs, 1607 Square Feet Of Filter Bags, Rotary Air Lock, Steel Stand, Blower 60HP, 230/460V B# **Peerless Hyd. Sawdust Bin w/Cyclone on Top,** Hydraulic Motor 15HP, 440V **Torit Look Alike Cyclone Type All Dust System;** Approx. 7 1/2 HP

Pneumafil Dust System; 11.5 diameter x 10' Long Bags, , Rotary Air Lock, Steel Stand, Blower 75HP, 440V, s/n 946, Order # 10967 (Plant #4)

(2) Pneumafil Dust Collectors - (1) 13.5 Diameter, Approx. 10' Long Bags, Rotary Air Lock, 50 HP Koger Blower, s/n 13711 & (1) Pneumafil Dust Collector; 13.5 Diameter, 8' Bags, 20 HP Blower, Rotary Air Lock (Plant #4)



1999!

Biesse Technologic Double End Feed Thru Vert. & Horiz. Multi Spindle Borer

32MM FEED THRU BORERS & DOWEL INSERTERS

Biesse Technologic Double End Feed Thru Vert. & Horiz. Multi Spindle Boring Machine; (1995), 49.7 KW, 480V, 60HMZ, Biesse RT 483 PLC, Approx. 10' Cap On Opening, Equipped With The Following: (2) 20 Spindle 32 MM Horiz. Boring Heads, (7) Vert. Boring Heads Adjustable From Right To Left, (7) 10-Spindle 32 MM Boring Hds, (1) 20-Spindle 32 MM Boring Hd, (5) Pneu. Hold Down Clamps, Digital Scale On Boring Hds, Feed Thru Conveyor, s/n# 43099

Biesse Technologic SVBL/J Double End Bore, Glue & Dowel Inserting Machine; (1995); 24.4, 480V, 60Hz, Approx 10' Opening Cap., Equipped With The Following: (2) Vert. 32MM Boring Hds. With (4) 10-Spindle 32 MM Boring Hds, (2) Horiz. Dowel Inserters & Gluing Stations (2-Spindles Ea.), (2) Hopper Bowl Feeds on Top for Dowels, s/n 43093

Biesse Technologic Double End Feed Thru Vert. & Horiz. Multi Spindle Borer; (1999) 50.5/KW, 480V, Pneumatic Supply 7 Min Bar, Suction Air Speed 30 M/I, Approx. 10' Opening Cap., Equipped With The Following: Biesse RT 483 PLC, (2) Horiz. 10-Spindle 32MM Boring Hds (1 Right Side & 1 Left Side), (6) Vert. Boring Bridges From Bottom Adjustable From Left To Right W/8 10-Spindle 32MM Boring Hds, (Each Bridge is Equipped W/2 Motors), (3) Vert. Boring Bridges On Top Beam Adjustable Right To Left, (2) 10-Spindle 32MM Boring Heads, Digital Scales Throughout All Boring Hds, (5) Pneu. Hold Down Clamps, s/n 90916



1995!

Biesse Technologic SVBL/J Dbl. End Bore, Glue & Dowel Inserting Machine



1995!

Biesse Technologic Dbl. End Feed Thru Vert. & Horiz. Multi Spindle Borer



Sullair 25-150L Screw Compressor



Van Air RA-2000 Compressed Air Dryer

COMPRESSORS & DRYERS

Sullair 25-150L Screw Compressor; 100/110 PSIG, 150HP, 440V, Air Rec Tank, s/n 45779-BG1

Sullair 25-150L Screw Compressor; 150HP, 460V, Vertical Air Tank, s/n 46233 GGI **Van Air RA-2000 Compressed Air Dryer,** Cap. 2000, 10 HV, 440V, RLA 18.3, Max Air Side WP 150, PSIC, s/n 87-05-003

SLIDING TOP SAW TABLES



SCMI S116 Sliding Top Panel Saw



Altendorf F90 Sliding Top Panel Saw

SCMI S116 Sliding Top Panel Saw w/Scoring; Approx. 7 1/2HP, 440V Motor, 14" x 60" Sliding Top W/Fence Attachment & Stop, Main Table 25" x 45", Fence, Includes Nandina 3-Roll Feeder & Stand

Altendorf F90 Sliding Top Panel Saw w/Scoring, 15" x 110" Sliding Top, Fence & Stop, Fence Assembly, Main Table 29" x 48", Guard Assembly, s/n 94-3-12



1992!

Fletcher Tolbert FT200D Double End Foil & Tenoner (Plant 4)



Lancaster Case Clamp



Lancaster Clamp/Nailer



Late!

Carlson Systems Eng D2084 Assembly Clamp

3 Available!

COMBINATION MACHINE

Fletcher Tolbert FT200D Double End Score, Cut Off, Shape & (2) Belt Sanders, Approx. 72" Cap., s/n 78304

DOVETAIL EQUIPMENT

Tyler 4130-99 French Dovetailer; (1999) 460V, 115 V Control Circuit, 42" Cap, (2) Router Heads Approx. 3 HP, (1) Cross Groover, Overhead Bridge W/3 Boring Heads (2) Spindles Each Head), Adjustable Right To Left, 1 1/2 HP Motors, Pneumatic Pedal

Tyler French Dovetailer; (1995), 48" Cap, (2) Router Motors Approx. 2HP, 208/220/440V, (1) Grooving Motor 2HP, 208/220/440V, (2) Boring Heads On Overhead Bridge (2) Spindles Each, 1/2 HP Each, s/n 9202-95

Tyler French Dovetailer; (1995), 48" Cap, (2) Router Motors Approx. 2HP, 208/220/440V, (1) Grooving Motor 2HP, 208/220/440V, (2) Boring Heads On Overhead Bridge (2) Spindles Each, 1/2 HP Each

Tyler French Dovetailer; 42" Cap, (2) Router Motors Approx. 2HP, 208/220/440V, (1) Grooving Motor 2HP, 208/220/440V, (4) Boring Heads On Overhead Bridge (2) Spindles Each, 1/2 HP Each, s/n n/a (Plant #4)

Tyler French Dovetailer; 42" Cap, (2) Router Motors Approx. 2HP, 208/220/440V, (1) Grooving Motor 2HP, 208/220/440V, (2) Boring Heads On Overhead Bridge (2) Spindles Each, 1/2 HP Each, s/n n/a (Plant #4)

EMBOSSING PRESSES

Newman Embossing Press; 800 Ton, 43 3/4" x 80" Platen, Approx. 16" Opening, Cross Company CSEA150 30 HP 230/460V Hydraulic Pump, 1800 RPM Minisale; M54300 Series Safety Eye, Allen Bradley, Panelview 550, Controller, Electric Heat On Platen, s/n 14616

CARLSON ASSEMBLY CLAMPS

(3) Carlson Systems Eng D2084 Assembly Clamps; CSS, On Easel Stand, Clamps In (4) Corners, (4) Duofast Staple Guns W/Pneu. Clamping, Approx. 42" x 22" Cap., 110V, s/n 84961114

CASE CLAMPS

Lancaster 1105 E Case Clamp; 24" x 80" x 96" Opening, Auto. Open & Close s/n 1105-E-53

Lancaster 1105E Case Clamp; 26" x 86" x 96" Opening, s/n 1105-E-98

Lancaster 1126-E-161 Case Clamp; 24" x 72" x 96"

Lancaster 1165-E-6 Case Clamp

Lancaster 1100 Series Case Clamp (Plant #4)

DRAWER & MISC. CLAMPS

Lancaster Drawer Clamp; Pneu., Approx. 65" Opening

Lancaster 215-353 Draw Clamp w/4 Duo Fast Staplers

Old Easel Type Pneu. Door Clamp (Plant #4)

BOILERS

Abco Ind Inc. Model 72" x 16" Wood Fired Boiler; (1986) Heating Surface 1650, Steam Cap. 8107 Lb/Hr., Tubes 123, Size 3 LG 192, 10HP Blower & Control Panel, s/n 8639

Steam Booster & Hydraulic Pump

S Aztec 5-53502 Oval Boiler; Nat Board # 7046, Max-Steam WP150 Steam Cap. 24150, (1974), Heat Thickness 3/4" Shell Thickness 9/16 (Plant #4)

E Keeler Wood Fired Boiler William Port PA Mfg s/n 15472, (1972), Std # NB4890 WWHS 294, SWP 200, Rb Steam/Air 25,000 (Plant #4)

DRY KILNS

Irvington Moore Dry Kilns (Plant #4)

HOG

Lamb Hammer Hog; Vertical Opening Approx. 26" x 26", 150HP, 460V



Late!

Newman Embossing Press (800 Ton)



Lamb Hammer Hog



1999!

Tyler French Dovetailer



Abco Wood Dust Boiler



E Keeler Wood Fired Boiler



Irvington Moore Dry Kilns



Controls To Dry Kilns



Jervis Webb Co. Unibilt Overhead Hook System (Plant #4)

FINISHING EQUIPMENT

Radiation Polymer Co. FP-4812A U.V. Processor UV Oven; 54' Wide, s/n 131
 Jervis Webb Co. Unibilt Overhead Hook System, 16" Center Between Hooks, (4)
 Spray Booths & Oven, Approx 900', Drive Motor Approx. 3 HP W/Gear Reducers
 Large Quantity of ARO, Bink & Various Other Pumps (Plant #4)

MAINTENANCE EQUIPMENT

Rigid 300 Pipe Threader; s/n 7528413
 Millrite MVN Powermatic Milling Machine, Approx. 1 1/2 HP, 230/440V, s/n 79-9-39
 Dake Arbor Press
 Parker Floor Sweeper
 Steam Booster, Hyd Pump & Motor (Plant #4)

MATERIAL HANDLING

(13) Southworth LS2-36 Scissor-Lifts; 2000 Lb. Cap., 48" x 48" w/ Rollers
 AutoQuip Scissor Lift; Series 35, 64 x 36" Platform, 6000 Lb. Cap., w/ Rollers
 Presto Scissor Lift
 Scissor Lift Platform; 48" x 96", Approx. 6000 Lbs,
 (3) APT (Action Production Tools) Scissor-Lifts; 36" x 48" Platforms w/Roller
 Conveyor Mounted, Approx. 2000 Lb. Cap.,
 ADT Scissor Lifts; 72" x 36" Platforms w/Roller Conveyor, 2000 Lb. Capacity
 Crown Pallet Jack
 (5) Sections Pallet Racking
 Spider Stretch Wrapper; Approx. 6' Dia.
 Forest City FCT-8 3-Roll Feeder, s/n 6273
 Quantity Of Roller Conveyor & Quantity of Flat Belt Conveyor
 (2) Wire Steel Banding Carts
 Shelving

MISCELLANEOUS

Cemco MVB Multi Spindle Hyd. Borer; (6) Motors Approx. 1HP, 230/460V, (6) Spindles
 With 1/2 Bored Chuck W/Set Screw, Table 24" x 87", Pneu. Foot Treadle, (2) Spring
 Holddowns
 Vorwood 6215 Vinyl Slitter Rewinder; 20 VAC, 1 PH/60117, 15 Amp, 1 1/2 HP Motor,
 Approx. 62" Cap., Shop # 3660
 (2) HMT Holt Melt Gluers
 Vonnegut Brush Head Stand
 Vonnegut 10" Grinder; 2HP, 220V, 3PH
 Dayton 20" Drill Press
 Vonnegut 8 Ped Grinder On Stand
 Old Print Line
 Jupiter 9 Auto Nailer (Plant #4)
 Powermatic 90 12" Cap. Lathe; 36" Between Centers (Plant #4)
 Mepla 1500 Hinge Boring & Inserting Machine; 2HP, 1PH (Plant #4)
 (2) Frequency Changers (Plant #4)
 Redin Pinner (Plant #4)
 (2) Onsrud WB-86 Auto. Shapers, Hyd. Pump, s/n 10 749 & 10934 (Plant #4)
 Onsrud Hyd. WT-684 Dbl. Spindle Profiler; 84" Cap. (Plant #4)
 Valatron Compressed Dado Machine (Plant #4)

ROUTERS

Onsrud Air Pin Router
 Onsrud W-1136 Router, 36" Throat, 36" x 48" Table, 7 1/2 HP, 3PH, s/n 8726
 Porter 612 Overhead Router (Plant #4)
 Porter 622 Overhead Router (Plant #4)

MISCELLANEOUS SANDERS

Aecco Spindle Sander; 36" x 36" Table, 440V, 1 1/4" Dia. Spindle
 Custom Made Vertical Belt Sander (Blue); 5' Wide Belt, 1/2 HP
 Wysong & Miles Single Sided Edge Sander; 59" Platen & End Table (Plant #4)
 Pearson Spindle Sander (Plant #4)
 Wahlico Moulding Sander (Plant #4)
 Bouligny 101 Molsander (Plant #4)
 Critz 200 Feed Thru Edge Profile Sander (Plant #4)
 Heesemann DBV-1, 90" Feed Thru Stoke Sander (Plant #4)

MISCELLANEOUS SAWS

Tannewitz U Table Saw; Rack & Pinion Fence, Dado Arbor, Main Table 43 1/2" x 37",
 Extension Table 25" x 30", 36" Rip Cap., Baldor Dynamic Brake; Approx. 5HP, 220/440V
 Wilton Horizontal Bandsaw; 3/4 HP, 1PH
 (2) Porter 47-20J Hydacut Saws, Right Hand, 7 1/2 HP, 220/440V (Plant #4)
 (2) Porter 43-20J Hydacut Saws, Right Hand 7 1/2 HP 220/440 V (Plant #4)
 Yates American Y36 36" Bandsaw (Plant #4)

VEHICLES

Freightliner Diesel Tractor; 502123 Miles, Made by Cummings, Like New Wet System,
 s/n 3366917
 International Truck 4900; 4 x 2, (1993) VIN # 1HTSDPNM9AH571683, 306,016 Miles,
 218 Wheel Bass, Morgan Box Van 20, Lift Gate, Box GVFD912096 s/n on Bar
 MPA093VB08860001 (Plant #4)



Cemco MVB Vertical Borer



Vorwood 6215 Vinyl Slitter Rewinder



Millrite MVN Powermatic Milling Machine



Vorwood L85 Vinyl Or Foil Laminator



Freightliner Diesel Tractor



International Truck 4900



Tannewitz U Table Saw



Scissor Lifts



Conveyor



Spider Stretch Wrapper



Southworth



Autoquip

Absentee Bidding Available!
 Contact Our Office For Details.



1992!

Iida M-222CII Woodsman CNC 8-Head Kogyo Moulder



New in 1999!

Weinig U23EL/025 CNC Feed Thru Moulder

CNC MOULDERS

Weinig U23EL/025 CNC Feed Thru Moulder; 1999, Approx. 8-3/4" x 6-1/2" Cap., Hyd. EM-11 Hopper Feed, 8-Heads, Head Configuration: Bottom, Right Side, Left Side, Right Side, Left Side, Top, Top, Bottom, 8000 RPM Spindle Speed, Spindle Diameter 1-13/16", Carden Drive Feed Works, Digital Readout On Heads, Sound Enclosure, 440V, 60CY, Feed Motor 10HP W/Mechanical Brake, Mechanical Feed Infinitely Variable 6-36 M/Min., (3) 15HP Motors W/Mechanical Brake For Spindle 1, 4 & 5, (2) 15HP Motors W/Mechanical Brake For Spindle 2 & 3, (2) 25HP Motors W/Mechanical Brake For Spindle 6 & 7, 30HP Motor W/Mechanical Brake For Spindle 8, (2) Chipbreaker In Front Of Top Spindle, Pneumatic, Working Height Increased To 160mm, (4) Powered Rollers In The Machine Table, Automatic Waxilit Pump For Groove Guide, Groove Guide, Hardened, Central Position Of Lubrication Points At The Front, (5) Ammeter Spindles 4, 5, 6, 7 & 8, Tilttable Pressure Shoe After Spindle 7, CAS LogoPac System, (6) LogoPac Read-Outs Spindles 3, 4, 5, 6, 7 & 8, NC Axis Positioning, (7) Radial Positioning On 3, 4, 5, 6, 7 & 8, s/n 87198



1992!

Shoda NC-516P 1626 CNC Router w/Shuttle Type Table

Iida M-222CII Woodsman CNC 8-Head Kogyo Moulder; (1992) 8-5/8" x 6" Cap., Hopper Feed, 1st - Btm. Groover 10HP, 440V, 2nd - Btm. Jointers 10HP, 440V, Grooved Bed At These Locations, 3rd - Right Side Head 10HP, 4th - Left Side Head 15HP, 5th - Right Side Head Tilting 15HP, 6th - Top 20HP, 7th - Top 20HP, 8th Btm. 20HP, Carden Drive Feed Works W/2 7-1/2HP Motors, 6,000 RPM On All Heads, Variable Speed Feed Approx. 30 To 150 FPM, Digital Readout Scales On Heads, 1-13/16" Dia. Spindles, Auto Up/Down On Feed Works, Short Stock Feed Wheels, Pneu. Chipbreaker On Top Heads, s/n M-222C201111992

Web-Cast Bidding Available On Large Items!

CNC ROUTERS

Shoda NCW516,1646 CNC Router; (1992) (2) 63" x 83" Vacuum Tables, Overall Table Size 63" x 168", (4) Router Heads Type H 12kw, 200V, 3000-18000 RPM, (4) Piggy Back Routers Type H 2.2kw, 200V, 3000-18000 RPM, Fanuc CNC Series 15-M Controller, 50kva Transformer, (2) HFC-VWG Hitachi Transistor Inverters, (1) Safronics VC-10 Transistor Inverter, (1) GP5 Safronics Transistor Inverter, (2) Pneumatic Plastic Shields In Front Of Tables, s/n 921401



1992!

Shoda NCW516,1646 CNC Router (1992)

Shoda NC-516P 1626 CNC Router W/Shuttle Type Table; (1992) (2) Vacuum Tables 63" x 102-1/2", (5) Router Heads Type H, 12kw, 200V, 3000-18000 RPM, (5) Piggy Back Router Type H 2.2kw, 200V, 3000-18000 RPM, Fanuc Series 15-M Controller, 75kva Transformer, (3) HFC-VWG Hitachi Transistor Inverters, (1) GP-5 Safronics Transistor Inverter, s/n 920601

Shoda NC516.1646 CNC Router; (1992) (2) 63" x 83" Vacuum Tables, (4) Router Heads Type H 12kw, 200V, 3000-18000 RPM, (4) Piggy Back Router Heads Type H 2.2kw, 200V, 3000-18000 R PM, Fanuc Series 15-M CNC Controller, 50kva Transformer, (1) HFC-VWG Hitachi Transistor Inverter, (3) GP-5 Softronics Transistor Inverters, (2) Pneu. Plastic Shield To Guard In Front Of Table, s/n 921402

Sullair RSVS16-40 AC Vacuum Pump s/n 003-V83509, BOM #252037, Rated Max. Vac 25/29.5 In. HG, Rated RPM 3600, 40HP, 230/460V *Photo shown on Pg 13

Sullair RSVS16-40AC Vacuum Pump, BOM 252087, Rated Max. Vac 25/29.5 In HG, 3600 RPM, 40HP, 230/460V, s/n 003V83393



1992!

Shoda NC516.1646 CNC Router

Visit Our Web Site For Additional Photos and Specifications

www.irsAuctions.com

CLAMP CARRIERS



Taylor Auto. 80-Section Clamp Carrier

1997!



Fletcher Tolbert FM200-4 Tenoner w/Belt Sanding

3 Avail!



Fletcher FM200D Tenoner w/Belt Sanding

1995!



Fletcher FM-200D Dbl. End Tenoner (1991)

1991!



Balestrini Nova 3 CNC European Hopper Feed Dbl. End Tenoner

Late!



Dodds SE-25 CNC-TS-B Dovetailer

2003!



Dodds Dovetail Clamps & Gluers

2003!

Taylor Auto. 80-Section Clamp Carrier; (1997) 10' Cap., Auto. Hyd. Clamp, Auto Att. Top Btm. To Loosen & Tighten Clamps W/Flattener, (10) Clamps Per Section, 2-1/2" H Jaw x 36" Cap., (2) Hyd. Turns, Hyd. Pump 10HP, 230/460V, Wired 440V, s/n Z997

Taylor Auto. 80-Section Clamp Carrier; (1995) 8' 6" Cap., Auto Att. Top & Btm. To Loosen & Tighten Clamps W/Flattener, (2) Pneu. Turns, (6) Clamps Per Section, 2-1/2" H Jaw x 36" Opening, Wired 440V, s/n 895

TENONERS

Fletcher Tolbert FM200-4 Tenoner W/Belt Sanding; Approx. 72" x 51" Cap., Rubber Faced Feed Chain, Extended Tilting Cut Off 15HP Right Side & Left Side W/Accu Gauge On Head, Scoring Motor 10HP Right Side & Left Side, Jump Cope Motor High Speed 15HP Right Side & Left Side, High Speed Cope 7-1/2HP Right Side & Left Side, (2) 3HP Edge Or Profile Sanders W/3" Wide Sanding Belt Right Side & Left Side, Pneu., (2) 5HP Feed Motors Variable Rate Of Feed, Motorized Open & Close Approx. 5HP, 208-230/440V, Wired For 440V, Digital Gauge For Opening, Elec. Console, s/n 91220-4

Fletcher FM200D Tenoner W/Belt Sanding; (1995) Approx. 80" x 60" Cap., 15HP Tilting Cut Off Saw Right Side & Left Side, 10HP Scoring Saw Tilting Right Side & Left Side, 15HP High Speed Cope Jump In & Out Right Side & Left Side, 15HP High Speed Cope Jump In & Jump Out Right Side & Left Side, (2) 3HP Edge & Profile Sanders 148" & 220"L W/3" Wide Sanding Belt Right Side & Left Side, (1) Jump Dado Arbor 15HP, (1) Flutter Type Sander Tilting 2HP High Speed Right Side & Left Side, (2) 7-1/2HP Feed Motors Variable Rate Of Feed, Rubber Feed Chain, Digital Counters, Staggered Holddown Electronic Digital Display On (4) Shapers - 2 Axes, 460V, 3PH, s/n 95200D-5

Fletcher FM-200D Dbl. End Tenoner; (1991) 72" Infeed - 88" Opening Cap., Trim Saws 15HP, 32" From Column W/Off-Fall Chutes Right Side & Left Side, Top Score Saws 10HP Right Side & Left Side, Bottom Score Saws 10HP Right Side & Left Side, Top Tenon Heads 15HP Right Side & Left Side, Bottom Tenon Heads 15HP Right Side & Left Side, High Speed Jump Shaper Heads 15HP Right Side & Left Side, Jump Dado 20HP, Mechanical Digital Readouts, Automatic Traversing, Elec. Panel, Feed Motor 5HP Variable Rate Of Feed, 230/460V, Wired 220V, s/n 91220-1

Balestrini Nova 3 CNC European Hopper Feed Dbl. End Tenoner; 440V, Workpiece Length 180mm To 2000mm, Approx. 80" Opening, Compound Angle Setting To Each Workhead, (2) 4HP Cutterheads Working At 9000 RPM, Pneumatic Clamping Of Workpiece, Mechanical Digital Readouts For Width & Length Of Tenons, Robofeed Fixed Electronic Automatic Hopper Feeder W/PLC Control, 440V, PB11 CNC Control For Opening Width, Angles, Finished Workpiece Returns To Front On Machine, CNC Control Cabinet, s/n D360 P10

Challoner Dbl. End Tenoner; 8' x 60" Cap., Corrugated Top Chain V-Ways, Flip Up Dogs 16" Apart, Approx. 15HP Tilting Cut Off Saw Right Side & Left Side, Top & Btm. Tilting Score 3HP Right Side & Left Side, Top & Btm. Tilting Tenons 5HP Right Side & Left Side, High Speed Cope Jump In & Out Approx. 15HP Right Side & Left Side, Accurate Pro-Scales On All Movements, Auto. Open & Close, s/n C2456X-358-83

Mereen Johnson 300 Dbl. End Tenoner; Equipped For Dbl. Cutoff; 6' x 42" Cap., 5HP, 220/440V Tilting Cut Off Right Side & Left Side, Approx. 3HP Feed Motor, Auto Open & Close, Grasby Brakes

DOVETAIL EQUIPMENT

Dodds SE-25 CNC-TS-B Dovetailer; (25) Spindles, Advance Controls, CNC Controlled Mortise & Tenon Positioning System W/Operator Interface, Noise Abatement & Dust Collector Guards, Left & Right Mortise Side Stops W/2 Accurate Pro-Scale Digital Readouts, Electrical System, Lubrication System, Pneumatic System, Drawer Height Top To Bottom 1-3/4" x 25" Cap., Drawer Width Left To Right 8" To 48", Drawer Depth Front To Back 7" To 48", Drawer Size Material 3/8" - 3/4", Front & Back Material Thickness 7/16" To 1-1/4", 10HP, 230/460V Motor, s/n D03050-160-TS-B

Tyler Dbl. Sided French Dovetailer; 36" Cap., (2) Router Heads & (1) Groover, Overhead Boring Bridge W/4 ARO Drills, (1) Router Head In The Center

(3) Dodds C-48M Pneu. Drawer Clamps; 48" Opening x 27" High, s/n C03075-270, C03074-269 & C03076-270

(3) Dodds GP-26F Dbl. Sided Dovetail Gluers, s/n GP03064-346, GP03066-343 & GP030-3053-347

Dodds Dbl. Sided Dovetail Gluer; s/n GP98122-394 BP-38F

Absentee Bidding Available!
Contact Our Office For Details
717.854.0316



New in 1999!

PLANER/SANDER

Timesavers 352-6 KABT Top & Btm. Planer/Sander; (1999) Bottom Planer Sander: 50" Cap, Newman Whitney Helical Cut Carbide Head On 1st Station, 1st Hd - Bottom Cutterhead, 60HP, A/L Magnetic Starter, 180mm, 12° Rake Angle, 2700 RPM, 2nd Hd - Bottom Drum, 60HP, A/L Magnetic Starter, 11-1/2" Dia., 75-80 Duro, Rubber Covered Serrated, 5000, 3rd Hd - Bottom Drum, 50HP, A/L Magnetic Starter, 11-1/2" Dia., 65-70 Duro, Rubber Covered Serrated, 5000 Top Planer Sander: 4th Hd - Newman Whitney Helical Cut Carbide Head Top Cutterhead, 60HP, A/L Magnetic Starter, 180mm, 12° Rake Angle, 2700 RPM, 5th Hd - Drum, 60HP, A/L Magnetic Starter, 11-1/2" Dia., 75-80 Duro, Rubber Covered Serrated, 5000, 6th Hd - Drum, 50HP, A/L Magnetic Starter, 11-1/2" Dia., 65-70 Duro, Rubber Covered Serrated, 5000 Feed Speed 20-60 Vari Freq., 460V, 3PH, 60CY, Smooth Top Non-Mar Conveyor, 52" x 75" Belt Length, 38" Constant Passline, Air-Loaded Sectional Infeed Shoe To Cutterhead, Air Operated Disc Brakes, Anti-kickback finger assembly, Automatic Conveyor Belt Tracking, Digital Thickness Readout, (4) Precision 2-ton Jacks For Thickness Control, Rigid Outfeed Shoe (Cutterhead), Main Motor Percentage Load Meters, (4) Infeed & Outfeed Spring-Loaded Holddown Shoes, (4) Dual Posi-TRAK, (2) Motorized Thickness Adjustment (High Speed & Hand Adjustable), (1) Constant Passline For Top Heads Used In Line With Bottom Heads, (2) Newman Cutterhead, 11-1/2" Diameter Contact Drums, Feed Drives To Be A.C. Variable Frequency, Bottom Head Infeed Powered Conveyor With A Full 42" Clear Loading Area, Bottom Head Vacuum System Designed To Hold The Conveyor Belt Away From The Sanding Heads, Conveyor Between Top & Bottom Heads, 72" Long Self-Powered, s/n 26937

Web-Cast Bidding Available On Large Items!

Timesavers 352-6 KABT Top & Btm. Planer/Sander



Late!

Timesaver 52/30-B 3-Head Jitterbug Orbital Sander



Timesaver 343-3 3-Head Wide Belt Sander

WIDE BELT & ORBITAL SANDERS

Timesaver 343-3 3-Head Wide Belt Sander; 43" Cap. x 34" Loadspace, (1) Contact Steel Drum 50HP, 220/440V, (2) Platen Heads 40HP & 30HP, 220/440V, Electronic Tracking, Pro-Scale, (3) Voltage Meters, Variable Speed Feed 7-1/2HP, s/n 12353

Timesaver 52/30-B 3-Head Jitterbug Orbital Sander; 52" Cap., (2) Platen Heads, (1) Brush Head On Back Side, (2) Approx. 5HP, 220/440V Motors, 2HP, 208-220/440V Oscillating Motor, Approx. 3HP Panel Cleaning Brush, s/n 22269

MORTISERS

Comec MM5-2000 Multi Head Mortiser W/Hopper Feed; New Replacement Value: \$79,000, (1999) 60Hz, Total Power Approx. 24HP 460V, (18) Horizontal Mortise Spindles, Speed Of Horizontal Spindles: 4500/9000 Revs/Min., Length Of Spindles - Holder Carriages 78", Oscillation Motor Power 3HP, (5) Horizontal Motors, Air Consumption 180 Nl/1, This Mortiser Will Do Curves For Chair Parts, Weight: 4850 Lbs., s/n 990201

Bell B180 Multi Head Hollow Chisel Mortiser; 80" Cap., (7) Mortising Heads Adjustable Right To Left 2HP, 220/440V

GANG RIP SAWS

Mereen Johnson MJ424DC Dip Chain Gang Rip Saw; Approx. 75HP, 460V, 24" Rip Cap., Max. Material Thickness 3-1/2", 5HP Variable Speed Feed Motor, Anti-Kick Back Fingers On Top & In Table & Outfeed, Pneu. Holddown Rollers, Fence, s/n MJ-4066

Ogam PO-280 Dip Chain Gang Rip Saw; 12" W Chain, 12" Blade Cap., 2-Speed Feed 5-20/10-40 Meter, 1st Speed 16 Ft/ 60Ft./Min., 2nd Speed 33 Ft/131 Ft/Min., Approx. 50HP, 460V



New in 1999!

Comec MM5-2000 Multi Head Mortiser W/Hopper Feed



Late!

Mereen Johnson MJ424DC Dip Chain Gang Rip Saw



Ogam PO-280 Dip Chain Gang Rip Saw

BANDSAWS & RESAWS



1999!

Tyler Band Resaw



Tannewitz GH 36" Bandsaw



Northfield 36" Bandsaw

8 Available!

Tyler Band Resaw; (1999) 460V, 25HP, 230/460V, 36" Dia. Wheels, Approx. 12" Depth Of Cut, (2) 1HP Feed Motors, s/n 4125-99 B#11

(3) Tannewitz GH 36" Bandsaws; 37" x 35-1/2" Tilting Table, 19-1/2" x 16" Auxiliary Table, 19" Under Guide, Biesemeyer Fence Assembly, Manual Foot Brake, 7-1/2HP, 230/460V B#13

(3) Tannewitz GH 36" Bandsaws; 37" x 36" Tilting Table, 19-1/2" x 16" Auxiliary Table, Approx. 19" Under Guides, Approx. 7-1/2HP, 220/440V

(2) Tannewitz GH 36" Bandsaws; 37" x 36" Tilting Table, 19-1/2" x 16" Auxiliary Table, Approx. 19" Under Guides, Approx. 5HP, 440V

Tannewitz PH 30" Bandsaw; 25" x 28-1/2" Tilting Table, 14" x 16" Auxiliary Table, 13" Under Guides, Manual Foot Brake, 5HP, 220/440V Motor, s/n 78050 B#38

Tannewitz RHE 42" Bandsaw, 37" x 36" Tilting Table, 18" x 22" Auxiliary Table, 19" Under Guides, Manual Foot Brake, Approx. 7-1/2HP Motor, 440V B#12

Wadkin DR1788 36" Bandsaw; 220/440V, Approx. 5HP, 440V, 39" x 48" Tilting Table, 15-1/2" x 18" Auxiliary Table, 18" Under Guides, Foot Treadle Brake, s/n Test SC6719

Northfield 36" Bandsaw; 19' 6" Blade, 36" x 54" Table, 16-1/2" x 19-1/2" Auxiliary Table, 7-1/2HP, 220/440V, 18" Under Guides, Auto Brake, s/n 74676-C



12 Available!

Diehl SL-52 Straight Line Rip Saw



Ingersol Rand Dryer

STRAIGHT LINE RIP SAWS

(12) Diehl SL-52 Straight Line Rip Saws; 460V, 60Cy, 20HP, 3PH, 230/460V, 78-1/2" x 64" Table, 24" Throat Clearance, Fence, s/n 2/54M4645 4057, 79M4197-3517, 84M-4650-4077, 84M-4643-4054, 79M4149 3519, 2/84M4642-4055, 3/84M4648-4071, 2/84M4646-4050, 73M3244-2488, 84M-4645-4657, 3/84M-4649-4075, & 2/84M4644 4058

COMPRESSORS & DRYERS



Ingersoll Rand SSR-EP125 Screw Compressor



Sullair 32-200L Screw Type Air Compressor

Ingersoll Rand SSR-EP125 Screw Compressor; (1991) Approx. 200HP, 440V, Large Air Receiving Tank, s/n F2794U91 B#51

Sullair 32-200L Screw Type Air Compressor; 200HP, 460V, BOM #9075-001, Rated/Max. Pressure 100/110 PSIG, Air Receiving Tank; Vertical, s/n 003-60713 B#53

Pure-Air P5 1000 Dryer; 460V, 2HP, Compressor RLA 9.5, s/n S-8404-0275-100DS

Ingersoll Rand Hydro Guard HG550 Dryer, s/n 91HG7612

CLAMPS



Lancaster 1105 Case Clamp



Lancaster 1861-B-225 Easel Clamp



Handy Easel Type Clamp

Lancaster 1200-B-165 Pneumatic End Clamp; (2) Opposing Jaws 36" x 30" High, 42" Opening

Lancaster 1105E-130; Auto Open & Close, (2) Opposing Platens 24" x 72" x 80" Opening, Pneu

Lancaster 1105 Case Clamp; Auto Open & Close, 3/4HP, 220/440V, (2) Opposing Jaws Approx. 26" x 96" x 110" Opening, Pneu., s/n 1105-E-148

Lancaster 215-B Drawer Clamp W/Down Acting Cylinders; Pneu.

Lancaster 1861-B-225 Easel Clamp; 2-Way Pneu. Clamping, Approx. 72" x 48" Cap.

Handy Easel Type Clamp; 2-Way Pneu. Clamping, Approx. 72" x 48" Cap



Pneumafil Dust Collectors



Pneumafil Dust Collectors

5 Available!

DUST COLLECTION & AIR MAKE UP UNITS

(4) Pneumafil 13.5-448-12 Dust Collectors; 13.5 Dia., (448) Filter Bags 12' Long, Blower On Each Collector Has (2) 125HP, 440V Motors, Rotary Air Lock RV-16, Each Filter Is On Its Own Support Stand, Ladders & Platform On Top, Auto Cleaning Of Filter Bags, Order #16560, s/n 878, 879, 880 & 881

Dust System Equipped W/Vectrok Energy Saving Starters, Easy-Start Westinghouse Solid State Reduce Voltage Starters

(1) Extra Blower That Feeds The Silo 6HD-5450, 60HP **Pneumafil 11.5-320-10 Dust Collector;** 11.5 Dia., (320) Filter Bags 10' Long, IAP Blower Model 402 B HD ARR-1, s/n 940800, 150HP, Foust Rotary Air Lock Size FM!18RVN8, Ladders & Platform To Top, Auto Cleaning Of Bags, Order 642-20331, s/n 1805

Dust Bin Cyclone W/Ladig 243 Unloader & (2) Augers, Control Box, Etc.

(3) Champion Air Makeup Units; Fan Size 445, 40HP, 440V, Steam Heat, s/n R83552-8, 9 & 7

(2) King Air SC-60-40-2-3 Make Up Units; 4,586,000 BTU, CFM 60,000, 40HP, Steam Heat, s/n 89-E3349A-1 & 89-E3349A-2

FINISHING EQUIPMENT

Cefla UV Oven TLEBB4TTE 4350SCR (2002) 480V, 60Hz, 74kw, Feed Thru Type, 56" W Cap., (4) UV Lights, Complete UV Elec. Panel, s/n 02078/1 B#2

Sorbini ESF Feed Thru Roller Coater; (2002) Mdl. T/20-SP-1, 480V, 60Cy, Aux Voltage DC 24V, 36kw, 51" W Cap., 2500kg, (2) Steel Rollers & (1) Rubber Roller, (3) 0.75HP Motors, (1) 0.75HP Feed Motor, Diaphragm Pump For Fluids, Designed To Apply Fillers. They Feature Independently Driven Conveyors, Application, Doctor & Smoothing Rollers, Elec. Diagram 6327808, s/n MRITLL20317

Production Systems Inc Complete In Ground Finishing Line W/Chain & Drives; Approx. 200+ Carts 31" x 84", Spray Booths W/Regulators & Spray Guns, Flash Off Oven, Several Ovens

Large Quantity Of Greco Pumps & Complete Pump Room

Red Devil Paint Shaker

BORERS & DRILL PRESSES

Cemco MVB Hyd. Vertical Borer; 27" x 72" Table, Approx. 48" Cap., (5) 1HP, 220/440V Motors, (6) Spindles, 1/2" Bore Type Chuck, (2) Spring Holddowns

Cemco MVB Hyd. Multi-Spindle Borer; 575V, 20-1/2" x 96" Table, (8) Motors & (8) Spindles, 1/2" Bore Chuck, Approx. 1HP Motors, s/n 803

Root CFH Hyd. Vertical Spindle Borer; 8' 6" Cap., 31" x 117" Table, (9) Spindles W/12 Geared Housings, (4) Spring Holddowns, Approx. 10HP, 5HP Hyd. Pump, s/n 8351

Root D200 Hyd. Horiz. Borer; 80" Cap., (4) 2HP, 208-220/440V Motors, 1/2" Collet Chuck, Motors Mounted On Dovetail Ways, 15" x 88" Table, Hyd. Pump & Motor, Overhead Holddown Bar, s/n 8352

Root Horiz. Borer; Sq. Boring Head W/Fixed 4-Spindles, Approx. 2HP, 3PH, Horiz.

Dayton 20" Floor Model Drill Press; 1/2" Key Chuck, 1HP, 1PH, 115/220V Motor

Floor Model 17" Drill Press; 230/440V, Pro Tables 14 Allen Old Drill Press



New in 2002!

2002!

Cefla UV Oven TLEBB4TTE 4350SCR (2002) & Sorbini ESF Feed Thru Roller Coater (2002)



2 Avail!

King Air Make Up Units



Production Systems Inc Complete In Ground Finishing Line W/Chain & Drives



Absentee Bidding Available!

Call 717.854.0316





Chrisco Dbl. Sided Hyd. Hauncher

HAUNCHERS

Chrisco Dbl. Sided Hyd. Hauncher; Approx. 84" Opening Cap., (2) Pneu. Holddown Clamps, Approx. 1-1/4" Dia. Spindle, (2) Approx. 10HP, 230/460V Motors, Hyd., Pump & Motor

CUT OFF & BORE

Norman Lambert Miller 424-R Hyd. Dbl. End Cut Off & Bore; 230V, 84" Cap., (1) 2HP & (1) 3Hp Boring Motors 208-230/440V, Hyd. Movement & Digital Scales, (2) 3HP Cut Off Saws, All Digital Scales, Hyd. Pump Approx. 5HP, s/n 2131

Bell 24 UPS Hyd. Conversion CNC Dbl. Cut Off & Bore; Approx. 84" Cap., (2) 3HP, 220/440V Cut Off Saws, (2) 3HP Boring Motors, All CNC Movements, 5HP Hyd.

JOINTER

Casadei DS410 16" Jointer; 220V, 4.8kw Motor, 100" Table, Guard & Fence Assembly, s/n 85-54-3

MAINTENANCE EQUIPMENT

Clausing Colchester 15 Metal Lathe; 16" Swing, Approx. 48" Between Centers, 3PH, 440V

Miller Millermatic Welder

Miller Dialarc 250 AC/DC Welder

Acetylene Torch Set

Rigid 535 Pipe Threader

Franklin Arbor Press

Roll-In Metal Cutting Bandsaw; 1/2HP, 1PH

Maintenance Shop

Billygoat V0807HG Floor Cleaner; Propane, s/n 022296047

Water/Oil Separator Tank

MATERIAL HANDLING



Bell 24 UPS Hyd. Conversion CNC Dbl. Cut Off & Bore



Norman Lambert Miller 424-R Hyd. Dbl. End Cut Off & Bore



Casadei DS410 16" Jointer



JLG Access Master AMS-24 Manlift



Clausing Colchester 15 Metal Lathe

JLG Access Master AMS-24 Manlift; Max. Cap. 350 Lbs., Platform Height 24', 12V V.D.C., 1PH, s/n 7028

Advance Pro Tools Dumpster Loader To Hog Room & Scrap Conveyors

Large Quantity Of American & Presto CL-36-30 Scissor Lifts; 3000 Lb. Cap., 48" x 72"

(3) Lee XL-6-30 Scissor Lifts

Quantity Of Presto CL360-MOD Scissor Lifts; 3000 Lb. Cap., 32" x 56"

Quantity Of Advance Scissor Lifts; Approx. 3000 Lb. Cap.

Quantity Of American Scissor Lifts

Quantity Of Southworth Scissor Lifts; 3000 Lb. Cap.

Motorized Roll Case Infeed Conveyor; 8" W Rollers On 30" Centers, Approx. 30' Long

Motorized Roll Case Infeed Conveyor; 8" W Rollers On 30" Centers, Approx. 15' Long

Porter Cross Belt Conveyor Between Hydracuts Large Quantity Of Motorized Scrap Conveyor

Quantity Of Roller Conveyor Belt Conveyor 36" W x Approx. 10' L, s/n 775614

Quantity Of Slat Bed Conveyor 28-1/2" W & Quantity Of Roller Conveyor

Stra-Pack Auto Bander; 24" x 66" Opening

Nichols Look Alike Lay Back Hyd Unit; Approx. 3HP Vickers Motor

(3) CPI Model Sheet Foam Packing Machines; Approx. 88" W With Foam Roller & Heater; s/n 31000C, 51001C & 51002C

Strappex Plastic Strapper

Pallet Jacks, Moulder Heads & Cutters, Inspection Lights

Pallet Pro Walk Along Forklift; s/n NAC0112

Approx. 1,000+ Wooden Material Handling Carts; DML & Mulberry, 24" x 48"

Hyster W45XT Walk Along Elec. Pallet Jack; Rated 4500 Lb. Cap.

Pallet Racking



Factory Carts



Misc. Scissor Lifts

Huge Qty Scissor Lifts

Absentee Bidding Available!
Contact Our Office For Details.

HOGS



Jeffrey 44WB Hammer Hog



SCMI R-9 Auto Att. Overhead Router

Jeffrey 44WB Hammer Hog; Vertical Type, Approx. 34" x 27" Opening, Auto Feed From Bottom Approx. 36" x 8", 200HP, 440V, Clarage Fan Blower, Size 223, Type M, Series 1200, 75HP, 440V, s/n 11558
MDI Metal Detector System

GLUE SPREADERS

Taylor Type 300194 Slat Type Glue Spreader; 20" Cap. X 281" L, Approx. 3/4HP, 3PH, 460V, s/n 300198
Taylor Slat Bed 20" Glue Spreader, Approx. 325" L, Approx. 1/2HP, 460V

GRIND & POLISH MACHINES

Crouch DSS-87 Dbl. Sided G & P Machine; 1-1/2HP, 220/440V, (1) Pneu. Sanding Drum
G & P EPN; 2HP, 220/440V, 1140 RPM, Vonnegut Sand Head, s/n G-7122
G & P Dbl. End Unit W/Direct Drive Motor; 3HP, 220/440V, Vonnegut Head One Side, (2) 1-1/4" x 9" Spindles
Custom Made G & P Machine W/Vonnegut Head & Pneu. Drum, 3HP, 220/440V

MISCELLANEOUS

Castle HD Pocket Borer W/Pneu. Treadle, 440V, Pneu. Holddown, s/n 51-348
(2) Down Draft Tables 36" x 60"
HBS 62034 Hanger Bolt Machine; Rotary Hopper Drill Head & Inserter Unit B#41
HBS Hanger Bolt Driver; (2) Drills, 1-1/2HP, 1PH Motor
Nichols Cleat Cut Off & Bore; (6) Angle Drills & Cut Off Saw, 1-1/2HP, 220/440V Cut Off Saw Motor, Hopper Feed, Approx. 1-1/2HP Boring Motor
Grooving Attachment 2.5HP
Redin Pinner; Pneu., s/n 26-71
Custom Lag Bolt Driver; 1HP, 1PH
Sudreth Fletcher Vacuum Table; 36" x 60"
Vacuum Table 37-1/2" x 60"
(2) STS Sure Lack System Hot Melt Gluers
Cure Lock 1211W Melt Gluer
Baldor 1022 8" Grinder; 1HP, 115/230V
Trinco Sand Blaster
Rockwell 17-600; s/n 150 5750
Jet Arbor Press
Simplex Time Clocks Throughout Plant #6
High Freq. Wood Welder & Guns



Castle Pocket Borer



Nichols Cleat Cut Off & Bore



Brevetti AUT82 Miter Nailer



Brevetti AUT82 Miter Nailer



Cimmco Vee Nailer



HBS Hanger Bolt Machine



Hnager Bolt Driver



Holz Her Feeder

NAILERS

(2) Brevetti AUT82 Miter Nailers; Pneu., s/n M101 & F-91 B#47 B#49
Cimmco AFAH500 Miter Nailer; Pneu. s/n 3006

PROFILERS

Onsrud WT2-1284H Lineal Hyd. 2-Spindle Profiler; 84" Cap., (6) Pneu. Holddowns, 12" Stroke On Spindles, Approx. 1-1/4" Dia. Spindle x 6" Under Nut, Hyd. Pkg. & Freq., (2) Approx. 20HP Motors, 440V, s/n 857621-03

ROUTERS

Onsrud 1136W Router; 36" Throat Clearance, 36" x 48" Tilting Table, Approx. 7-1/2HP, 440V, 10,000 & 20,000 RPM, s/n 9805
SCMI R-9 Auto Att. Overhead Router, 36" Throat Clearance, 30" x 35" Table, (2) 12" x 39" Table Extensions, Approx. 9HP, 440V, s/n AB7206, Ref. #050912

*Web Cast Bidding Available
On Larger Items*



Onsrud WT2-1284H Lineal Hyd. 2-Spindle Profiler; 12" Cap.



Down Draft Table



Sullair RSVS16-40 AC Vacuum Pump



Rye R-80 SM Rotary Shaper

EDGE SANDERS

Crouch Edge Sander; Single Sided, 10" x 45" Platen, 9" x 48" Table & End Table, 7-1/2HP, 220/440V
Oakley H-5 Oscillating Edge Sander; Single Platen Size 58" x 9", 11-1/2" x 62" Tilting Table, End Table, Approx. 7-1/2HP, 440V, s/n 2133
(3) Oakley O Edge Sanders; 48" Platen & End Table, 11" x 48" Table, 5HP, 208-220/40V B#18 B#17
Oakley R-9 Profile Edge Sander; 3HP, 230/440V, Holz Her 3-Roll Feeder & Universal Stand, s/n 4881
Custom Made Profile Edge Sander; 5HP, 230/440V, Holz Her 1112 4-Roll Feeder & Universal Stand
Peerless Type Profile & Edge Sander



Jet Spindle Sander



Tannewitz XJ Table Saw

MISC. SANDERS

Oakley Vertical Scroll Sander; 3" Wide Belt, 5HP, 230/460V
Scroll Sander; 3" Belts, Approx. 1-1/2HP, 220/440V
Dbl. End Flutter Sander; 3PH, 440V
Jet OVS-10 Spindle Sander; 1HP, 1PH, 24" x 24" Table, s/n 1246
Boulogny 101 Feed Thru Molsander; 3HP, 220/440V, (2) Form Pad Assy., Fiber Brush Motor On Back Side 2HP, 220/440V, s/n 6405
Boulogny 101 Feed Thru Molsander; 3HP, 220/440V, (2) Form Pad Assy., Fiber Brush Motor On Back Side 2HP, 220/440V, s/n 7104

SPINDLE SANDERS

(2) Fletcher Tolbert FT-40 Dbl. Spindle Sanders; 30" x 61" Table, (2) 1/2" Dia. Spindles, (2) 1HP, 208-230/460V Motors, s/n 8440-1 & s/n 8440-2
Pierson Spindle Sander; Approx. 5HP, 220/440V

STROKE SANDERS

Oakley D-1 2-Belt Stroke Sander; 8' 6" Cap., 36" x 103" Table, Stroke Attach., 7-1/2HP & 5HP, 220/440V Motors, A & B Variable Speed Attach On Belt, s/n 4879
Oakley D Stroke Sander; 8' 6" Cap., Stroke Attach., 7-1/2HP, 220/440V, 35" x 104" Table, s/n 4878
Heesemann DBV-1 Dbl. Belt Feed thru Stroke Sander; 90" Cap., (2) Approx. 20HP, 440V Motors, 45kw, Control Panel, s/n 7612091



Oakley Edge Sander



Crouch Edge Sander

HYDRACUT SAWS

Porter 47-20J RH Hydracut Saw; 7-1/2HP, 220/440V, Infeed/Outfeed Conveyor
Porter 47-20J LH Hydracut Saw; Infeed Roller Conveyor, s/n 78-5675

TABLESAWS

Greenlee 495 Table Saw W/Rack & Pinion Fence; 40" x 43" Table, Approx. 5HP, 440V, 3-Roll Feeder & Universal Stand
Tannewitz XJ Table Saw; 7-1/2HP, 220/440V, 44-1/2" x 42" Table, 25" x 35" Auxiliary Table, Holz Her 3-Roll Feeder W/Universal Stand, s/n 84026



Oakley D-1 Stroke Sander



Fletcher Tolbert FT-40 Double Spindle Sander

SHAPERS & ROTARY SHAPERS

Rye R-80 SM Rotary Shaper; 68" Dia. Table, 2-Spindle Machine, Pneu. Center Clamping & Approx. (6) Pneu. Station Clamps, 220V, (2) 15HP, 220/440V Motors, s/n 246-82 B#45
Whitney 139 Dbl. Spindle Shaper; Direct Drive Motors, (2) 7-1/2HP, 220V Motors, 41-1/2" x 65-1/2" Table. 30" Between Spindles, (2) 1-1/4" Dia. Spindles, Freq. Changer, Maggi 3034 -Roll Feeder W/Universal Stand, Nandina 3-Roll Feeder W/Universal Stand
Northfield Heavy Duty Shaper; 32" x 36" Table, 10HP, 220/440V, 1-1/4" Dia. Spindle, 3-Roll Universal Feeder

VEHICLES

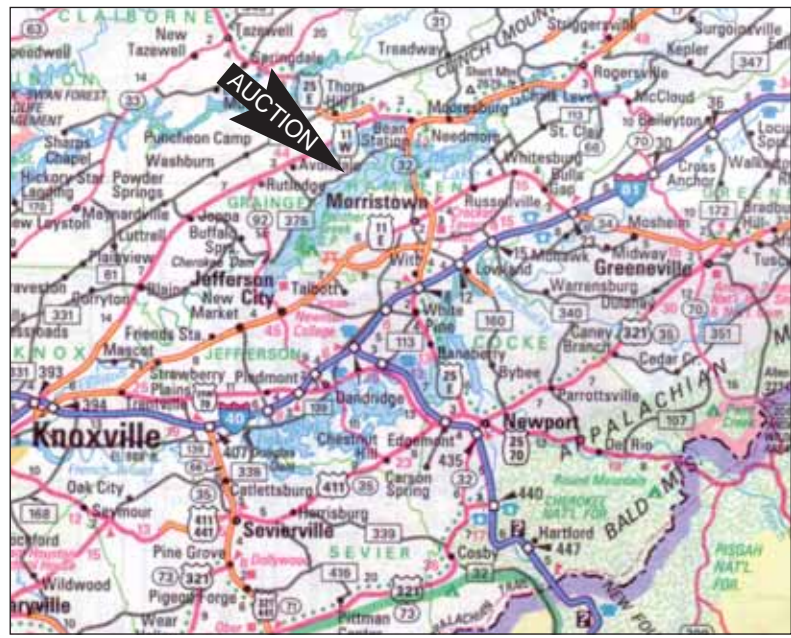


Chevrolet Custom Deluxe 10 Box Truck

Chevrolet Custom Deluxe 10 Box Truck; (1983) 12', 80589 Miles Indicated, 5-Sp.
Chevrolet Custom Deluxe 10 Pick Up Truck (1982) VIN 2GLDC14D3C1206398

Directions to Lea Industries Auction from Knoxville Airport:

Exit Airport to US-129 North toward Knoxville for 11.8 miles.
 Merge onto I-40 E toward Asheville. (Approx. 34.1 Miles).
 Merge onto I-81 N via Exit 421 on the left toward Bristol. (8.02 miles).
 Merge onto US-25E N/S Davy Crockett Pkwy/TN-32 N via Exit 8 toward Morristown. (2.08 miles).
 Turn Left on S. Cumberland Street/TN-343. (4.11 miles).
 Turn Left onto TN-34/W 1st North Street.
Look for auction signs!



Accommodations

Super 8 Morristown 5400 S. Davy Crockett Pk. 423.318.8888	Days Inn Morristown 2512 E. Andrew Johnson Hwy 423.587.2200	Hampton Inn 3750 W. Andrew Johnson Hwy 423.587.0952
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Directions to Kincaid Furniture Auction from Charlotte NC Airport:

From Charlotte/Gastonia Area: Leave Charlotte airport exit onto Billy Graham Parkway North. Go approximately 2.5 miles and turn onto I-85 south. Go 17.6 miles to exit 17 [321-N] . Then go 46 miles to the Mt. Herman Road. [just past Caldwell Community College.] Take Mt. Herman Road and continue for approx. 1 mile to the next stop light. Turn right onto 321A and continue for approx. 1/2 to 3/4 mile. Turn left onto Shasta Lane into Kincaid Parking Lot (just before Owens BP Gas House). Kincaid Plant 6 entrance is approx 1/3 mile on right. **Look for auction signs!**



Accommodations

Days Inn, Lenoir 206 Blowing Rock Blvd. 828.754.0731	Jameson Inn, Lenoir 350 Wilkesboro Blvd. 828.758.1200	Comfort Inn, Lenoir 970 NE Blowing Rock Blvd. 828.754.2090
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Do you have any machinery for sale?
 Thinking of having an auction? Give us a call! 717.854.0316



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AUCTION!



Pneumafil Dust Collectors

5 Available!

3 Available!



Shoda NC-516P 1626 CNC Router

1992!



Mereen Johnson MJ424DC Dip Chain Gang Rip

Late!



Heian ZR-442PF-R4-1616W CNC Router

1994!



Taylor Auto. 80-Section Clamp Carrier

2 Available!

Late!



Iida M-222CII Woodsman CNC 8-Head Kogyo Moulder

1992!



Biesse Technologic Double End Feed Thru Vert. & Horiz. Multi Spindle Borer

2 Avail!

1999!



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 MACHINERY BUYER**

