

AUCTION!

Steelcase®

Assets of the Fletcher, NC plant only.

One Cane Creek Industrial Park Road
Fletcher, NC

May 11th, 12th & 13th 9:00 AM EST

Preview: May 10th 9:00 am to 4:00 pm

On The Premises With Simultaneous Web Cast!

3 Day Event!

Over 30 Million In Assets!

Auctioneer's Note: This 1,000,000 square foot facility is packed with late model panel processing equipment! This is a must-attend, three-day sale! Mark your calendar now!



View of Pneumafil Dust Collectors

Late!



Wemhoner KT V 1E 810/2 Line

Updated 2003!



Installed 1999!

Heesemann LSM-8 6 Head Wide Belt Sander



1995!

Rosenquist SH12050H Hi Freq.
Double End Shuttle Press



Installed 2000!

Giardina Flat Line / Robotic Spray
Drying Vert. Stack Oven



Installed 2000!

Homag Profiline VFL 78 Linear Post Former



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On The Premises Auction With Simultaneous Webcast!

CNC POINT TO POINT MACHINING CENTERS



1996

Biesse Rover 321 R CNC Point to Point Machining Center w/ATC

Biesse Rover 321 R CNC Point to Point Machining Center w/ATC Price New Approx. \$120,000.00 1996, Biesse CNI XNC controller, 14kw total, @480v, 17 amps, work area approx. 36" x 108", (4) zones, (8) 6"x 38" moving part resets w/(3) 6"x 6" vacuum pods, (12) total, moveable pop up stops, (8) 36"L part lifters, (5) position well tool changer, (2) 9HP router heads 12,000-24,000 rpm, (1) 5HP scoring saw, 12,000-16,000 rpm, (8) vert. boring spindles in X, (5) vert. in Y, (2) horiz. Boring spindles in X-axis, (2) horiz. boring spindles in X+axis, (1) horiz. boring spindle in Y-axis, (1) horiz. boring spindle in Y+axis, Becker vacuum pump KVT-2.100, 3kw, safety enclosure, s/n 63768



Installed 1996!

2 Avail!

(2) Weeke BP-15/W/Optimat w/ATC CNC Point to Point Machining Center

Biesse Rover 346 Point to Point Machining Center w/(2) JATC (1996) installed 1997, Price New Approx. \$177,100.00, 14kw total, @ 440v, 17 amp, Biesse CNI XNC Controller, approx. 126"x 48" work zone, (4) zones w/programming to 8, (8) 6"x 55" moveable part resets w/6"x 6" moveable vacuum pods each, (8) 43" part lifters, (24) pop up stops, down pressure clamping capable, (10) position tool changer, (3) position aggregate heads, gantry style, head mounted on precision ways, (2) vert. routers, 9HP, 12,000-24,000 rpm, (1) scoring saw, 5HP, 12,000-16,000 rpm, (19) vert. boring spindles Y axis, (12) vert. boring spindles, X axis, (3) horiz. boring spindles X-axis, (3) horiz. boring spindles X+axis, (2) horiz. boring spindles Y-axis, (2) horiz. boring spindles Y+axis, (1) Becker vacuum pump, 1998, KVT 3.100, 3.6kw, s/n 62688

(2) Weeke BP-15/W/Optimat w/ATC CNC Point to Point Machining Center (1995) installed 1996, price new 173,377 each, 460v, 23 amps, BPXX Homatic NC81, 2000 Weeke Controller w/Woodwop version, 2.5, (6) position tool changer, approx 40" x 128" work area, (4) zones, (8) moveable 6" x 43" part rest w/ (3) 5 3/4"x53/4" moveable vacuum pods, (12) pop up stops total, (8) 40" part lifters, (1) 7.5kw router head 24,000 max rpm, (1) score saw 1.5kw, (8) vert. boring spindles in X axis, (14) vert. boring spindles in Y axis, (1) horiz. boring spindle in X-axis, (1) horiz. boring spindle in X+axis, (1) horiz. boring spindle in Y-axis, (1) horiz. boring spindle in Y+axis, head mounted on precision ways, Becker vacuum pump kvt 2.100, 3kw, 9,920 Lbs., (#1) s/n 0-250-04-1349, (#2) s/n 0-250-05-1679



Installed 1997!

Biesse Rover 346 Point to Point Machining Center w/(2) JATC,

CNC ROUTERS - 4 AXIS

(2) Heian (#2) NG-251MC, 4 Axis CNC Routers w/ATC (1990) installed 1991, Price New Approx. \$485,000.00 each, (2) 4x8 vacuum tables w/pop up vacuum pods, (1) vertical router w/12 tool changer turret style, (1) horiz. router w/12 tool changer turret style w/c axis, Fanuc server 15-M, (2) Siemens vacuum pumps model# ELMO-L, 7.5 kw, oilmatic oil cooler, ktv-7.5 C-HLA 4, hydraulic pack 1.5kw, 4 Fanuc servo drives, (2) Pinnacle stts zones safety mat system, transformer (#2) s/n 8901041H26556 (#4) s/n 8901040H26150

(2) Heian (#3) NC-231MC, 4 Axis CNC Router w/ATC (1) (1990) installed 1991, (1) (1987) installed 1988, Price New Approx. \$485,000.00 each, (2) 4x8 vacuum tables w/pop up vacuum pods, (1) vertical router w/12 tool changer turret style, (1) horiz. router w/12 tool changer turret style w/c axis, Fanuc 11-M controller, (2) Heian vacuum pumps 7.5 kw, oilmatic oil cooler, ktv-7.5 C-HLA 4 hydraulic pack 1.5kw, 4 Fanuc servo drives, (2) Pinnacle STTS zones safety mat system, transformer (#3) s/n 2764N6046-2 (1987) installed 1988, (#6) 8901042H26636 (1990) installed 1991



4 Avail!

(4) Heian NC-251MC, 4 Axis CNC Routers w/ATC,



4 Avail!

(4) Heian NC-251MC, 4 Axis CNC Routers w/ATC,



Wemhoner KT V 1E 810/2 Press Line (Front View)

Updated 2003!



Wemhoner KT V 1E 810/2 Press Line (Rear View)

Updated 2003!



Black Bros. T & B Glue Spreader

Late!



Black Bros. T & B Panel Cleaner

2003!



1997!

Timesaver 237-21C Wide Belt Sander



Installed 2003!

Heatec gas fired boiler



Installed 1999!

Heesemann LSM-8 6 Head Wide Belt Sander

SANDERS - WIDE BELT

Heesemann LSM-8, 6 Head Wide Belt Sander (1998) Price New Approx. \$400,000 installed 1999, 480v, 122kw total 208 amps, 12,500 kilograms, Lauer VPC Digital Controller w/Torch Screen, 55" cap. w/(5) 10 3/4" segmented vacuum feed belts, 12" load, 1st head platen, 2620 x 1350mm sanding belt, sensing 13/17 kw, 2nd head, cross belt, 5400 x 150mm, 13/17kw, 3rd head, cross belt, 5400 x 150mm, 13/17kw, 4th head platen, 2620 x 1350mm, sanding belt, 13/17kw, 5th head, platen, 2620 x 1350mm, 13/17kw, 6th head, panel cleaning brush, approx, 2kw, vari speed drive 7.5kw, Hytrol TL belt conveyor outfeed, 4 x 10', 2hp, 230/460v, audio master 2-way communication system, s/n 9809212
Timesaver 237-21C Wide Belt Sander 2 head 37" wide x 27" long, 1st contact drum 30HP, 230/460V, platen 20HP 230/460V platen 20HP electric eye track, motorized up & down digital proscale readout on bed height, vam feed 2 hp, safety bar s/n 25646

LAMINATING PRESS LINES

Wemhoner KT V 1E 810/2 Press Line (1993, updated 2003) Line, Price New Approx. \$1,000,000.00, 2' Meter x 4 meters platen, 60-90 seconds cycle time. 1st station: Bargstedt TFR-20/50/13/20 Powered roller infeed conveyor, 1994, 480v, 80"W x 4'L, 3 1/2 dia. rolls x adjustable centers. 2nd station: 32,017.00 New Black Bros. 470 Top & Bottom Panel Cleaner, S# 320098, 2003, 460v, 3 phase, 3kw, 4 amp, 7" wide, motorized top adjusting, vari speed Dayton DC drive., 3rd station: Black Bros. Top & Bottom Glue Spreader, S# 188871, 74"W cap., jump sizing w/pneumatic cyl., neoprene doctor rolls 7" dia., rubber applications rolls 9" dia., automatic roll cleaner, Reeves vari speed drive, 1 1/2hp, top adjust picotall counter. 4th station: Wemhoner Glue Drip Knife Table, 67"W x 151"L, (21) rollers w (7) 6" dia. knives each, approx. 1hp drive, electric eye senses panel w/overhead lay up stock rack sides & top. 5th station: Wemhoner Lay Up Table w/Belt Conveyor, 64"W x 14'L, (2) .75kw drives, electric eyes. 6th station: Wemhoner Press Infeed Conveyor, split belt (2) 39 1/2"x 14'L belt, independently driven, 79 1/2" x 14'L total area 1.1kw, motorized auto, side to side movement w/(7) limit switch, roller stops 1.1kw, electric eyes. 7th station: Wemhoner Press KT V 1E 810/2 Machine, boiler updated 2003, tank cap. 270 liters, working pressure 320 bar, pump type R250, specification pressure 120 N/CM2, required power 15kw @480v, max. pressure 810 ton, platen size 2 x 4 meter (gas/oil heated), air blow off & electric eyes for panel sensing, mounted on overhead bridge, mylar belt feed/mylar top & bottom 4kw, pneumatic pressure on mylar belt (top), 10 total (5) rows of (2) down pressure cyl, approx.7" dia. each, hydraulic pressure by 15kw hydraulic pump, free standing control console w/Allen Bradley pataliner, cpu active, (2) precision digital readouts, 60 90 second cycle time, air conditioned electrical cabinet, Heatec gas fired boiler, S# 00 229, 2000 installed 2003, M.A.W.P. 150 psig @ 650 degrees F, heatingsurface 182 s.f., M.D.M.T. 20 degrees F @ 150 psig, 1hp, 230/460v. blower, oil circulation pumps (1)20hp, 230/460v., (1) 10hp, 230/460v., boiler controls, (4) honeywell digital temp, controls, fireeye flame monitor. 8th station: Wemhoner Outfeed Roller Conveyor, 79"W x 16'L, 3 1/2"dia. roller, 6" on center, approx. 1.1kw, panel lifter w/side to side movement .75kw., Wemhoner s/n 17051193

Absentee Bidding Available!
Call 717-854-0316



Wemhoner VOF 3-600/2 Type R25 Line

Late!

Wemhoner VOF 3-600/2 Type R25 Line (1985) 1st Station: Wemhoner Hydraulic Panel Feeding Scissor Lift w/ Infeed Case Rolls. (1) 36" x 102" rotating case roll; (3) 32" x 96" case roll w/ alignment on 90° feeds to scissor lift; (1) 500KG Scissor lift with case rolls, 80" x 150"; (1) panel feeder/hydraulic chain drive w/ pneumatic movement. Electric eyes mounted on feeder sense boards. 2nd Station: Walter Tilleke RM2000 Top & Bottom Panel Cleaner (1985); 79" wide, (2) approx. 1HP on cleaners, (1) variable speed feed approx. 1HP, s/n 991. 3rd Station: Hymmen KLM 102074 Top & Bottom Glue Spreader; (1985) 79" wide, (2) neoprene doctor rolls, approx. 10½" dia., (2) rubber rolls applications, approx. 10½" dia., (2) Wilden double diaphragm glue pump, motorized top adjusting, 3kw variable drive, auto cleaning system. s/n 38022 4th Station: Knife Glue Drip Conveyor Table: 80" W x 180" L, stock rack mounted above (2) approx. ½HP drive. 5th Station: Press Infeed Layup Belt Conveyor Section; 79"W x 162"L, 1HP, 230/460v, roller conveyor mounted above. 6th Station: Wemhoner VOF 3-600/2 Type R25, s/n 1299 09 85, Pumpen #601, Betriebsdruck 265 gtu, 600 ton, Behälter 180 ltr, Antriebsleistg 18.5kw Fullung 140 ltr, 78¼" W x 151½" L platen oil heated mylar belt feed/mylar top & bottom, (12) total (6) rows of (2) down pressure cylinders approx. 6" dia. each, hydraulic pressure by 18.5kw hydraulic pump, free standing control console, CPU controls, electrical cabinets/Servo drive panel, HTT Boiler Type WTO-2 (1985); s/n .1.1009 Leistung 250kw, 10 bar, max. temperature 300°C, 135 liters capacity , 9.15 m3/H, gas fired Honeywell fluid power gas valves, (3) 3.4kw circulation pumps for oil, boiler controls for Honeywell digital temperature controller. 7th Station: Wemhoner Outfeed Section: 92" W x 16'L segmented conveyor belts, (14) 2"W belts, (2) 2.2kw mounted on large scissor lift, electric eye.



Wemhoner Infeed



Wemhoner Rear View

Wemhoner Line (1985) 1st Station: Walter Tilleke RM1300 Top & Bottom Panel Cleaner, s/n 993, 51" wide capacity, (2) approx. 1½HP top adjusting (asset # 423434) 2nd Station: Fritz LWE2-14 Top & Bottom Glue Spreader (1999) 56" wide capacity, (2) 6" dia. chrome doctor rolls, (2) 8" rubber application rolls, pneumatic pressure on rolls, top adjustable manual digital Homag Group DLC Controls, digital readout on opening, 3" max. height adjustment, (2) .55kw roll drives, 480v, 16 amp 3rd Station: Knife/Drip Table w/ Infeed Belt Conveyor; 36" x 76" knife table, .12kw drive motor. Infeed Belt Conveyor: 40 x 92, approx. ½HP. 4th Station: Wemhoner Hot Press (1985), Pump# 503, Betriebsdruck 275 ATV, Max. PSI 210 Ton, Antriebsleistg 60kw, 460v, platen size 39½" w x 78¼", (3) down pressure cylinder - 7" dia., oil heated platens, approx. 10HP circulating pump motor, Mylar belt feed (top & bottom), 2.2kw varidrive feed motor, Omega temperature digital readouts, free-standing control counsel, short stop brake, HTT Electric Boiler (1985) Type: WTE) 08-5-60-1, FAB# 8.2806, Leistung 60kw , Betriebsunderdruck 10 Bar, Betriebstemp 300°C, Inhalt 15 liter, Mind. Vol-STR 10 m3/H, Vaumuster 64kw, 3PH, Honeywell Temperature controller, m/n UDC3000 5th Station: Outfeed skate wheel conveyor 38½" x 82", Wemhoner s/n 1301-0785



Wemhoner Press Line Overview

Late!

Walco Film Applicator 82-C-1M-52, S/N 93-6769-769, 120 v, 1 phase, 5 amps, 52" cap.

PRESS

Newman Hydraulic Cold Press 99" W x 48" D x 42" H opening, (4) platens 24" W each, spring rollers, 10HP, 230/460v, hydraulic pump motor

INSIDE DUST COLLECTION

(2) Nordfab NFP1MO 16 Bag Dust Collector (1997) (16) 54" x 7" dia. bags, (2) dust outlet drops, fan m/n 056224CCW (s/n 4532), 5HP, 230/460v motor, approx. 16" blade, 44½ x 44½ x 115" H footprint & blower, s/n 4531, 408514

(2) Chicago Cyclone w/After Filter (1) 8 Bags & (1) 4 Bag; 8' x 11' dia., Chicago blower size 15, 10HP, 230/460v, mounted on steel stand, drops to 55 gal. drum, s/n 245160



Wemhoner Press



Wemhoner Press Rear View



2 Avail!

(2) Nordfab Dust Collectors



2 Avail!

(2) Chicago Cyclones

**Absentee Bidding Available!
Call 717-854-0316**

On The Premises Auction With Simultaneous Webcast!

GLUING MACHINES - HIGH FREQUENCY



1995!

Updated 1998!

Rosenquist SH12050H, Hi Freq. Dbl. End Shuttle Press

Rosenquist SH12050H, Hi Freq. Dbl. End Shuttle Press (1995), 480v, 10kw, free standing control console, Allen Bradley panel view 550 plc controller, (2) 120" x 50" shuttle tables (1) per side, (20) 3" x 2 1/2" hyd. side pressure shoes, (8) end pressure shoes, (2) 1 per side sick safety devices, thermal transfer products, hyd.unit 15hp, 230/460v. w/.25hp cooling fan, extra hyd. pump motor & 10kw generator. s/n 895 1044 4

L & L Hi Freq. Gluer Machine (1999) installed in 2000, Price New Approx. \$47,655.00 , 54 x 84" x 4" platen, (14) vert. 4 x 6" pressure shoes 2"dia. hyd. cyl., (9) horiz. 4 x 6" pressure shoes 2" dia. hyd. Cyl., 5hp, 230/460v, hyd. pump, (2) 3"dia. hyd. cyl. on platen, open & close, Allen Bradley microview plc controller, s/n 99 1159.

L & L Hi Freq. Gluer (1998) installed 1999, 54x84"x 4" platen, (14)vert. 4x6" pressure shoes, 2"dia. hyd. cyl. (9) horiz. 4x6", Duall 100H, 20kw, 5hp, 230/460 v, hyd. pump, (2) 3"dia. hyd. cyl. on platen, open & close Allen Bradley micro view plc controller s/n 98-1122.



Installed 1999!

L & L Hi Freq. Gluer Machine



Installed 2000!

L & L Hi Freq. Gluer Machine

TENONERS - DOUBLE END



Installed 1996!

Wisconsin Auotmated Machinery (Challoner) Vector 4 Double End Tenoner



1995!

Wisconsin Auotmated Machinery (Challoner Vector 4) Double End Tenoner (1995) Price New \$303,860, max. opening 10' plus, load space 6', track - rubber padded 1 3/4" wide vee-track, pop- up dogs 16" on center, overhead caterpillar style holddowns, Electro-Craft Control Box, 1Q Series PLC Controller for Auto Transverse, (2) digital readouts, feed rate/data, (5) settings for stack tooling, free-standing electrical control cabinet, transformer 9kva, 480HV/280LV, all heads w/ Wisconsin Automated digital readouts, precision ways, complete sound enclosure, 1st Post Front : Jump Scoring Saw and tilting cut off & hog, approx. 10HP (left & right side) 1st Post Backside: tilting top & bottom tenon - top head jump 3HP each, left & right side Second Post Front Side: hi-speed tilting jump cope, 10HP, left & right side 2nd Post Back Side: hi-speed stackable cope, spindle w/ (5) preset Servo positioning, 10HP, 10" under nut, left & right side, 3HP vari-drive motor, 230/460v, s/n vector-4-6813-95

Torwegge H634 Double End Tenoner w/ Sanding (1986) approx. 12' opening, 72" loadspace, 80kw, 200 amp, 480v, rubber padded 3" wide track (Euro style), pop-style dogs 36" on center, flat overhead holddown belt w/ pneumatic pole, digital readout power traverse control, 1st Post: bottom score/top jump score, 3/3.8HP left & right side (left missing motor). 2nd Post Front Side: tilting cut off/hog, 6kw, left & right side. 2nd Post Back Side: tilting jump universal 4 1/2kw, left & right sides. 3rd Post Front: tilting jump universal, 4 1/2kw left & right sides Third Post Backside: tilting, jump universal, 4 1/2kw left & right sides. Belt Sanding Station/Form; 3-point/triangular, 49" between rollers, pneumatic sanding pad, 2.2/3HP, left & right sides. 7.5kw vari-drive feed motor, motorized bride raise/lower, full sound enclosures, free-standing electrical cabinet, frequency converter 20kw, 480v, s/n 272

FEED THROUGH BORER - 32MM



Torwegge H634 Double End Tenoner



1995!

Morbidelli FM400 DA

Morbidelli FM400 DA Feed Through Borer (1995), Price New 169,000,36kw total @ 5800 kg machine weight, 68 amp, 50kva transformer, 208-230-380/460v, Morbidelli controller/digital, approx. 10'w cap. x 36" load w/pneumatic clamping, (4).37kw vari speed feed, 3/4"W vee belt, (10) vert. bottom drill banks w/11 spindles each, rotatable w/digital readouts, 1.1kw, each bank, (6) vert. top drill banks w/11 spindles each, rotatable w/digital readouts, 1.1kw each bank, (4) vert. top each bank, (2) horiz. side drill banks 18 spindles, left & right, (4) 1.47kw, each bank, (8) pneumatic hold downs on (4) overhead bars, motorized traverse on head, extra drill heads & pneumatic clamps. s/n AL-2532

BORER - 32MM



Late!

Torit Downflo Fine Dust Collector



2002!

SCMI Top 35

SCMI Top 35 32mm Construction Bore (2002); ref# 07/17/09, 35 spindles on 32mm centers, horizontal and vertical positioning, (2) 2.64 KW 460V, (6) turret stop pneu. feed, (4) pneu. hold downs on overhead bridge, s/n 16121

Morbidelli, 32mm Construction Borer, 1986, 35 spindle, s/n # 6T70.

Late!



View of Pneumafil (4) 13.5 & (1) 11.5 Dust Collectors

DUST COLLECTION

Pneumafil Dust Collector (Filter Unit AA) 13.5-448-10 Reverse Air, Media Area 5767 Sq. Ft., 56,565 CFM, air to cloth ratio 9.80:1, 448 bags, 10'L, Burning & Federal 16" dia. air lock, M/N RV 16 1730, date 1 29 98, 2hp, 208 230/460v, Chicago blower, size 44 1/2, S/N 253366 3, 250hp, 460v, Air boomers, Chicago fan 18 1/4"D, 20hp, 230/460v., order# 163953, SN 942

Pneumafil Dust Collector (Filter Unit BB), 13.5 460 12 Reverse Air, Media Area 6900 Sq. Ft., 68,200 CFM, air to cloth ratio 9.88:1, 460 12'L bags, Air boomers, Chicago fan, 18 1/4"D fan, 20hp, 230/460v, rotary air lock 16" dia., 2hp, 208 230/460v, Fan Chicago blower, size 49, s/n 253366 1, 300hp, 460v., order# 18798, s/n 1470

Pneumafil Dust Collector (Filter Unit CC) 13.5-448-10. Reverse Air, Media Area 5767 Sq. Ft., 57,700 CFM, air to cloth ration 10:1, 10'L bags, Air boomers, Chicago fan, 18 1/4"D, 20hp, 230/460v, Air lock 16" dia., 2hp, 280 230/460v, Fan, Chicago blower, size 44 1/2, s/n 2533066 2, 250hp, 460v, order# 16102, s/n 805.

Pneumafil Dust Collector (Filter Unit DD) 13.5-448-10, Reverse Air, Media Area 5767 Sq. Ft., 57,700 CFM, air to cloth ratio 10:1, 448-10' bags, , Air boomers, Chicago fan, 18 1/4"D, 25hp, 230/460v, Air lock no tag, 2hp, 208 230/460v, Fan Chicago blower, size 44 1/2, s/n 253366 4, 250hp, 460v, order# 15582, s/n 751

Pneumafil Dust Collector (Filter Unit EE) 11.5 316 12, Reverse Air, Media Area 4882 Sq. Ft., 47,000 CFM, air to cloth ratio 9.62:1, 316 12'L bags, 16" dia. rotary air lock, 2hp, 230/460v, Air boomers, 16 1/2" fan, 1/4hp, Fan Chicago blower, size 40 1/4, s/n 253366 5, 200hp, 460v, order# 17261, s/n 1000.

Koger Size 19 Auxiliary Blower; 75hp, 11026 CFM.

Support for Dust Collector Systems

Flamex FMZ4100 Gab36S Spark Detection/Fire Suppression System, Set up with 32 cones, FM# 30105

All Pneumafil Dust Collectors Controlled by (3) Freedom Series 2100 motor control center All motors listed above are controlled by Allen-Bradley Panelview 550 Program Logic Controller (12) Damper Control Panel.

Cyclone / Dust Trailer Loading System Cyclone w/transfer fan & auger discharge, Bruning & Federal air lock, m/n RV 20, yr. 2002, s/n RV 20 2259, 3HP, 230/460v. 1st auger transfer, 1/3HP, 208 230/460v, iron man speed reducer. 2nd auger transfer, 13'L, Thomas conveyor, 5hp, 230/460v, transfer fan, Koger standard, m/n CN B HOR, s/n KAF 5240, 75hp, 230/460v, 3 dia.

(3) Great Dane 7750 Saw Dust Storage Trailers 45'L, 65,000 # GVWR, m/n 610 TL 45, with full length equalizing auger, 12" dia. screw, 5hp, 40 RPM, s/n 97750, 97753, 97751

Farr 1HC TENKAY Industrial Air Products ID# B0898, 75HP, 460 volt, blower size 36" dia, dumps into 55 gallon, foot print 15'4" x 8'4", air pulse bag cleaning, order # 29706, s/n 85DC1303

Griffin/Lamson Model# HVLV High Velocity/Low Volume Fine Dust Collector; (1985), Price New Approx. \$130,000.00, approx. 6.5 dia., air pulse bag cleaning, 1HP, 208 230/460v, rotary air lock, dump to self dumping hopper, (2) blowers, Lamson Mfg. (Syracuse) Griffin Low Volume/High Velocity, 9" of mercury. SP.GR 8.0703, 100HP, 460v. s/n 1266 0 6 AD. Lamson Multistage Centrifugal Fine Dust Blower, TSX-615, , 15HP, 230/460v, low volume/high velocity unit, s/n S94302, (This unit was used to take the fine dust off of the finishing lines)

Mac 96AVS49 Dust Collector (1992); 42 bags 8' long x 6" diameter, air pulse bag cleaning with mechanical controls, (access door to hand bags), 5' x 5' wide x approx. 8' tall, approx. 22" dia. s/n 92 AVSI-12-006, Phelps Fan CRN200; 20 HP 230/460 V, s/n 116401, Mac FS10X8 Rotary Air Lock; 1HP 230/460V, dumps to hopper, s/n 92-ALSD-05-008

Torit Checker Board Downflo Fine Dust Collector 5 HP 460V s/n 1G639670-001

Hammond Dust Collector DK-4, 115v, 1PH, 1HP, s/n 17635

Koger Air Blower size 11, 1988, 15HP, 230/460v, s/n KAF-607



Late!

View of Pneumafil (4) 13.5 & (1) 11.5 Dust Collectors



Trailer Loading Cyclone



Sample Photo of Pneumafil Blowers

5 Avail!



Farr 1HC TENKAY Industrial Air Prod.



Great Dane Dust Equalization Trailers

3 Avail!



1992!

Mac 96AVS49 Dust Collector



Griffin/Lamson High Velocity, Low Volume Dust Collector



Homag Profiline VFL 78 Linear Post Former

LINEAR POST FORMER

Homag Profiline, VFL 78 Linear Post Former (1999) installed 2000, Price New \$254,515, 480v, 80/100 amp, Homatic NC 21 Controller w/keypad 12" color monitor, 170 MB memory processor, 32 bit 16 MB Ram. OS9 operating system ethernet connections, vari speed from 8 to 30 m/min, work piece over hang 70mm, work piece w/150mm, work piece length 700mm, laminate over hang 50/150mm, profile depth top 40mm, profile depth bottom 40 mm, door length up height 40mm, door length up width 40mm, laminate thickness .09mm. Stations: (1) tilting milling head 30 degrees 0 degrees 90 degrees. (2) tilting milling head 30 degrees 0 degrees 90 degrees, manual digital adj. thru machining. (3) glue injection (4) water applications (5) laminate trim (6) 5 pva nozzle application (7) heating & ventilation station. (8) top & bottom post formate pressure application (9) tilting 0 degrees to 50 degrees trim station 1.4kw, short stock feeding station attachment, 5.5kw vari drive track motor, 3"W rubber patted feed chain, 5' out rigger double row, 1.8kw raise & lower, double vee belt, hold down w/pneumatic over head, application cyl., s/n 0 206 08 375



Homag Profiline VFL 78 Linear Post Former

DOUBLE END TENONER / EDGE BANDER / SOFTFORMER

Torwegge Double End Tenoner/Softformer Price New \$1,208,170 (1989-Updated 2001); 10' plus width capacity, 6' load space, 2 3/4" wide rubberized belt, pop up dogs 12" on center, Euro style overhead belt, late model controls installed (2001), all tenon heads CNC positioning. First Post Front: top & bottom score approx. 2HP, CNC positioning, left & right side. First Post Back: tilting cope/mill head approx. .5kw, CNC positioning left & right side. Second Post Front: jump score, 2HP mounted on hog & cut off saws, 5kw, tilting, CNC positioning, left & right. Second Post Back: tilting milling head 4.5kw, CNC positioning, left & right. Third Post Front: tilting milling head 4.5kw, CNC positioning, left & right Third Post Back: milling head 4.5kw, CNC milling head, left & right. Brush head/ cleaning station left & right, PVA glue application station left & right, heating station w/ radiant & blower heat left & right, gang strip feed & coil station left & right, second heating station - hot air blower left & right, 5-position turret style soft form/ edge band pressure application shoes, CNC positioning left & right, end trim/cut off station 1kw, tilting top & bottom trim station 1kw left & right, tilting top & bottom fine trim station 1kw left & right, (2) milling head stations 5.5kw CNC positioning left & right, form block sanding station, 3-point design w/31" between rollers, 1.2kw motors, CNC positioning left & right, (2) jump turbo -sand heads, .22kw each left & right, (2) .75HP bridge, raise & lower, (2) 5kw vari-drive track feed motors, motorized traverse

Torwegge H732G26 Combination Machine/Double End Tenoner/ Edgebander (1986); total power 180kw, 300 amps, 10' width capacity, 6' load space, Euro-Style overhead belt holddown w/ pneumatic. 1st Post: jump score bottom, 3HP mounted on tilting cut off saws, 6kw, left & right side. 2nd Post Back: tilting jump cope, 2-speed, 6.1/8.6HP. PVA glue pot pumping station, left & right, heating zone - infrared lights station left & right, coil & strip feed station left & right, pneumatic pressure roll station left & right, blower & heated air station left & right, end trim station, 1HP left & right, top & bottom trim 2HP, 3kw left & right, top & bottom fine trim tilting 2HP left & right, jump milling head 5HP station left & right, jump milling head 5HP station left & right, jump milling head 5HP station left & right, (2) 3-point belt sanding station 36" between rollers - form block 1.2kw left & right, (2) 2.5kw powered bridge raise & lower, (2) 11kw vari-drive feed motors, (2) frequency converters, free standing electrical panel, s/n 070



Torwegge Double End Tenoner/Softformer

EDGE BANDING SUPPORT EQUIPMENT

Homag LA-10 Banding Primer 1981, 480v, 17 amps, applies glue to coil or strip, stock for edgebanding, s/n 0-D10-07-0027

Torwegge Edge Banding, primer, application & heat tunnel LA10, S/N 1-207-01-016, 1988, 460v., 12kw.

Marbel Laminate (5) Gang Slitter MLS-12, S# 50026, 1997, 12" cap., 1/2hp, 1 phase, 110v.



Torwegge H732G26 Combination Machine/Double End Tenoner/ Edgebander

On The Premises Auction with Simultaneous Webcast!

Auctioneer's Note: The machinery in this 1,000,000 sq. ft. has been very well maintained. This 3 day auction sale is a must attend event!

LATE MODEL FINISHING LINES

FINISHING LINES



Installed 2000!

Giardina Flat Line / Robotic Spray / Drying Vert. Stack Oven



Giardina Robotic Spray Booth



Installed 2000!

Giardina Drying Vert. Stack Oven



1997/ 1998!

Garmat USA Automotive Style Spray Shuttle Finish Line



Garmat Spray Booth/ Flash Off Tunnel



Garmat Sanding/Spray Booth



Garmat Bake Oven



View Of Inside Garmat Line

Giardina Flat Line / Robotic Spray / Drying Vert. Stack Oven (1999, installed 2000) New Price: \$1,200,000, 52" line flat 48" profile. **1st station:** Slat bed motorized conveyerized down draft area for touch up & edge preparation, 56"W x 174"L, .75kw, Giardina 30" blower, MR 56E4, S/N 0567212991, 4kw, 280/480v. drive, 230/460v. **2nd station:** Infeed motorized belt conveyor w/magelis plc controls, 52"W x 16"L, .75kw, 230/460v. **3rd station:** 3 head panel cleaner, G.84/26, S/N 90150, total 4.11kw, 480v, (3) .75kw brush heads 52"wide, (2) .37kw, drives vari speed magelis plc controls stations 3&4 for auto feed or manual feed. **4th station:** Clean room w/heap filtration, 58"W x 20"L, motorized roller conveyor w/side alignment fence, overhead deionizer head, pneumatic oscillation, overhead light for sensing part shape & size, .75kw drive. **5th station:** Large clean room w/2 head robotic spray units, mounted on top is a clean room w/overhead air supply which is hepa filtered & temperature controlled, air diverter for inside or outside, air/steam heat, (2) spray sarco steam powered condensate return pumps, 24'L x 52"W steel belt conveyerized spray table w/ (2) robotic overhead spray heads, 1st head reciprocating, (2) axis servo controlled w/ 8 spray guns, 2nd head articulating (3) axis servo controlled head w/ 3 spray guns & automatic contour & part sensing. Both spray heads mounted on overhead gantry & precision ways w/servo motor drives, downdraft water wash over (exhaust fan mounted above) spray collection, 20hp, 230/460v, (2) programmable brush/air cleaning heads for cleaning spray heads, pc controls & software + control console for spray room, GS/25-2T, S/N 90150, Kremlin paint pump PU2500, variable mix, Acme drive isolation transformer. **6th station:** Inspection conveyor, accessible glass cover over conveyor, 52"W x 210"L, approx. .75kw drive, mounted aside conveyor is g-force LD70 centrifuge for waste removal, dumps to 55 gal. drum, S/N GFLD7Q-1027, 5hp, 230/460v, Allen Bradley DTAM micro plc controller. **7th station:** 4 chamber vert. stack oven, 80 trays/20 trays per chamber, 1st chamber flash off w/humidity control/temp. controls, 2nd chamber steam heat, 3rd chamber steam heat, 4th chamber cool down, station 7 controls nightly fans, S/N 90150, 480v, 3.1kw, 5.4 amp, Fans only, Magelis plc controller, Square D, telemecanique, (5) west 8170 temp. controls, model vertical, S/N 90150, 480v, 27.9kw, 64.5 amp. **8th station:** Outfeed motorized belt conveyor, 197"L x 57"W.

Garmat USA Automotive Style Spray Shuttle Finish Line Approx. New Replacement: \$1,000,000 (1997-98) Currently set up to handle 42" w x 120" L pallets which ride on Hytrol 8020 drag chain on 36" centers, AC inverter controls, variable speed feed, **1st Station:** Garmat #8 Feed Through Sanding / Spray Booth 13'W x 24' L, End Feed 6' W x 102"H opening, (2) independent work stations, (2) Albany 670 rapid roll high speed door, (2) 36"Hytrol chain on router, flat top chain conveyor, (2) .75 HP, 230/460V, (18) explosion proof lights, down draft configuration, (1) access door, (6) sprinkler heads, (2) 10 HP, 230/460V, (1) exhaust and (1) intake fan. Hytrol (2) chain, 36" center flat top chain conveyor, .75 HP, 230/460V, (5) Micron filtration downdraft booth, **2nd Station:** Garmat 99770 # 40 Feed Through Spray Booth 13'W x 24'L, Booth has (1) spray zone with turnable mounted on scissor lift, (1) Albany 670 rapid roll high speed door, End Feed 6'W x 102"H opening, (2) 36"Hytrol chain on router, flat top chain conveyor, (2) .75 HP, 230/460V, (18) explosion proof lights, down draft configuration, (1) access door, (6) sprinkler heads, gas fired heat humidity system, (2) 10 HP, 230/460V, (1) exhaust and (1) intake fan. s/n 003372, Hytrol (2) chain, 36" center flat top chain, (5) Micron filtration downdraft booth, Fan can be controlled for air changes and velocity via louvers. Incoming air can be heated for climate control, **3rd Station:** 99770 Flash Tunnel, 13'W x 41'L, gas fired, Automated turner on infeed of flash tunnel rotates pallet 90° into close pack position, (2) Hytrol, (2)strand flat top chain conveyors, 18" centers, (6) .75 HP drives, 230/460V w/ pop up transfer station, (1) 6'W x 102" opening / infeed, (1)11'W x 102"H / outfeed, (1) Albany 670 rapid roll door type, (2) 10 HP, 230/460V intake fans, (2) 10 HP, 230/460V exhaust fans. Hytrol Case Roll Conveyor, 11'W x 3'L, .75 HP, 230/460V, (5) Micron clean room downdraft filtration, (2) air handling fans on flash tunnel that have same capabilities as the spray booth, Flash time 15-20 min., **4th Station:** Garmat 99500 #42 Bake Oven, gas fired, 13'W x 48'L x 10'H overall, 11'W x 8 ½' tall end feed opening, Downdraft, re-circulating unit with (2) burners / air handling stations,, High temperature cap. 200°F, approx. 25 min. dwell time, (2) Albany rapid roll type doors, (2) Hytrol, (2) strand flat top chain deck conveyor, (5) .75 HP, 230/460V. Prime Heat Halogen Lamp Heaters, (5) zones sections, 36"W x 8'4" tall, (10) Raytek Thermometer, GP Led readouts, (12) lamps per section, (2) 10 HP, 230/460V intake fans, (8) ¾ HP, 230/460V exhaust fans, (4) explosion proof lights, s/n F0696E001183 & 82. Garmat line controlled by Allen-Bradley Panelview 900 Program Logic Controller.



Flat Palletized Finishing Line



Updated 1999!



Flat Palletized Finishing Line



Updated 1999!



SI Case Good Finishing Tow Line



SI Case Good Finishing Tow Line



Updated 2000!

Recent Addition to SI Case Good Finishing Tow Line



Updated 2000!

Flat Palletized Finishing Line. (1993), upgraded 1999, Approx. 640', Hytrol twin strand 80/20 drag chain of 30" centers, (4) 90° transfer section, (5) plc control different zones, (1) central plc links all together, (2) Rex Roth, 50hp, hyd. Pumps, misc. 20 overhead cooling fans 480v, (2) set yellow overline steps, (3) access gates, 40/50 qty, 42" x 120", pallets used to move product., **1st station:** Rhodes sanding booth feed through/end feed, 86" deep x 23' wide x 8'tall, (5) explosion proof lights, (2) cartridge type filter area, 44"W x 80"T w/approx. 10hp blower, approx. 32" fan. **2nd station:** Sap stain spray booth #51, 12'L x 12'4"D x 30" plenum x 11'W tale opening, 34" dia, exhaust fan, end feed w/5' x 12" opening, (4) explosion proof lights. **3rd station:** Spray booth #33, 1st stain 12'L x 12'10"D x 34" plenum x 11'W face opening, 34" dia, exhaust fan, end feed w/5' x 1' opening, (4) explosion proof lights. **4th station:** Spray Booth #55, wash coat, 1st stain 12'L x 12'10"D x 34" plenum x 11'W face opening, 34" dia, exhaust fan, end feed w/5' x 1' opening, (4) explosion proof lights, (4) explosion proof lights, JBI Dry booth CIDB-1285, 1999, S/N 28505. **5th station:** Infra red oven #35, gas fire catalytic, 7'5"W x 23'4"L, end feed, 5' opening x 8" height, 12" exhaust fan. **6th station:** Spray booth #36, oil stain booth, 1st stain 12' L x 12'10"D x 34" plenum x 11'W face opening, 34" dia, exhaust fan, end feed w/5' x 1' opening, (4) explosion proof lights. **7th station:** #37-#41, Dubois machine co. (2) sections of preheat/flash off tunnel, S/N 2882, steam heat, 12'L x 7'W, end feed, 5'W x 1'H opening, 16" exhaust stack, 3hp, 208-230/460v. **8th station:** Spray booth #57, oil stain dry, 1st stain 12'L x 12'10"D x 34" plenum x 11'W face opening, 34" dia, exhaust fan, end feed w/5' x 1' opening, (4) explosion proof lights. **9th station:** Spray booth #43, 1st stain 12'L x 12'10"D x 34" plenum x 11'W face opening, 34" dia, exhaust fan, end feed w/5' x 1' opening, (4) explosion proof lights. **10th station:** #45 Sealer oven, gas fire catalytic, 7'5"W x 23'4"L, end feed, 5' opening x 8" height, 12" exhaust fan. **11th station:** #44, Dubois machine co. (2) sections of preheat/flash off tunnel, S/N 2882, steam heat, 12'L x 7'W, end feed, 5'W x 1'H opening, 16" exhaust stack, 3hp, 208-230/460v. **12th station:** #34, Dubois machine co. (2) sections of preheat/flash off tunnel, S/N 2882, steam heat, 12'L x 7'W, end feed, 5'W x 1'H opening, 16" exhaust stack, 3hp, 208-230/460v. **13th station:** #48, Dubois Machine Co. (2) sections of preheat/flash off tunnel, S/N 2882, steam heat, 12'L x 7'W, end feed, 5'W x 1'H opening, 16" exhaust stack, 3hp, 208-230/460v. **14th station:** #49, Infra red oven, gas fire catalytic, 7'5"W x 38'7"L, end feed, 5' opening x 8" height, 12" exhaust fan.

Case Good Finishing Tow Line, Mfg. By SI, Tow Line approx. 190 carts each 34"W x 105"L deck, 360 degree turn, 16" height from floor, approx. (750) 1" thick x 42"W x 104"L deck tops, Allen Bradley panel view 550 plc controller for tow line. **1st station:** #20, JBI Spray Booth, (1995), DB-3010-S, S# 16513, feed through, end feed, 10'T x 30'L x 15'4"D x 42" plenum, 42" exhaust stack, (12) explosion proof lights, air curtain w/blower. **2nd station:** Prime heat halogen, heat section 105"T x 90"W, (2) sections 36"L (24) 16" lamps. **3rd station:** #12, JBI Spray Booth, (1995), DB-3010-S, S# 16513, feed through, end feed, 10'T x 30'L x 15'4"D x 42" plenum, 42" exhaust stack, (8) explosion proof lights, air curtain w/blower. **4th station:** #13 Drying Oven, approx. 58'L x 8'W x 8'T, (4) turbulator gas fired fans, (2) turbulator no heat. **5th station:** #9 Spray Booth, 20'L x 12'D x 10'H, 20" plenum, 20'L x 8'H opening. **6th station:** #14, JBI Spray Booth, (1995), DB-3010-S, S# 16513, feed through, end feed, 10'T x 30'L x 15'4"D x 42" plenum, 42" exhaust stack, (12) explosion proof lights, air curtain w/blower. **7th station:** #15, JBI Spray Booth, (1995), DB-3010-S, S# 16513, feed through, end feed, 10'T x 30'L x 15'4"D x 42" plenum, 42" exhaust stack, (12) explosion proof lights, air curtain w/blower. **8th station:** Sealer Flash Tunnel, 56'L x 9'W, (2) burners, (2) intake fans. **9th station:** #16, Tec Sealer Oven, gas fired, (5) turbulators 64'L x 9'W w/prime heat halogen lights, heat section 105"T x 90"W, (2) sections 36"L, (24) 16" lamps. **10th station:** #17, JBI Spray Booth, (1995), DB-3010-S, S# 16513, feed through, end feed, 10'T x 30'L x 15'4"D x 42" plenum, 42" exhaust stack, (12) explosion proof lights, air curtain w/blower. **11th station:** Top Coat Flash Off Tunnel, 60'L x 9'W, (4) burners, (2) intake fans. **12th station:** #18, Top Coat Oven, gas fired, (4) burners, (8) turbulators 92'L x 9'W w/prime heat halogen lights, heat sections 105"T x 90"W, (2) sections 36"L, (24) 16" lamps.

Case Goods Line Addition upgraded 2000, 82' of Hytrol Drag Chain, 36" centers, 3/4hp, DV, (2) pop-up & turn units (pneumatic), (1) intermediate pop-up. (2) Hytrol 25-L RR Case Roller, 4' x 10', 6" on center, 2 1/2"D rolls, .75hp, 230/460 w/powered turning. (1) Hytrol Case Roller, 4' x 10', 6" on center, 2 1/2"D rolls, .75hp, 230/460, Station #1, Spray Booth, #11, 30'L x 12'D x 9'H, 42" plenum, (2)-10'W openings, 12 explosion proof lights. Station #2: (2) Spray Booths #19 & #23, 12'L x 12'D x 9'H, 20" plenum, (1)-10' opening, 3 lights. Station #3: Booth #10, 30'L x 12'D x 9'H, 42" plenum, (2)-10'W openings, 12 explosion proof lights. Station #4: Booth #10A, 30'L x 12'D x 9'H, 42" plenum, (2)-10'W openings, 12 explosion proof lights. Station #5 Oven #31, Pneu-Mech Systems Drying Oven, 12'W x 12'H x 30'L, gas fired, end feed, opening 59" x 9'4", Honeywell controller, 2 sections of powered case roll, 4'W x 30'L, fan motor approx. 20hp.



Spray Booth #2



Spray Booth Example



Batch oven #26



American Moistening/Humidification Sys.

Late!



Torit/Donaldson Sanding Booth

2000!



(2) Torit Feed Through Sanding Booths

2000!



Hytrol Material Handling Case Roll Conveyor System

Late!



Hytrol Material Handling Case Roll Conveyor System

Late!



Hytrol Material Handling Case Roll Conveyor System

Late!



Late!

FINISHING EQUIPMENT: SPRAY BOOTHS, DRYING OVENS & PAINT & SUPPORT EQUIPMENT

(8) Kremlin Paint Pumps type 08120, s/n 88270
 (18) Graco Paint Pumps 205-038, max air 100 psi (7 bar), ratio-3-s1
 (3) Graco Paint Pumps 208-470, ratio 5-1, max air 120 psi.
Extremely Large Quantity Of Paint Support Equipment: Huge Quantity Of Stainless Steel Pressure Pots Of All Sizes & Accessories Including Mixers, Pumps, Agitators, Paint Guns, Bulk Storage Tanks, Drying Racks, Red Devil Paint Shakers, Too Numerous To Mention.
#50 Prime Heat Batch Oven 8 1/2'W x 9'D x 7'9"tall, (2) 6'x 7' opening on ends, (4) West 6500 temp controls, (24) halogen lamps for heat, approx. 1HP exhaust fan.
#22 Hot Shot Industrial Heating & Finishing Drying Oven Jet Dry Hot Air/Gas Fired, 58 1/2'W x 86'T x 29'8"L, 9' vestibule, flat top chain conveyor, 50'L x 30" centers, 1/4hp, gear reduction drive, 230/460v.
Batch oven #26 gas fired oven, 24'8"W x 12'10"D x 9'T, (2)10'W x 8'T doors, **Devilbiss Spray Booth** 24'W x 8'D x 10'H, 3' plenum, 8'H x 24'L opening front, (2) 40" fans, approx.10hp.
Devilbiss Spray Booth 8'W x 6'D x 8'T, explosion proof light, approx. 3hp, 230/460v, blower.
Spray Booth #2, 20'W x 8'8"D x 10'T overall, opening 14'W x 7'6"T, air curtain, (6) explosion proof lights, 4'4" plenum, approx. 48" fan.
Spray Booth #47 17' 8" W x 10'D x 8'tall x 36"plenum, opening 16'8"x 7'5", (4) explosion proof lights, approx 36" dia exhaust fan.
Compactor 55 Gallon Drum approx. 10 HP.
Despatch Kiln; 50-275° C digitronic controls (digital).
 (2) Big Joe 1518-T12 (1) 1000 Lb. cap. and (1) 1500 Lb cap; barrel lifter 144"lift height w/ T-360 drum tilter, s/n 356085 & 305773 (special to be used in paint rooms)

HUMIDIFICATION SYSTEM

American Moistening/Humidification System Price New \$170,000 water softening/purification system, (3) zones system w/ Dynapar digital controls (4 each), pump motors 7 1/2 HP, 230/460V.

FINISH SANDING BOOTHS

(2) **Torit Feed Through Sanding Booths** 2000, Note: Approx. \$60,000.00 New, case roller on lift with lift table, 2 doors size-14'8 L x 8' Deep x 8'4 High, end door opening 54" x 95" infeed & outfeed front opening 14'8" x 8'4" tall, 4 filter areas 38" x 36" (intakes) Southworth LS-2-48 s/n 427720 acme transform, steps down to 480 to 24024 x 48 platen1-roller on top 30" x 120" 6" on center, 2 1/2 dia rolls, 2-dynaco high speed doors front standing platform 36' x 12', back standing platform 24 x 12', sound deadening lining outfeed conveyor 30 x 554 1/2" on center, 2 dia. rapid roll doors plus- 33 x 120 hytrol conveyor.

Torit FL2 Torit/Donaldson Sanding Booth 2001, Price New Approx. 37,500.00, 18'W x 9'8"D x 8.5'Tall, end feed cap. 54"W x 8'H, (5)air filter zones 38"W x 35 1/2T, (30)cartridge filters 12"dia., (5)explosion proof lights Torit Down Draft Table, DD-45, , 10hp, 230/460v, 48" x 60" table, s/n 226523

MATERIAL HANDING SYSTEMS

Auctioneers Note: This Hytrol material handling system moves product throughout the facility and has many components. This line will be offered in bulk and separately to the highest bidder!

Hytrol Material Handling Case Roll Conveyor System all controlled by Allen Bradley PLC controllers, consisting of: (3) Southworth Scissor Lifts, 4'x 8', 4000 Lb cap., Hytrol 4'x10' powered case roll, 6" on center x 2 1/2 "D rolls, .75 HP. (1) Southworth Scissor Lift, 3'x 9', 2000 Lb cap., Hytrol powered case roll. (1) Hytrol Case Roller, 4'x 10', (4) cross chains, .75HP, 6"on center x 2 1/2"d rolls. (1) Hytrol Case Rollers w/ cross chains, 10.5'W x 38'L, (10) cross chains, (6) .75HP motors. (1) Hytrol Case Rollers w/ Cross Chains, 10.5'W x 43'L, (4) cross chains, (5) .75HP motors. (1) Hytrol Powered Case Rollers, 48"x 29 1/2', (2) .75HP motors. (1) Hytrol Powered Case Rollers, 48"x 90', (9) .75HP motors, 6"on center x 2 1/2"d rolls. (1) Southworth Lift w/ Hytrol Powered Case Rolls, 5'x 10' lift, 6" on center x 2 1/2"d rolls, (1) .75HP motor. (1) Hytrol Powered Case Rollers w/ Cross Chains, 48" x 20', 6" on center x 2 1/2"d rolls, (4) cross chains, (3) .75HP motors. (1) Hytrol Pwd Case Roll Conveyors, 48" x 80' of 10' sections,(5) .75HP motors. (1) Hytrol Pwd Case Rollers w/ Cross Chains, 8 1/2' x 10 1/2', (2) .75HP motors, (2) cross chains, 6" on center x 2 1/2"d rolls. (3) Hytrol Pwd Case Rollers, 5'x 10 1/2', .75HP motor, 6" on center x 2 1/2" rolls. (1) Hytrol Pwd Case Rollers w/ Cross Chains, 10 1/2"W x 220"L, (40) .75HP motors, (22) cross chains. (9) Hytrol Flat Chain Conveyor, 36" centers, (2) chains, 36"W x10'L.

Vacuum Lift Extravaganza! (19) Available!



19 Avail!

Sample Photos of Vacuum Lifters

(5) **Unit/Case Flippers** 40" Wide x 46" H x 120" L Cap., Pneumatic Clamping, Motorized Case Roll/Mounted on Precision Rolls 6 1/4" On Center, Rolls 3" Dia., Powered by .7 HP Motor, 230/460 V., 3 Phase, Top & Bottom, 4 Pneumatic Cylinders w/23 1/2 Stroke Conveyors Made by Easi-CD, Controls Allen Bradley PLC Panel View 550, Free Standing Panel Controls, With Safety Enclosure, With Alum. Cable Race Way, Infeed Section on Southworth Lift w/Power Rollers-Easi Roller-CD-251, Motor .75 KW 230/460 V., 44" Wide Roller x 120", 6" On Center, 2 1/2 Dia., With Elec. Eyes for Raise & Lower w/Freq. Standing Control.

(7) **Vacu Hoist; Model VH 180** Max 225lbs, 4 vacu pads with ERGO sys rail-250lbs max,

(1)**Vacu Hoist** - Dual Lifting - Panel Unit 400 lb capacity, no model number, 4 vacu pads Rail System-650 lbs capacity

(2) **Positech DW-12548-2 Lite Lift 448** capacity 500lbs, 2-movable rails
 (5) **Positech Lite Lift 448** Series 17438, op. PSI-80lbs SCFM 35, capacity-250 lbs, mail rails

(1)**Anver Vacuum Lifter (1985)** 800 lbs capacity,

(1) **Ingersoll-Rand-Zimmerman** 500 Lb. capacity, 5 lifting pads 7.5 round on a 14"x30"frame, Zimmerman rail system ZRS2, s/n SPB050-1009-02

(41) **Carts w/Rollers & Wheels**, 2' x 8'.

(2) **Economy Man Lifts.**

Hundreds of really nice, heavy duty dolly carts used to move product.

PACKAGING EQUIPMENT

Package Line (all Hytrol conveyors) (2) 48"W x 20'L case roll conveyors, 6"centers x 2 1/2"d rolls, (2) .75HP, 230/460V. (3) 30"W x 20'L gravity roller conveyors, 4" centers x 2 1/2"d rolls. (1) 10 1/2"W x 114"L case roll conveyors, (8) cross 90° chains, (18) .75HP, 230/460V drives. (1) 48"W x 10'L case roll conveyors, 6"centers x 2 1/2"d rolls, (1) .75HP, 230/460V w/ 360° rotation, (1) .75HP, 230/460V. (4) 2-strand flat top chain deck, 36" centers x 10'L, .75HP, 230/460V.Parts ride on flat boards 42"W x 116"L, part removal off line by (2) Zimmerman vacuum hoist mounted on overhead gantry, board cleaner area 3/4 HP, (3) flat board stackers, 3HP each w/ series 35 Autogrip x-lifts. (7) motorized flat belt conveyors 44"W x 10'L, 3/4HP, 230/460V.

Signode Strapper 3/4HP, 460V, 51 1/2"W x 88 1/2"tall. Versa Conveyor; metal slat bed conveyor, 49"W x 40', pusher w/ (2) pneumatic cly, 36" stroke, all conveyors w/ electric eye sensors, approx. 1 1/2HP, 230/460V, controlled by Allen-Bradley Panelview 550 PLC Controller.

Signode AOS-VI-A Spiral Grip Stretch Wrap Line belt roller conveyor 42"W x 50'L, stretch, 4'H x 4'W x 8'L wrap area, 230/460V, 3/4HP overhead spiral stretch head wrapper, 230V, s/n F10347

Signode Strapper Med-710LF .75 HP 460V, 4'x7' opening, s/n 102061

(2) **Pactiv Foam Dispenser/Cut Off** Micro Foam Systems M-62, foam cutting bandsaw, approx. 1HP, 230V, S/N 500-518

(2) **Nordson PA-2520 Hot Melt Glue Application System** s/n AN99J3116, s/n AN97J01244

Bostitch FC95E0ARM Box Stapler 1/4HP, 155V, s/n M-11116

SCISSOR LIFTS OVER 100+ AVAILABLE!

Auctioneer's Note: A material handling X-Lift Extravaganza! 100+ Scissor Lifts late model Southworth & American, majority are 110 volts, single phase, many platform sizes & capacities - too numerous to mention! Examples listed below.

(30+) **Southworth & American X-Lifts** 2,000-6,000+ Lbs. cap.,

(1) **Southworth Scissor Lifts** 5' x 10' 6,000Lbs.cap.,

(2) **Southworth Scissor Lifts** 56" x 8', 4,000Lbs. cap.,

(6) **Southworth Scissor Lifts** 30" x 5', 4,000 Lbs. cap.,

(3) **Southworth Scissor Lifts** 30" x 4', 4,000 Lbs. cap.

(17) **Southworth Scissor Lifts** 2' x 4', 4,000 Lbs.,

(1)**Southworth Scissor Lifts** 2' x 4', 3,500 Lbs. cap.,

(2) **Southworth Scissor Lift** w/Hytrol 25-C RR, Case Roller, 4' x 10', 6" on center, 2 1/2"D rolls, .75hp, (220/440v), 2000 lb. cap.

(2) **Southworth Scissor Lifts** 30" & 36" x96", 2,000 Lbs. cap.,

(13) **Southworth Scissor Lifts** 2' x 86" & 98", 2,000 Lbs. cap.,

(5) **Southworth Scissor Lifts** 30" & 36" x 5', 2,000 Lbs. cap.

(2) **Southworth Scissor Lifts** 30"x 4', 2,000 Lbs. cap.

(18) **Southworth Scissor Lifts** 2' x 4', 2,000 Lbs. cap.,

(3) **American Scissor Lifts** 2' x 4', 2,000 Lbs. cap.,

*Several are intricate to conveyor systems and may be offered bulk w/systems & individually. Platform sizes range from 2' x 4'-5' x 10'+, many with & without roller conveyor mounted on top & many turn 360 degrees.



5 Avail!

Unit/Case Flippers



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts



100+ Avail!

Example of Southworth Scissor Lifts

On The Premises Auction with Simultaneous Webcast!



1998!

Reverse Roll Coat/ Heat Drying Tunnel/Sanding Line



1998!

Prime Heat Halogen Drying Tunnel



Heesemann KSA-4 Wide Belt Sander



Lagun Vert. Mill



Late!

Suddreth Fletcher Low Speed Grinder



Jarbe Mill



Rockwell Drill Press



Hoffman Balance Stand



Vollmer Grinding Room Equipment

REVERSE ROLL COAT / HEAT DRYING TUNNEL SANDING LINE

Black Bros. T & B Reverse Roll Filling Machine (1998), 222-C875, 56" cap. x approx. 16" daylight, S# 204576, top side: (2)chrome doctor rolls 7" & 9", (1) rubber roll 10", bottom side: (1)chrome doctor roll 7", (1)rubber roll 10", (2) 3hp, 230/460v drives, motorized top adjusting .75 hp, diaphragm pump & agitators. Hytrol Belt Conveyor, (1998), 54"W x 15'L, motorized, 2hp, 230/460v.

Prime Heat Halogen Infra-red Drying System Tunnel (1998), 79848, 88"W x 17"L, power 88kw @ 480v, 3 phase, 112 amps, 10" exhaust stack, (3)adjustable zones of halogen heaters, 2hp, 208-230/460v drive.

Heesemann KSA-4 Wide Belt Sander 4 heads, 54"W x 22" load, (5) 10 1/2" segmented vacuum belts, 1st head cross belt 7100 x 150mm sanding belt 13/17kw, 2nd head platen, 52"W x 103"L, 3rd head cross panel belt brush 1.5kw, 4th panel brush cleaner 1.5kw, vacuum blower, 11kw approx. 5kw, vari drive.

WOOD GRINDER

Suddreth Fletcher GS-4042-99-19 Low Speed Grinder top opening 74" x 72", hopper opening 42" x 57", rotor 42" L, 4-way square replaceable cutters, 40HP, 220/440v main rotor motor, hydraulic ram pump motor, 5HP, 230/460v, (2) 2 1/2" x 48"L hydraulic ram cylinders, scrap conveyor belt 14" x 10'L, w/ magnet 1HP, 230/460v motor, w/ steel steps & ladder, Outfeed Motorized Belt Conveyor 53"W x 10'L, 3/4hp, 208-230/460v, vari-speed/Activar AC drive.

GRINDING ROOM / SUPPORT EQUIPMENT

Vollmer CHC22H Saw Blade & Tool Grinder (1984); s/n 1018

Vollmer CHHT 20H Tool Grinder s/n 1429

Vollmer Tool Grinder

Hoffman HM-13.1 Balance Precision Stan .25 HP HM computer controller, s/n 89-4-178

Darex Drill Bit Sharpener s/n 5471

VENEER EQUIPMENT

Justing Cross Cut Veneer Guillotine 1986, GFS80Q, 32" cap., s/n 9855

Ruckle AFMR 261 Guillotine 102" cut cap. x 112" lay up table, 7kw, 230/460v, s/n MR26037

Capital Machine GD Veneer Clipper 8' x 8' cap., lay up table, approx. 3hp, 230/460v, s/n 2250

MAINTENANCE & METAL WORKING EQUIPMENT

Lagun Republic FT-1 Vertical Milling Mach 2HP 220/440V, **Jarbe F2-CM Vertical & Horizontal Milling Machine** approx. 58"x 14 1/2" table, 4KW, 230/460V, **Rockwell 70-6X0 20" Drill Press** 5 HP, 230/460V, s/n 1538334, **Miller Shop Master CC/CV-AC/DC Welder** 200/230/460V 13.7kw, w/22a, wire feeder, w/4f-251D-1, high frequency arc starter, s/n LA 194918, **Miller AEAD Gas Power Arc Welder AC/DC** on cart, **Miller Thunderbolt 225 Arc Welder** s/n JH233796, **Greenlee Pipe Bender**,

ESAB PCM-5001 Plasma Cutter, s/n PG-1813015, **Dyna Generator** 8HP, **Oster Pipe Threader/Cutter**, **Dake Johnson J-10 Metal Cutting Horiz.** Bandsaw, 3/4hp, 230/460v, s/n 186675, (2) Baldor Pedestal Grinders, **Jet JBG-10A Pedestal Grinder**; 1 1/2 HP, 1 PH, **Lincoln Weldanpower Gas AC/DC Arc Welder**; s/n A1044527, **W.A. Whitney 92 / 10 Ton Punch**; s/n 40954. (3) **Dake 1 1/2B & 30H Arbor Presses**, **Jet #2 Arbor Press**, **Black & Decker Pedestal Grinder**; 1HP/1PH, **Acme Junior Circular Saw Blade Sharpener**, **Thomas 350 Mondial Metal Cut Off Saw**; 1.8/2.6/3 HP 440V, **Ryger HP2-A Cherry Picker** 4000 Lbs; s/n 85H-27777, (2) **Graymills Tempest Hot Water Blasting Cabinet w/ Glue Separating Tank**, **Rapco Pedestal Spot Welder** (2), 30" throat, Chop saws, bench grinders, welding tables, steel & aluminum stock and work tables.

RACKING/STORAGE SYSTEMS HUGE QUANTITY

Stanley Dbl.Sided Stak System Each side (9)sections wide & 40' 2" l x 46" d 16' h. Approx. 2' additional for motor on lift unit. 8' aisle space, automated articulating reach-in type picker rides above complete system, 2000 lb. cap., approx. (120) shelves, overall footprint approx. 15' 6" w x 40' 2" L x 18' high.

(2) **Hanel Rotomat Elevators** Price New \$50,000 Each, (1989), storage carousel, computerized controls, Type Rotomat 980/610/5, 4.8/6 KW, 208V, 3 PH, s/n 56.505

(400) **Interlake Pallet Racking Sections**; 13' wide x 36" deep x 14' tall

(106) **Interlake Pallet Racking Sections**; 7' tall x 36" deep x 18' wide, spoil board racks, Qty of misc. racks, various sizes

FORKLIFTS



Huge Quantity!

View of Forklifts



Late!

Raymond Stand & Ride Forklifts



Late!



Late!

Raymond Order Picker



Late!

Raymond Stand & Ride

Raymond 1500PC30TT Standup & Ride Order Picker 3000Lb cap. , 24V, s/n 150-87-00533
Raymond Stand Up & Ride Electric Reach Forklift EAS1 36V, 4,000 lbs Capacity, s/n ES-C-97-05694
(6) Raymond 21.R40TT Stand Up Reach Truck 36V Max Battery. 6hrs., Truck Weight 4865, Battery Weight 2000, Max Lift 4000, Max Height 211", Sideshift, s/n 021-88-02377, s/n 0218802376, s/n 021-83-00259, 021-85-00827, 021-85-00826, s/n n/a
(4) Raymond 014-0PC30TT Standup & Ride Order Picker 3000Lb cap. , 24V, s/n 014-85-2455, 014-85-2458, 014-85-2457, s/n 014-87-2774
Raymond EAS1 Electric Reach Truck 36V, 7501Lb. Truck Weight, 4000# Max Lift Capacity, 211" Max Lift Height, s/n ES-C-97-05698
Hyster E408 Electric Forklift 36V, 9600 Lb. Truck Weight with Battery, 4400 Lb. Max Lift Capacity, 187.5" Max Lift Height, Side Shift, s/n B108V08149B
Yale ERC040HG48T071 Electric Fork Lift; Type E, Truck Weight 9450, 4000 Lb. Max Lift, Max Height 156', Sideshift, s/n N288897
(2) Yale Electric Fork Lift
(3) Yale ESC30G4T071 Standup & Ride Electric Forklifts 3000 Lb cap., 24V, s/n 825394, s/n S25394, s/n S25326
Crown Walk Behind Pallet Jack, electric 15BS, , 1500 lbs, cap., s/n 26462
Gregory WS3EX Walk Behind Electric Barrel Forklift 3000Lb cap. , 24V, s/n 89409
Nordskog 282B Electric Truck 36V, s/n 204063
Wesley SC-750 SCR Stand-Up Cart s/n SC-429
Dock Stocker DSS350 Stand Up Electric Forklift 21R40TT 36V, 8500 Lb. Truck Weight, 3500 Lb. Max Lift Capacity, 227" Max Lift Height, Side Shift, s/n 5350-02529-89
Raymond Multi Shifter Battery Picking System (2) 38'L battery, storage racks, picker rides on V track and can pick left or right, Choride 24V charger. **Battery Charging Stations; (30+) Chargers; (3) Ferro 24V, (2) Ferro 48V, (16) Ferro 36V, (2) Exide 24V, (1) Exide 36V, (4) Hobart 24V, (1) Industrial battery charger 36V.

BRIDGE CRANE

Spanmaster 2 Ton Cap Bridge Crane approx. 80'L x 20'W w/ Budgit 2 ton hoist & battery pick up jig.

VEHICLES / TRACTORS / ROLLING STOCK

Ford L8000 Switcher Tractor, (1999); Vin# 1FDYR82E7RVA52396, 117,342 miles, auto fifth wheel uncoupler, raise and lower fifth wheel, Ford turbo diesel engine, location outside, m/n C8.3-250
Volvo Switcher Tractor, (1990); VIN# 4V1VBBE9MN638276 243,544 eaton fuller road ranger trans, 9 speeds forward, sliding 5th wheel, Caterpillar 3306B turbo diesel engine 3306B, location: outside
Ford Club Wagon XLT Passenger Van, (1995) VIN#1FBHE31H8SHA93532, 107,935 miles indicated, location outside
Ford Club Wagon XLT Passenger Van, (1984) VIN#1FBHE21G1EHC12737, 129,160 miles indicated, 4 row seating, location outside
Ford F250 Custom Long Bed Pickup Truck, (1988) 140,423 miles indicated, location outside, VIN#2FTEF26H9JCA45817, Automatic 4WD, 4 row seating, 5.8 liter V8, 4 row seating, air conditioning, fiberglass cap
Taylor Dunn Maintenance & Transportation Vehicles - Large Quantity!



Volvo Switcher Tractor



1999!

Ford L8000 Switcher



Ford Club Wagon XLT Van



Ford F250 Pickup Truck



Taylor Dunn Electric Maintenance & Transportation Vehicles, Large Qty.



Absentee Bidding Available! Call 717-854-0316

DOVETAIL EQUIPMENT

Dodds C-48-J Dovetail Drawer Clamp, S/N C98010-281, 1998, 48" opening x 24"H x 15" deep.

Dodds GP26E Dovetail Gluer, S/N GP97039-349, 1997.

SHAPERS

Whitney 91 Double Head Shaper (2) belt drive approximately 5HP, spindle or 30" centers, 66"x42" table s/n 16121

Whitney 91 Double Spindle Shaper S/N 18430, (2) 7.5hp, 230/460v, 30" centers, 42" x 66" table, (2) 1 1/4" x 5" spindles

Wadkin Bel Shaper 3600-12,000 RPM spindle speeds, .75 spindle, 3.5 under nut, 6.5 hp 230/460V 25"x39" table, s/n BEL 84166

Wadkin Shaper 36" x 30" table, 480v, s/n BER282953

Certo Moulder VD Corner Shaper 220v, 3.7kw, short stop brake, pneumatic hold downs, s/n 1158

SANDERS, MISCELLANEOUS

(2) Whirlwind 855 Double Sided Edge Sander 7.5 hp 230/460V, Oscillating, (2) 11" x 55" tilt tables, (2) 54" x 8" platens, end tables, s/n 123234, s/n 123244

Ekstrom Carlson 112-A Edgesander 2 sided, oscillating, S/N 58-466, 7 1/2hp, 230/460v, (2) 11" x 60" tilting tables (2) 9" x 57 3/4" platens.

(2) Nash/Crouch Pump Sander 180 3HP, 230/460v., w/Woods Etrac AC inverter, s/n 040301, 040401

Ecco #18 Pump Sander approx. 3HP drum & flap head, s/n 41072

Jet Belt & Disc Sander 4200, s/n 23439

Oakley D Stroke Sander S/N 4721, 8 1/2' x 3' Table, 7.5hp, 230/460v, stroke attachment.

BANDSAWS

Tannewitz GH 36" Bandsaw short stop motor brake, approx. 5HP motor, 37" x 36" tilting main table, 19 3/4" x 15 1/2" auxiliary table, 17" under guide, 2 1/2" rubber coated wheels, s/n 1034

Powermatic 89 Bandsaw 20" 24"x24" tilting table, blade welder, s/n 189010

SAWS, MISCELLANEOUS

Northfield #4 Tilting Arbor 10 HP 220/440, 36"x44" table, rack and pinion fence, 12"-14" blade s/n 664387

Tannewitz XJ Tilting Arbor Table Saw 44 1/2" x 42" main table, 30 3/4" x 23" aux. table, tack & pinion fence, short stop brake, 14" blade, approx. 7.5HP main motor, (1) miter gauge s/n 73005

Rockwell Delta 10" Table Saw

Whirlwind 1000R Upcut Saw 2 x 8" cap., 5hp, 230/460v, s/n 1997375R

PANEL SAWS

Holz Her 1220 Automatic Super Cut Vertical Panel Saw 1987, 80" x 17' cutting area, 3.5kw, 230v, (5) stops, s/n 1077/8-76

SAWS, MITER & RADIAL ARM

Nichols 45° Double Miter Pneumatic Cut Off Saw approx. 60" capacity, 12" blades, mounted on precision ways, air over oil movement, (3) pneumatic overhead clamps, PLC on feed, (2) 3HP, 230/460v

Pistorius MN-200 Double Miter Saw (2) 1.5 HP 230/460V, 81 stop bar, (1) stop adjustable, pneumatic movement, (2) pneumatic hold downs, s/n 0195136

Omega RN700FNUS Radial Arm Saw (1997), approx. 24" stroke, 14" blade, 3.7kw, 230/460v, Seco digital stop gauge, 128" capacity, short stop electric motor brake, s/n 253533

Omega T55300 Chop Saw

(2) Tops 45017 Retracto-Glide Radial Arm Saw 5 HP 230/460V short stop electric brake, siko digital fence stop bar, 15" blade, approximately 24" (36") stroke, s/n M-523441, M-52359

Rockwell 14 Radial Arm Saw S/N IW6419, 5hp, 230v., 17" cut cap.

BORERS, MISCELLANEOUS, COMBINATION

Notch & Bore Machine (2) 1/2", 208-220/440v, Hypnemat pneumatic bores, (2) cope heads, 1HP, (2) air drive trim saws.

Bell 100 Front & Back Post Hole Borer

Powermatic 1150 A Drill Press, 15", 3/4HP, 230/460v, s# 8415V130



Omega RN 700 FNUS Radial Arm Saw



Pistorius MN-200 Dbl. Miter Saw



Whitney 91 Dbl. Spindle Shaper



Wadkin BEL Shaper



Whirlwind 855 Edge Sander



Tops Radial Arm Saw



Northfield #4 Table Saw



Tannewitz GH 36" Bandsaw

MORTISER

Balestrini 2/cap. (2) sided slot mortiser s/n n/a.

INSPECTION / TEST EQUIPMENT

Large Quantity Of Inspection Equipment Too Numerous To Mention.

Mitutoyo Optoeye PH350H MI Optical Comparitor s/n 60151

Challenge Precision GN-7069 Equip grade AA, 3'x 5' surface plate, s/n 2860

Applied Test System Inc Series 1101 Universal Test Machine 1000 Lb cap., 10amp, 115V, 1 PH. (large quantity of high quality test equip.)

(2) Surface Plates (1) 4'x 6' & (1) 18" x 24"

(3) Digital Ohaus Scales I-10

MISCELLANEOUS & SUPPORT EQUIPMENT

(4) Holz Her ET117 3-Roll Feeder

(3) Large Rubber Dumpsters, (15) small rubber dumpsters.

Huge Quantity of Fire Proof Cabinets (30) Small Fire Proof Cabinets, (53)

Medium fire proof cabinets, (67) Large fire proof cabinets.

Huge Quantity of Self Dumping Hoppers (22) 55 x 64 Self Dumping Dumpster w/Wheels, (25) 40 x 64 self dumping dumpster w/wheels.

Qty. of Nice Modular Offices Air Conditioned

Qty of Ladders; Step, Extension, & Safety Ladders



Homag Tenoner/Edgebander KF65/13/C/25/2500



Homag Tenoner/Sofformer KF66/12/GS/25/11



Homag KL-69/C/35/2 Double Side Edge Banders



Nichols Case Flipper

Homag Double Sided Combo. Machine w/ Edgebanding & Sizing KF65/13/C/25/2500, Price New \$415,855 480 Volt, 310 Amp, 102" Width, Approx. Cap., 2 3/4 Rubberized Track, Pop up Dogs Every 19 9/16", Load Space 52", First Station- Tilting Cope 11/HP, Second Station-Score, (Tilting) 1.3 HP, Score/Trim, Third Station-Tilting Cope Head 11/HP, Fourth Station-Pre Milling Head Tilting 4/6 HP, Fifth Station-2nd Pre Milling Tilting Head 4/6 HP, Sixth Station-Profiler-Milling Tilting Head 4/6 HP, Seventh Station-Gluing Station-Hot Melt, Eighth Station-Pre Heat Hot Air/Heat Lamps, Ninth Station-Banding Application Strip or Coil (Separate Stations), Tenth Station-Hot Air, Eleventh Station-Pressure Application, Twelfth Station-End Cut Off, Thirteenth Station-Top & Bottom Trim/Profile, Fourteenth Station-Aux/Profile Head Tilting, Fifteenth Station-Aux/Profile Head Tilting Top & Bottom, Sixteenth Station-End Profile/Rounding, Seventeenth Station-Belt Sanding, Eighteenth Station-Top/Bottom Buffer, Electrical Control Panel, 1982 Machine, s/n 0-065-16-0027

Homag KF66/12/GS/25/11 Double End Tenoner Soft Former Price New \$366,379 480 Volt, Double End Section, Left Side:, 1. Top & Bottom Cut Off 2.2 KW, 2.(2) Trimmer Head 3/4.4 KW, 3. (2) Shaping Milling Heads 3/4.4 KW, All Tilting, Right Side:, 1. Top & Bottom Cut Off, 2. Shaping/Milling Heads 3/4.4 KW Tilting, Edging Post Forming/Station, Gluing Station, Heating Station, Wood Strip/Coil Section, Press Roll/Post Forming Station, Front & Rear Cutoff, Top & Bottom Trim, Top & Bottom Profile Trim, 4 Belt Sanding Heads .55 KW, Vari. Speed Drive 7.5 KW, Motorized Traverse, 3 KW, Rubber Feed w/Pop Up Dogs-19 1/2" OC Dogs, V-Belt Style, Hold Down, Opening 102" Approx., Free Standing Control Panel, 2-High Freq. Units, PVA System, 1982 Machine, s/n 0-066-24-00-22

Homag KL-69/C/35/2 Double Side Edge Banders Price New \$164,378, 220/440 Volt, Station 1-PVA Glue Station, Station 2-Heating Station, Station 3-Strip & Coil Feed, Station 4-Press Roll Section, Station 5-(2) Cut Offs, 1.5 HP, Station 6-(2) Top & Bottom Trim, 1.5 HP, Station 7-(2) Top & Bottom Profile Trim, 1.5 HP, Station 8-(2) Top & Bottom Buffing/Sanding, .25 KW, Station 9-Belt Sanding Vertical Drive, 5.5 KW, Free Standing Control Panel, Approx. 12' Opening, Motorized Tran. 3KW, 1985 s/n 0-200-08-0014

Nichols Case Flipper 90 Degrees, 48 x 9' Flipping Area x 36" Tall on V Track, Hyd. Drive, 440 Volt, Motor-5 HP, 208/460 Volt Pump, Hyd. Cyl. 3" x 16", 4-Air Bags, 1-Southworth LS-2-48 Lift 2000 Lbs.,

"The Woodworking Auction Specialists"

Industrial Recovery Services specializes in the sale of woodworking assets and has conducted sales worldwide. We sell thousands of woodworking machines through our online auctions and conduct live onsite sales giving each sale individualized attention. We have conducted sales for companies as large as **La-Z-Boy, Pennsylvania House, Kincaid Furniture, Lea Industries, American Of Martinsville, American Drew, Thomasville Furniture Industries, Ethan Allen, Keller Furniture, Harden Furniture, Merrilat Industries, Jeld-Wen, Inc., Leedo Furniture, Vaughan Furniture, Jasper Cabinets, Jasper Wood Products, Sanyo Corporation** and the list goes on and on. Industrial Recovery Services has sold millions and millions of dollars worth of woodworking equipment since its inception and, hence, the woodworking industry has labeled us, **"The Woodworking Auction Specialists"**.

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TERMS

REGISTRATION & DEPOSIT:

A minimum, refundable **deposit of \$200.00** paid in cash or check will be mandatory in order to receive a bidder's paddle. All checks (blank or otherwise) must be made payable to Industrial Recovery Services Inc. and accompanied by a Bank Letter of Guarantee. **A deposit of 25% must be maintained throughout the sale. All purchases must be paid for at the end of each auction day.** No lots will be removed until payment is made in full. **NO EXCEPTIONS!** All purchases are subject to NC State Sales Tax. If you are exempt, you must provide proper exemption documents.

PAYMENT:

Only Cash, Certified or Cashier's check payable to Industrial Recovery Services will be accepted. Company or Personal Checks (blank or otherwise) payable to the auctioneer will be accepted only if accompanied by a Bank Letter of Guarantee made payable to the auctioneer showing a statement of limits and dated for the day of the sale. Your Bank Letter of Guarantee must be good for 10 days beyond sale dates & should be similar to the following:

Mr. "Customer's Name" on account # ___ is a customer of this bank. This bank will guarantee unqualified payment to Industrial Recovery Services, Inc. up to the amount of \$ ___. This letter is for purchases made at the Steelcase auction being held on May 11th, 12th & 13th, 2005, in Fletcher, NC. This letter is valid until May 25, 2005.

Payments made by wire transfer will be only be accepted if arrangements have been made (2) days prior to the auction with our auction office.

BUYER'S PREMIUM:

A 10% Buyer's Premium will be applied to all on-location purchases.

A 13.5% Buyer's Premium will be applied to all Web-Cast purchases.

ABSENTEE BIDDING:

If you have a problem attending the auction and would like the auctioneer to bid on you behalf, please call and ask us to explain our proxy bidding process. All proxy bids must be received two days prior to the auction and accompanied by a 25% deposit. The above mentioned standard 10% Buyer's Premium will be applied to all absentee purchases.

INTERNET BIDDING / WEB-CAST:

Simultaneous, real-time Internet bidding will be available on major equipment. Please contact our office (no less than three days prior to the auction) to set up your web-cast account. A 13.5% Buyer's Premium will be added to all Web-Cast purchases. Web-Cast participation will be for large items only. Visit us at www.irsAuctions.com for details on internet bidding.

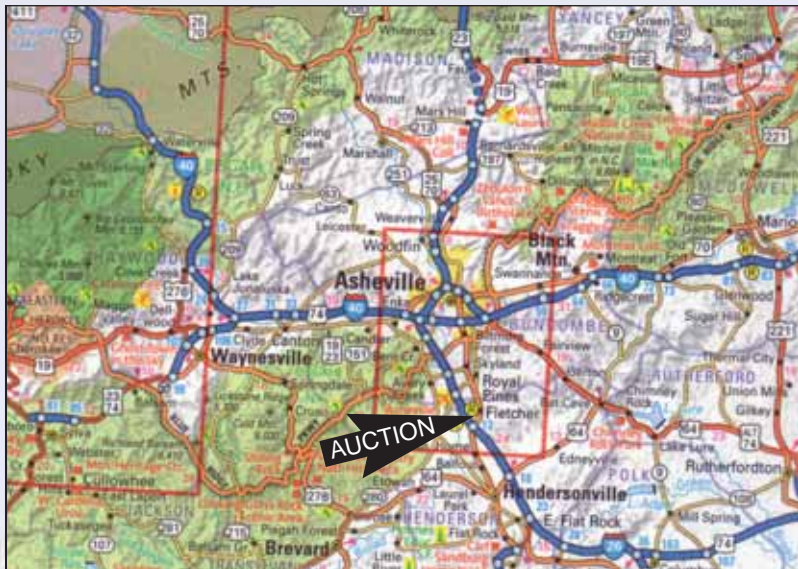
IMPORTANT NOTICE:

The Buyer acknowledges that he/she or an agent has inspected all the assets upon which he/she will be bidding on and/or does purchase. Buyer agrees to accept assets purchased "as is", "where is", "in place", and "with all faults". The Buyer expressly waives any claim in respect to any possible future use of any asset purchased for any purposes whatsoever. The Buyer does hereby assume and does agree to indemnify, defend and hold the Auctioneer and Seller harmless for any future claim which shall pertain to the fitness, merchantability, suitability for any particular purpose, or use of that asset as being purchased. Neither the Auctioneer nor the Seller assumes any liability for errors, omissions and/or accuracy in this listing. All assets will be offered subject to prior sale. Everything will be offered to the highest bidder for cash in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises. Sale subject to other terms announced the day of the sale.

INSPECTION DAY:

Tuesday, May 10th from 9:00 a.m. to 4:00 p.m. and morning of the sale.

AUCTION!



Directions to Steelcase Fletcher, NC Facility:

From Asheville Airport:

Turn left out of airport, (north), onto New Airport Rd. for 2.6 miles to Highway 25, turn right, (South), for 1.2 miles, (2nd light at INGLES), turn left onto Old Airport Rd. for 1.5 miles, follow signs to the rear of the Steelcase Facility, look for Auction Signs!

Accommodations:

Comfort Inn 15 Rockwood Rd Arden, NC 28704 (828) 687-9199	Hampton Inn 18 Rockwood Rd Fletcher, NC 28732 (828) 687-0806	Asheville-Days Inn 183 Underwood Rd Fletcher, NC 28732 (828) 684-2281
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Steelcase®

Assets of the Fletcher, NC plant only.

Cane Creek Industrial Park
Fletcher, NC

May 11th, 12th & 13th

9:00 AM EST

Preview: May 10th 9:00 am to 4:00 pm

*On The Premises With
Simultaneous Web Cast!*



1997/ 1998!

Garmat USA Automotive Style Spray Shuttle Finish Line



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MACHINERY BUYER